Synthesis of Imino Sugar Scaffolds for the Generation of Glycosidase Inhibitor Libraries

Barbara La Ferla, [a] Piergiuliano Bugada, [a] Laura Cipolla, [a] Francesco Peri, [a] and Francesco Nicotra*[a]

Dedicated to the memory of Professor Christian Pedersen

Keywords: Carbohydrates / Glycosidase inhibitors / Imino sugars / Libraries / Scaffolds

We have synthesized imino sugar scaffolds bearing two points of diversity — the stereocenters located in α positions relative to the nitrogen atom — and three points of orthogonal derivatization — a carboxylic function, the primary hydroxy group, and the ring nitrogen atom. The key steps in the synthetic approach are the chain elongation of aldehyde 5 with the formation of an α , β -unsaturated ester, the Michael addition of an amine, and the final cyclization. This strategy leads to the preparation of different N-substituted imino

sugar analogues having both α and β structures and of both D and L stereochemistry. Different derivatives have been prepared from the scaffolds we obtained. The carboxymethyl group was coupled to the amino function of different amino acids to afford compounds **30–34**, while the selectively accessible primary hydroxy group has been substituted with an azido group to afford compounds **24–26**.

(© Wiley-VCH Verlag GmbH & Co. KGaA, 69451 Weinheim, Germany, 2004)

Introduction

The significant role that carbohydrates play in a variety of biological processes, particularly cell-cell and cell-pathogen recognition phenomena, has stimulated great interest in compounds that interfere in carbohydrate metabolism and in carbohydrate-based recognition phenomena. In this context, great efforts have been devoted to the synthesis of glycomimetics,^[1] such as imino sugars^[2] and C-glycosides, [3] which can act as inhibitors of carbohydrate processing enzymes and/or as stable analogues of glycidic entities. In particular, imino sugars, in which the ring oxygen atom of the natural sugar is replaced by a nitrogen atom that, when protonated, assumes a positive charge, mimic the oxonium ion transition state of glycosidases and, therefore, act as competitive inhibitors. The natural imino sugar nojirimycin (1; Figure 1), discovered in 1966 as the first glucose mimic, [4] has shown inhibitory activity towards α - and β -glucosidases, [2,4] but because of the lability of the hemiaminal function, chemists' interest shifted to the stable, and even more powerful, inhibitor, 1-deoxynojirimycin (DNJ, 2) and to a variety of its derivatives. [2] The multitude of publications on the synthesis of imino sugars reported so far outlines the growing interest in finding inhibitors that have improved activities and specificities. Particular atten-

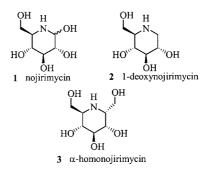


Figure 1. Natural imino sugars

tion has been devoted to the preparation of numerous N-alkylated derivatives of 1-deoxynojirimycin; [5] indeed, the presence of a lipophilic appendage on the nitrogen atom strongly enhances the biological activity. [6] In addition, the design and synthesis of imino sugar C-glycosides [7] has attracted attention since α -homonojirimycin (3), first synthesized by Liu [8] and thereafter isolated from a natural source, [9] has proven to be a potent and, more significantly, selective inhibitor of α -glycosidases from the mouse gut and human intestine. In addition, properly functionalized and protected imino sugar C-glycosides could be useful building blocks for the synthesis of more complex imino sugar conjugates.

Since the rational design of specific inhibitors is frequently difficult, in part because of the lack of information regarding the structures of most enzymes' active sites, we

Department of Biotechnology and Biosciences, University of Milano Bicocca
Piazza della Scienza 2, 20126 Milano, Italy
Fax: (internat.) + 39-02-64484535
E-mail: francesco.nicotra@unimib.it

believed that the synthesis of an imino sugar library could represent a better strategy in the search for specificity. An interesting example of a "dynamic" library of imino sugars, reported by Vogel et al.,[10] is based on the imines obtained from an imino sugar bearing a carboxaldehyde function and different amines. Recently, Wong et al., [11] in search of selective α-fucosidase inhibitors, reported the synthesis of a library of fuconojirimycin derivatives generated from a single core structure. We aimed, instead, to generate a library from imino sugar scaffolds having various points of diversity, functional groups, and orthogonal protections. While contemplating the kind of diversity sites that should be introduced into our library, we considered some structural features of previously cited imino sugars that have been proven to correlate with and to enhance the inhibitory potency and enzyme selectivity: the presence of an alkyl chain on the ring nitrogen atom and the presence of a substituent at C(1).

To allow easy derivatization at these positions, we chose to synthesize imino-C-glycosides having a carboxylic function; this unit allows further elongation/derivatization by well-established peptide synthesis procedures.

Results and Discussion

Retrosynthetic Scheme

We planned a retrosynthesis (Scheme 1) that allows imino sugars to be obtained having a methylenecarboxylic appendage at C(1) for further elongation. Furthermore, the synthesis allows the preparation of analogues of both α - and β -glycosides and both the D and L series of sugars. The

Scheme 1

obtained imino sugars present three points for orthogonal derivatization: the carboxylic group, the primary hydroxy group, and the ring nitrogen atom.

Formation of the α,β -Unsaturated Ester and Michael Addition of the Amino Group

The synthetic strategy, outlined in Scheme 2, starts from aldehyde 5 and requires, as key reactions, elongation to form α,β -unsaturated esters, the introduction of an amino group by Michael addition, and, finally, the cyclization. Aldehyde 5,^[12] obtained from commercially available 2,3,4,6-tetra-O-benzyl-D-glucopyranose, was treated with [(ethoxycarbonyl)- and (benzyloxycarbonyl)methylene]triphenylphosphorane (Scheme 2) to afford the α,β -unsaturated esters 6 and 7. It is noteworthy that, in a combinatorial approach, the use of different stabilized ylides allows the introduction of different substituents at C(1).

The Michael acceptors **6** and **7** represent key intermediates for the introduction of a range of substituted amines and, thus, affords, once again in a combinatorial fashion, different *N*-substituted imino sugars as final products. We used butylamine, allylamine, and benzylamine — the latter two to permit deprotection of the amino group for further derivatization. The Michael addition afforded two diastereoisomers **8** [(3*S*) configuration] and **9** [(3*R*) configuration], whose ratios are listed in Table 1. The configuration at the newly formed stereocenter was determined, by ¹H NMR coupling constants and the NOESY 1D experiments discussed below, only after cyclization.

Since we were interested in the production of both diastereoisomers, no chelating agent or chiral auxiliaries were adopted to improve the diastereoselectivity. We rationalize the predominance of the (S) product over the (R) one in

Table 1. Products of the Michael addition

Compound	R'NH ₂	Products 8, 9	8/9 ratio	Yield [%]	
6	allyl	8a, 9a	63:37	50 (8), 30 (9)	
6	benzyl	8b, 9b	63:37	33 (8), 19 (9) ^[a]	
6	butyl	8c, 9c	63:37	50 (8), 30 (9)	
7	allyl	8d, 9d	60:40	43 (8), 28 (9)	

[[]a] 28% of the starting material was recovered.

Scheme 2. Reagents and conditions: i) PPh₃=CHCOOR, toluene, reflux; ii) R'NH₂ R' = All, Bu, Bzl; iii) PTSOH, CH₃CN, H₂O, reflux; iv) TBDPSiCl, imidazole, CH₂Cl₂; v) FmocCl, Na₂CO₃, dioxane/H₂O; vi) PCC, CH₂Cl₂; vii) piperidine, DMF; viii) CH₂Cl₂, Na₂SO₄, AcOH, NaBH(OAc)₃

terms of a slightly more favorable nucleophilic attack from the less hindered side of the double bond, according to the Cram transition state model depicted in Figure 2. The two diastereoisomers obtained from the conjugate additions were readily separated by flash chromatography.

Figure 2. Diastereoselection of the conjugate addition

Cyclization

To obtain their cyclic imino sugar structures, the open chain compounds 8 and 9 can by cyclized by nucleophilic attack of the amino group on an electrophilic center at C(7). We performed this cyclization by intramolecular reductive amination, which requires oxidation of the secondary hydroxy group at C(7). To perform this transformation, the isopropylidene protecting groups of compounds 8 and 9 were hydrolyzed (p-toluenesulfonic acid or camphorsulfonic acid, MeCN/H2O, reflux) and the products were treated with tert-butyldiphenylsilyl chloride (imidazole, CH₂Cl₂) to protect the primary hydroxy groups selectively. Oxidation of the free hydroxy groups of compounds 12 and 13 required protection of the secondary amino groups to avoid their oxidation to the corresponding N-oxides. Therefore, compounds 12 and 13 were converted into the Fmoc derivatives 14 and 15 and then treated with PCC to afford the ketones 16 and 17. Finally, cleavage of the Fmoc protecting group and immediate intramolecular reductive amination, performed using NaBH(OAc)₃ under acidic conditions (1,2dichloroethane, Na₂SO₄, AcOH) afforded the imino sugars 18 and 19 (Figure 3) in variable yields [40–98% for the last three steps (Table 2)]. ¹H NMR spectroscopic analysis on the cyclized products allowed us to determine the absolute

TBDPSO R:
$$CO_2R$$

BzlO $OBzl$

OBzl

18a R = Et, R' = allyl

18c R = Et, R' = allyl

18d R = Bzl, R' = allyl

TBDPSO Bzl

OBzl

TBDPSO R: CO_2R

BzlO $OBzl$

19a R = Et, R' = allyl

19b R = Et, R' = Bzl

19c R = Et, R' = butyl

19d R = Bzl, R' = allyl

19d R = Bzl, R' = allyl

Figure 3. Cyclization major products

configurations of the C(2) stereocenter formed during the Michael addition and at C(6).

The values of the coupling constants ($J_{5,4} = 9.5, J_{4,3} =$ 9.5, and $J_{3,2} = 8.4 \text{ Hz}$) of compound **18d** (Figure 4) are indicative for a trans-diaxial disposition of the protons, which, thus, indicates a 4C_1 conformation; moreover, the diaxial disposition of C(2)-H/C(3)-H allows us to determine the absolute (S) configuration of the C(2) center. In addition, the coupling constant $J_{5.6} = 5.9 \,\mathrm{Hz}$ indicates an equatorial disposition of the C-6-H proton and consequently the (S) absolute configuration at the C(6) center. This data are supported by monodimensional NOE difference experiments and are confirmed by bidimensional NOESY; a strong NOE was observed between C(2)-H/C(4)-H while NOEs were absent for C(2)-H/C(6)-H and C(4)-H/ C(6)-H. In compound 19d, the coupling constants $J_{5,6}$ = 9.6, $J_{5,4} = 9.6$, and $J_{4,3} = 9.5$ Hz are indicative of a 4C_1 conformation and a trans-diaxial disposition of the C(3)-H/ C(4)-H, C(4)-H/C(5)-H, and C(5)-H/C(6)-H units; the latter disposition is also indicative of the absolute (R) configuration at C-6. In a similar manner, $J_{3,2} = 5.2$ Hz is diagnostic of the equatorial disposition of C(2)-H and the absolute (R)configuration at C(2). Moreover, an NOE was found between C(4)-H and C(6)-H. The absolute configurations of the C(2) and C(6) centers of the other compounds were determined similarly. The stereochemical outcome of the newly formed stereocenter C(6) of products 18 and 19 is somehow correlated to the configuration of the carbon atom bearing the amine in precursors 16 and 17. As outlined in Table 2, the cyclization affords, as the major products, compounds having the substituent at C(6) positioned trans with respect to the one at C(2) (Entries 1, 3–8). The only compound that behaves differently is 16b (Entry 2), which afforded as its major product the imino sugar 18b that has its C(2) and C(6) substituents in a cis configuration. In this compound, the coupling constants $J_{3,4} = 9.6$, and $J_{3,2} = 8.4$ Hz confirm a trans-diaxial disposition of the C(2)-H/C(3)-H and C(3)-H/C(4)-H units, which, thus, indicates an absolute (S) configuration of the C(2) center, and an NOE between the C(2)-H and C(6)-H protons indicates the axial disposition of the C(6)-H unit and, consequently, the (R) configuration at C(6).

Table 2. Stereochemical outcome of the reductive amination

Entry	Substrate	C(2)/C(6), trans/cis ratio	Major product	Yield [%] ^[a]
1	16a	95:5	18a	82
2	16b	20:80	18b	65
3	16c	100:0	18c	45
4	16d	95:5	18d	55
5	17a	95:5	19a	98
6	17b	85:25	19b	40
7	17c	95:5	19c	68
8	17d	87:13	19d	55

[[]a] Yield of the isolated major product; calculated from the alcohols 14/15.

Figure 4. NOE correlations

Derivatization

Imino sugars 18a, 19a, and 19c (major isomers) were deprotected at their primary hydroxy groups by treatment with tetrabutylammonium fluoride to afford compounds 20, 21, and 22, respectively (Scheme 3); these free primary hydroxy groups can be derivatized or modified. These compounds were converted into the corresponding azides 23, 24, and 25 by transformation to the intermediate mesylates and subsequent treatment with sodium azide. Furthermore, compounds 20, 21, and 22 were converted into the corresponding carboxylic acids 26-28 to allow easy derivatization of the "anomeric" appendage. We coupled compounds 26 and 27 with different amino acids under typical peptide coupling conditions (HBTU, HOBT, DIPEA, DMF) to obtain the iminoglycosyl amino acids 29-33 (50-78% yield), which, to the best of our knowledge, are among only a few examples[13,14] of imino sugars linked to amino acids.

Deprotection

Compound 22 was debenzylated by performing catalytic hydrogenation with $Pd(OH)_2/C$ in acidic methanol, affording the deprotected imino sugar 35 (Scheme 4). Not surprisingly, compound 35, in D_2O , spontaneously began to convert into its corresponding lactone 41 in the NMR tube, as evidenced by the ¹H NMR spectroscopic signals of the lactone, the most significant of which are those of the C(3)-H unit, shifted downfield from $\delta = 3.62$ to 4.33 ppm, and the C(2)-H proton, which shifts from $\delta = 3.75$ to 4.05 ppm, with respect to 35. Compound 41 can be used for selective

Scheme 3. Reagents and conditions: i) TBAF, THF; ii) MsCl, Py, CH₂Cl₂; iii) NaN₃, DMF; iv) LiOH, MeOH/H₂O/THF; v) HBTU, HOBT, DIPEA, DMF, Xaa

derivatization or modification of the hydroxy group at C(2); e.g., the formation of mimics of *N*-acetylglucosamine. Debenzylation of compound **20** afforded a mixture of the desired *N*-propyl derivative **34** and the deallylated compound **38**; this problem, which is due to partial deallylation caused by the palladium catalyst, was overcome by hydrogenation of **20** using Raney nickel as catalyst, which afforded pure compound **34**. Compounds **38** and **39** were obtained from **20** and **21** by deallylation with [Pd(PPh₃)₄] and dimethylbarbituric acid (DMBA) and subsequent debenzylation [Pd(OH)₂/C, H₂, MeOH, AcOH)]. Compound **18b** was desilylated (TBAF, THF) at the primary hydroxy group and debenzylated to afford the carboxylic acid **40**.

Scheme 4. Reagents and conditions: i) Pd(PPh₃)₄, DMBA; ii) H₂, Pd(OH)₂/C, AcOH, MeOH; iii) Raney Ni, MeOH, H₂; iv) TBAF, THF

Conclusion

A ductile strategy for the synthesis of imino sugar libraries is described. The stereochemical outcome of the Michael addition and of the cyclization by reductive amination generates two points of diversity that determine the absolute configurations at the C(2) and C(6) centers (α or β ; D or L) of the final imino sugars. Although the stereochemical outcome of the cyclization depends on the stereochemistry obtained in the Michael addition, we observed, in the case of the Michael adduct having a (S) configuration, that the result can be reversed by changing the substituent at the nitrogen atom from butyl or allyl to benzyl.

The imino sugars obtained according to this strategy present different sites for ready derivatization. In particular, the carboxylic function at the "anomeric" substituent allows further elongation; for instance, we functionalized it by coupling with amino acids. The selectively deprotected primary hydroxy group, which allows elongation at the "non-reducing" end of the sugar mimic, was converted into azide functions, i.e., masked precursors of the amino groups. Furthermore, with proper choice of the primary amine employed in the Michael reaction, the amino group of the ring nitrogen atom also can be varied or deprotected to allow further derivatization.

Experimental Section

General Remarks: All solvents were dried with molecular sieves, for at least 24 h prior to use. Thin layer chromatography (TLC) was performed on silica gel 60 F₂₅₄ plates (Merck) with detection using UV light when possible, or by charring with a solution of concd. $H_2SO_4/EtOH/H_2O$ (5:45:45) or a solution of $(NH_4)_6Mo_7O_{24}$ (21 g), Ce(SO₄)₂ (1 g), concd. H₂SO₄ (31 mL) in water (500 mL). Flash column chromatography was performed on silica gel 230-400 mesh (Merck). ¹H and ¹³C NMR spectra were recorded at 25 °C with a Varian Mercury 400 MHz instrument using CDCl₃ as the solvent unless otherwise stated. Chemical shift assignments, reported in ppm, are referenced to the corresponding solvent peaks. Mass spectra were recorded with a MALDI2 Kompakt Kratos instrument, using gentisic acid (DHB) as the matrix. Optical rotations were measured at room temperature using a Krüss P3002 electronic polarimeter and are reported in units of 10⁻¹ deg·cm²·g⁻¹. Elemental analyses were performed using a Perkin-Elmer Series II Analyzer 2400.

Ethyl (2*E*,4*S*,5*R*,6*R*,7*R*)-4,5,6-Tris(benzyloxy)-7,8-bis(isopropylidenoxy)-2-octenoate (6): Aldehyde 5 (1.574 g, 3.74 mmol) was dissolved in toluene (20 mL) and [(ethoxycarbonyl)methylene]triphenylphosphorane (2.18 g, 5.61 mmol, 1.5 equiv.) was added. The reaction mixture was stirred at 80 °C for 6 h. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 9:1) to provide compound 6 (1.50 g, 86%, *de* 100%) as a colorless oil. [α]_D²⁰ = +4.7 (c = 0.4, CHCl₃). ¹H NMR: δ = 1.29 [s, 3 H, (CH₃)₂C], 1.31 (t, ${}^{3}J_{\rm H,H} = 7.1$ Hz, 3 H, OCH₂CH₃), 1.40 [s, 3 H, (CH₃)₂C], 3.64 [dd, ${}^{3}J_{\rm H,H} = 6.2$, ${}^{3}J_{\rm H,H} = 3.6$ Hz, 1 H, C(5)-H], 3.84 [br. t, ${}^{3}J_{\rm H,H} = 3.9$ Hz, 1 H, C(6)-H], 3.92 [dd, ${}^{2}J_{\rm H,H} = 8.1$, ${}^{3}J_{\rm H,H} = 6.7$ Hz, 1 H, C(8a)-H], 4.00 [br. t, 1 H, C(8b)-H], 4.12–4.20 [m, 3 H, C(7)-H, OCH₂CH₃], 4.27 [t, ${}^{3}J_{\rm H,H} = 6.2$ Hz, 1 H, C(4)-H], 4.41 (d, ${}^{2}J_{\rm H,H} = 6.2$ Hz, 1 H, C(4)-H], 4.42 (d, ${}$

11.5 Hz, 1 H, C*H*Ph), 4.56 (d, ${}^2J_{\rm H,H} = 11.2$ Hz, 1 H, C*H*Ph), 4.58 (d, ${}^2J_{\rm H,H} = 11.5$ Hz, 1 H, C*H*Ph), 4.66 (d, ${}^2J_{\rm H,H} = 11.2$ Hz, 1 H, C*H*Ph), 4.76 (d, ${}^2J_{\rm H,H} = 11.2$ Hz, 1 H, C*H*Ph), 4.79 (d, ${}^2J_{\rm H,H} = 11.2$ Hz, 1 H, C*H*Ph), 4.79 (d, ${}^2J_{\rm H,H} = 11.2$ Hz, 1 H, C(2)-H], 6.93 [dd, ${}^3J_{\rm H,H} = 15.8$, ${}^3J_{\rm H,H} = 5.9$ Hz, 1 H, C(3)-H], 7.29–7.37 (m, 15 H, *H*Ar) ppm. ${}^{13}{\rm C}$ NMR: $\delta = 14.71$ (OCH₂CH₃), 25.31 [(CH₃)₂C], 26.93 [(CH₃)₂C], 60.88, 66.12 [C(8), OCH₂CH₃], 72.20, 74.43, 75.19 (3 CH₂Ph), 77.28, 78.78, 79.31, 81.66 [C(4), C(5), C(6), C(7)], 108.4 [(CH₃)₂C], 123.4 [C(2)], 127.8–128.6 (CHAr), 137.8, 138.1, 138.4 (3 CqAr), 144.7 [C(3)], 166.0 [C(1)] ppm. MS (MALDI-TOF): m/z = 584 [M + Na]⁺, 600 [M + K]⁺. C₃₄H₄₀O₇ (560.7): calcd. C 72.83, H 7.19; found C 72.53, H 7.17.

Benzyl (2E,4S,5R,6R,7R)-4,5,6-Tris(benzyloxy)-7,8-bis(isopropylidenoxy)-2-octenoate (7): Aldehyde 5 (385 mg, 0.78 mmol) was dissolved in toluene (2 mL) and [(benzyloxycarbonyl)methylene]triphenylphosphorane (480 mg, 1.5 equiv.) dissolved in toluene (2 mL) was added. The reaction mixture was heated at 80 °C. After 7 h, the solvent was evaporated under reduced pressure and purification by flash chromatography (petroleum ether/ethyl acetate, 9:1) afforded compound 7 (473 mg, 98% yield) as a colorless oil. [α]_D²⁰ = +6.3 (c = 0.9, CHCl₃). ¹H NMR: $\delta = 1.26$ [s, 3 H, (CH₃)₂C], 1.41 [s, 3 H, $(CH_3)_2C$], 3.64 [dd, ${}^3J_{H,H} = 6.4$, ${}^3J_{H,H} = 4.0$ Hz, 1 H, C(5)-H], 3.84 [t, ${}^{3}J_{H,H} = 4.0 \text{ Hz}$, 1 H, C(6)-H], 3.93 [dd, ${}^{2}J_{H,H} = 8.4$, $^{3}J_{H,H} = 6.8 \text{ Hz}, 1 \text{ H}, \text{ C(8a)-H]}, 4.00 \text{ [br. t, 1 H, C(8b)-H]}, 4.17 \text{ [dt,]}$ ${}^{3}J_{H,H} = 6.8$, ${}^{3}J_{H,H} = 4.0$ Hz, 1 H, C(7)-H], 4.28 [dt, ${}^{3}J_{H,H} = 6.4$, ${}^{4}J_{H,H} = 1.2 \text{ Hz}, 1 \text{ H}, \text{ C(4)-H}, 4.42 (d, {}^{2}J_{H,H} = 11.6 \text{ Hz}, 1 \text{ H},$ CHPh), 4.56 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.59 (d, ${}^{2}J_{H,H} =$ 11.2 Hz, 1 H, CHPh), 4.65 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, CHPh), 4.76 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.79 (d, ${}^{2}J_{H,H} = 11.6 \text{ Hz}$, 1 H, CHPh), 5.15 (d, ${}^{2}J_{H,H} = 12.4 \text{ Hz}$, 1 H, CHPh), 5.19 (d, ${}^{2}J_{H,H} =$ 12.4 Hz, 1 H, C*H*Ph), 6.09 [dd, ${}^{3}J_{H,H} = 16.2$, ${}^{4}J_{H,H} = 1.2$ Hz, 1 H, C(2)-H], 7.00 [dd, ${}^{3}J_{H,H} = 16.2$, ${}^{3}J_{H,H} = 6.4$ Hz, 1 H, C(3)-H], 7.22-7.38 (m, 20 H, HAr) ppm. ¹³C NMR: $\delta = 25.32$ [(CH₃)₂C], 26.94 [(CH₃)₂C], 66.16, 66.71, 72.30, 74.43, 75.20 [C(8), 4 CH₂Ph], 77.38, 78.78, 79.30, 81.65 [C(4), C(5), C(6), C(7)], 108.5 [(CH₃)₂C], 122.9 [C(2)], 128.0-128.8 (CHAr), 136.0, 137.8, 138.0, 138.4 (4 CqAr), 145.5 [C(3)], 165.8 [C(1)] ppm. MS (MALDI-TOF): m/z =645 [M + Na]⁺, 661 [M + K]⁺. $C_{39}H_{40}O_7$ (620.7): calcd. C 75.22, H 6.80; found C 75.15, H 6.62.

Ethyl (3S,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8bis(isopropylidenoxy)octanoate (8a) and Ethyl (3R,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8-bis(isopropylidenoxy)octanoate (9a): Compound 6 (725 mg, 1.29 mmol) was dissolved in allylamine (1.94 mL, 25.86 mmol, 12 equiv.) and the reaction mixture was stirred at room temperature for 5 d. The excess allylamine was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 9:1) to yield 8a and 9a (652 mg, 82%, 8a/9a, 63:37) as colorless oils. 8a: $[\alpha]_{D}^{20} = -3.5$ (c = 0.8, CHCl₃). ¹H NMR: $\delta = 1.22$ (t, ³ $J_{H,H} =$ 7.1 Hz, 3 H, OCH₂CH₃), 1.30 [s, 3 H, (CH₃)₂C], 1.42 [s, 3 H, $(CH_3)_2C$], 2.46-2.57 [m, 2 H, C(2a)-H, C(2b)-H], 2.95 (dd, ${}^2J_{H,H}$ = 14.0, ${}^{3}J_{H,H} = 5.9 \text{ Hz}$, 1 H, CHCH=CH₂), 3.02 (dd, ${}^{2}J_{H,H} = 14.0$, $^{3}J_{H,H} = 5.9 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{C}H = \text{C}H_{2}), 3.15 \text{ [m, 1 H, C(3)-H]}, 3.69$ [dd, ${}^{3}J_{H,H} = 7.3$, ${}^{3}J_{H,H} = 3.5$ Hz, 1 H, C(5)-H], 3.84 [br. t, ${}^{3}J_{H,H} =$ 3.7 Hz, 1 H, C(6)-H], 3.92 [dd, ${}^{3}J_{H,H} = 7.1$, ${}^{3}J_{H,H} = 3.1$ Hz, 1 H, C(4)-H], 3.95 [dd, ${}^{2}J_{H,H} = 8.2$, ${}^{3}J_{H,H} = 6.6$ Hz, 1 H, C(8a)-H], 4.04 [m, 1 H, C(8b)-H], 4.08 (q, ${}^{3}J_{H,H} = 7.1$ Hz, 2 H, OC H_{2} CH₃), 4.21 [ddd, ${}^{3}J_{H,H} = 6.7$, ${}^{3}J_{H,H} = 6.7$, ${}^{3}J_{H,H} = 4.3$ Hz, 1 H, C(7)-H], 4.61 (d, ${}^{2}J_{H,H}$ = 11.4 Hz, 1 H, C*H*Ph), 4.63 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.64 (d, ${}^{2}J_{H,H} = 11.4 \text{ Hz}$, 1 H, CHPh), 4.80 (d, ${}^{2}J_{H,H} = 11.4 \text{ Hz}$) 11.4 Hz, 1 H, C*H*Ph), 4.82 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, C*H*Ph), 4.86 (d, ${}^{2}J_{H,H}$ = 11.4 Hz, 1 H, CHPh), 4.97 [dd, ${}^{3}J_{H,H}$ = 10.3, ${}^{4}J_{H,H}$ =

1.4 Hz, 1 H, CH₂CH=C $H_2(cis)$], 5.01 (dd, ${}^3J_{H,H} = 17.2$, ${}^4J_{H,H} =$ 1.6 Hz, 1 H, $CH_2CH=CH_2(trans)$], 5.70 [ddt, ${}^3J_{H,H}=17.0$, ${}^{3}J_{H,H} = 10.3$, ${}^{3}J_{H,H} = 5.9$ Hz, 1 H, $CH_{2}CH = CH_{2}$], 7.25 - 7.34 (m, 15 H, HAr) ppm. ¹³C NMR: $\delta = 14.68$ (OCH₂CH₃), 25.34 $[(CH_3)_2C]$, 26.97 $[(CH_3)_2C]$, 36.20 $(-CH_2CH=CH_2)$, 49.87 [C(2)], 56.20 [C(3)], 60.72, 66.35 [C(8), CH₂CH₃], 74.49, 74.91, 75.32 (3 CH₂Ph), 77.32, 79.38, 79.46, 81.28 [C(4), C(5), C(6), C(7)], 108.5 $[(CH_3)_2C]$, 115.7 $(CH_2CH=CH_2)$, 127.8–128.6 (CHAr), 137.2 $(CH_2CH=CH_2)$, 138.4, 138.5, 138.7 (3 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): $m/z = 619 [M + H]^+, 641 [M + Na]^+, 657$ $[M + K]^+$. $C_{37}H_{47}NO_7$ (617.8): calcd. C 71.94, H 7.67, N 2.27; found C 71.72, H 7.65, N 2.26. **9a:** $[\alpha]_D^{20} = +5.7$ (c = 1.8, CHCl₃). ¹H NMR: $\delta = 1.08$ (t, ${}^{3}J_{H,H} = 7.1$ Hz, 3 H, OCH₂CH₃); 1.21 [s, 3 H, $(CH_3)_2C$], 1.35 [s, 3 H, $(CH_3)_2C$], 2.37 [dd, ${}^2J_{H,H} = 14.3$, ${}^{3}J_{H,H} = 6.9 \text{ Hz}, 1 \text{ H}, \text{ C(2a)-H]}, 2.49 \text{ [dd, } {}^{2}J_{H,H} = 14.8, {}^{3}J_{H,H} = 14.8$ 5.2 Hz, 1 H, C(2b)-H], 3.00-3.05 [m, 2 H, C(3)-H, CHCH=CH₂], 3.28 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 5.8 \text{ Hz}$, 1 H, CHCH=CH₂), 3.72-3.77 [m, 2 H, C(4)-H, C(6)-H], 3.82-3.84 [m, ${}^{3}J_{H,H} = 5.1$, 1 H, C(8a)-H], 3.88 (q, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 2 H, OC H_{2} CH₃), 3.96 [dd, $^{2}J_{H,H} = 8.2$, $^{3}J_{H,H} = 7.0$ Hz, 1 H, C(8b)-H], 4.07 [dd, $^{3}J_{H,H} = 8.1$, ${}^{3}J_{H,H} = 2.2 \text{ Hz}, 1 \text{ H}, \text{ C(5)-H}, 4.16 (br. t, {}^{3}J_{H,H} = 7.0, {}^{3}J_{H,H} =$ 4.3 Hz, 1 H, C(7)-H]], 4.47 (d, ${}^{2}J_{H,H} = 11.3$ Hz, 1 H, CHPh), 4.56 (d, ${}^{2}J_{H,H}$ = 11.3 Hz, 1 H, CHPh), 4.57 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.74 (d, ${}^{2}J_{H,H} = 11.3 \text{ Hz}$, 2 H, 2 CHPh), 4.78 (d, ${}^{2}J_{H,H} =$ 11.2 Hz, 1 H, C*H*Ph), 5.00 [dd, ${}^{3}J_{H,H} = 10.2$, ${}^{4}J_{H,H} = 1.7$ Hz, 1 H, $CH_2CH = CH_2(cis)$], 5.10 [dd, ${}^3J_{H,H} = 17.2$, ${}^4J_{H,H} = 1.7$ Hz, 1 H, $CH_2CH=CH_2(trans)$], 5.72-5.82 (m, 1 H, $CH_2CH=CH_2$), 7.12-7.28 (m, 15 H, HAr) ppm. ¹³C NMR: $\delta = 14.62$ (OCH₂CH₃), 25.29 [$(CH_3)_2C$], 27.00 [$(CH_3)_2C$], 30.14 ($-CH_2CH=CH_2$), 49.99 [C(2)], 55.21 [C(3)], 60.77, 66.45 [C(8), OCH₂CH₃], 74.29, 75.16, 75.24 (3 CH₂Ph), 77.51, 77.51, 78.91, 80.77 [C(4), C(5), C(6), C(7)], 108.3 [(CH₃)₂C], 116.7 (CH₂CH=CH₂), 127.7-129.1 (CHAr), 137.2 (CH₂CH=CH₂), 138.5, 138.6, 138.8 (3 CqAr), 172.4 [C(1)] ppm. MS (MALDI-TOF): $m/z = 619 [M + H]^+, 641 [M + Na]^+,$ 657 [M + K]⁺. C₃₇H₄₇NO₇ (617.8): calcd. C 71.94, H 7.67, N 2.27; found C 71.75, H 7.64, N 2.28.

Ethyl (3S,4S,5R,6R,7R)-3-(Benzylamino)-4,5,6-tris(benzyloxy)-7,8bis(isopropylidenoxy)-octanoate (8b) and Ethyl (3R,4S,5R,6R,7R)-3-(Benzylamino)-4,5,6-tris(benzyloxy)-7,8-bis(isopropylidenoxy)octanoate (9b): Under an inert gas, compound 6 (779 mg, 1.39 mmol) was dissolved in benzylamine (500 µL, 3.6 equiv.) and the reaction mixture was stirred for 7 d. Excess benzylamine was evaporated under reduced pressure and then purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded pure compound 8b (303 mg, 33% yield) as a yellow oil and a mixture of 9b and 6, which was separated by flash chromatography (toluene/ ethyl acetate, 9:1) to afford 9b (177 mg, 19% yield) as a yellow oil and unchanged **6** (222 mg). **8b:** $[\alpha]_D^{20} = -15.0$ (c = 1.6, CHCl₃). ¹H NMR: $\delta = 1.11$ (t, ${}^{3}J_{H,H} = 7.0$ Hz, 3 H, OCH₂CH₃), 1.15 [s, 3 H, $(CH_3)_2C$, 1.20 [s, 3 H, $(CH_3)_2C$], 2.52–2.59 [m, 2 H, C(2a)-H, C(2b)-H], 3.19-3.22 [m, 1 H, C(3)-H], 3.42 (d, ${}^{3}J_{H,H} = 12.8$ Hz, 1 H, CHPh), 3.49 (d, ${}^{3}J_{H,H} = 12.8 \text{ Hz}$, 1 H, CHPh), 3.60 [dd, ${}^{3}J_{H,H} = 12.8 \text{ Hz}$ 7.2, ${}^{3}J_{H,H} = 3.6 \text{ Hz}$, 1 H, C(5)-H], 3.74 [br. t, 1 H, C(6)-H], 3.84 $[dd, {}^{2}J_{H,H} = 8.4, {}^{3}J_{H,H} = 6.8 \text{ Hz}, 1 \text{ H}, C(8a)\text{-H}], 3.90-3.94 [m, 1]$ H, C(4)-H], 3.92 [dd, ${}^{2}J_{H,H} = 8.4$, ${}^{3}J_{H,H} = 6.8$ Hz, 1 H, C(8b)-H], 3.94-4.40 (m, 2 H, OC H_2 CH₃), 4.13 [dt, ${}^3J_{H,H} = 6.8$, ${}^3J_{H,H} =$ 4.4 Hz, 1 H, C(7)-H], 4.49 (d, ${}^{2}J_{H,H} = 11.6$ Hz, 1 H, CHPh), 4.51 (d, ${}^{2}J_{H,H}$ = 10.8 Hz, 1 H, CHPh), 4.56 (d, ${}^{2}J_{H,H}$ = 11.6 Hz, 1 H, CHPh), 4.70 (d, ${}^{2}J_{H,H} = 10.8 \text{ Hz}$, 1 H, CHPh), 4.72 (br. d, 2 H, 2 CHPh), 7.00-7.24 (m, 20 H, HAr) ppm. ¹³C NMR: $\delta = 14.72$ (OCH₂CH₃), 25.40 [(CH₃)₂C], 27.00 [(CH₃)₂C], 36.30 [C(2)], 56.78 [C(3)], 51.45, 60.75, 66.41, 74.55, 74.90, 75.34 [C(8), 4 CH_2Ph , OCH₂CH₃], 77.33, 79.46, 79.51, 81.34 [C(4), C(5), C(6), C(7)],

108.5 [(CH₃)₂C], 127.8-128.6 (CHAr), 138.4, 138.6, 138.7, 140.5 (4 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): m/z = 669 [M + H]⁺, 691 [M + Na]⁺. C₄₁H₄₉NO₇ (667.8): calcd. C 73.74, H 7.40, N 2.10; found C 74.00, H 7.21, N 2.03. **9b:** $[\alpha]_D^{20} = +0.7$ (c = 1.1, CHCl₃). ¹H NMR: $\delta = 1.15$ (t, ${}^{3}J_{H,H} = 7.0$ Hz, 3 H, OCH₂CH₃), 1.31 [s, 3 H, $(CH_3)_2C$], 1.45 [s, 3 H, $(CH_3)_2C$], 2.49 [dd, ${}^2J_{H,H}$ = 15.2, ${}^{3}J_{H,H} = 7.0 \text{ Hz}$, 1 H, C(2a)-H], 2.65 [dd, ${}^{2}J_{H,H} = 15.2$, ${}^{3}J_{H,H} = 4.5 \text{ Hz}, 1 \text{ H}, \text{ C(2b)-H}, 3.02-3.08 [m, 1 \text{ H}, \text{ C(3)-H}],$ 3.62-3.68 (m, 2 H, CH₂Ph), 3.80 [br. d, 1 H, C(4)-H], 3.88-4.00 [m, 5 H, C(8a)-H, C(8b)-H, CHPh, OCH₂CH₃], 4.18-4.24 [m, 2 H, C(5)-H, C(7)-H], 4.50 (d, ${}^{2}J_{H,H} = 11.4 \text{ Hz}$, 1 H, CHPh), 4.57 (d, ${}^{2}J_{H,H} = 11.7 \text{ Hz}$, 1 H, CHPh), 4.61-4.69 (m, 2 H, 2 CHPh), 4.80-4.89 (m, 2 H, 2 CHPh), 7.20-7.38 (m, 20 H, HAr) ppm. ¹³C NMR: $\delta = 14.63 \text{ (OCH}_2\text{CH}_3), 25.37 \text{ [(CH}_3)_2\text{C]}, 27.03 \text{ [(CH}_3)_2\text{C]},$ 36.20 [C(2)], 55.14 [C(3)], 51.30, 60.76, 65.93, 66.71, 74.19, 75.25 [C(8), 4 CH₂Ph, OCH₂CH₃], 77.27, 78.97, 81.02, 81.89 [C(4), C(5), C(6), C(7)], 108.2 [(CH₃)₂C], 128.3–136.3 (CHAr), 138.6, 138.7, 138.9, 140.5 (4 CqAr), 172.4 [C(1)] ppm. MS (MALDI-TOF): $m/z = 669 [M + H]^+, 691 [M + Na]^+, 707 [M + K]^+. C_{41}H_{49}NO_7$ (667.8): calcd. C 73.74, H 7.40, N 2.10; found C 73.98, H 7.12, N 2.32.

Ethyl (3S,4S,5R,6R,7R)-4,5,6-Tris(benzyloxy)-3-(butylamino)-7,8bis(isopropylidenoxy)octanoate (8c) and Ethyl (3R,4S,5R,6R,7R)-4,5,6-Tris(benzyloxy)-3-(butylamino)-7,8-bis(isopropylidenoxy)octanoate (9c): Compound 6 (350 mg, 0.62 mmol) was dissolved in butylamine (913 mg, 12.48 mmol) under an inert gas and the reaction mixture was stirred at room temperature for 8 h. The excess butylamine was evaporated under reduced pressure and then the residue was purified by flash chromatography (petroleum ether/ ethyl acetate, 9:1) to yield **8c** and **9c** (324 mg, 84%; **8c/9c** = 63:37) as colorless oils. **8c:** $[\alpha]_D^{20} = +3.4$ (c = 1.7, CHCl₃). ¹H NMR: $\delta =$ 0.81 [t, ${}^{3}J_{H,H} = 6.9 \text{ Hz}$, 3 H, (CH₂)₃CH₃], 1.22 (t, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 3 H, OCH₂CH₃), 1.16–1.28 (m, 4 H, CH₂CH₂CH₃), 1.30 [s, 3 H, $(CH_3)_2C$], 1.43 [s, 3 H, $(CH_3)_2C$], 2.29–2.37 [m, 2 H, $NCH_2(CH_2)_2CH_3$, 2.48-2.53 [m, 2 H, C(2a)-H, C(2b)-H], 3.10-3.14 [m, 1 H, C(3)-H], 3.67 [dd, ${}^{3}J_{H,H} = 7.2$, ${}^{3}J_{H,H} = 3.6$ Hz, 1 H, C(5)-H], 3.87 [br. t, ${}^{3}J_{H,H} = 3.8$ Hz, 1 H, C(6)-H], 3.92 [dd, ${}^{3}J_{H,H} = 6.6, {}^{3}J_{H,H} = 3.6 \text{ Hz}, 1 \text{ H}, C(4)-H], 3.95 \text{ [dd, } {}^{3}J_{H,H} = 8.2,$ $^{3}J_{H,H} = 6.6 \text{ Hz}, 1 \text{ H}, \text{ C(8a)-H]}, 4.03-4.10 \text{ [m, 3 H, OC}H_{2}\text{CH}_{3},$ C(8b)-H, 4.23 [dt, ${}^{3}J_{H,H} = 6.7$, ${}^{3}J_{H,H} = 4.2$ Hz, 1 H, C(7)-H], 4.61 $(d, {}^{2}J_{H,H} = 11.4 \text{ Hz}, 1 \text{ H}, CHPh), 4.62 (d, {}^{2}J_{H,H} = 11.1 \text{ Hz}, 1 \text{ H},$ CHPh), 4.63 (d, ${}^{2}J_{H,H} = 11.1 \text{ Hz}$, 1 H, CHPh), 4.78, (d, ${}^{2}J_{H,H} =$ 11.1 Hz, 1 H, CHPh), 4.81 (d, ${}^{2}J_{H,H} = 11.1$ Hz, 1 H, CHPh), 4.88 $(d, {}^{2}J_{H,H} = 11.4 \text{ Hz}, 1 \text{ H}, CHPh, 7.27-7.38 (m, 15 \text{ H}, HAr) ppm.$ ¹³C NMR: $\delta = 14.45$, 14.67 [N(CH₂)₃CH₃, OCH₂CH₃], 20.79 $(CH_2CH_2CH_2CH_3)$, 25.30 $[(CH_3)_2C]$, 26.94 $[(CH_3)_2C]$, 30.14 (CH₂CH₂CH₂CH₃), 36.44 [C(2)], 47.37 (CH₂CH₂CH₂CH₃), 57.11 [C(3)], 60.66, 66.27 $[OCH_2CH_3, C(8)]$, 74.55, 74.87, 75.28 (3) CH₂Ph), 77.38, 79.38, 79.45, 81.35 [C(4), C(5), C(6), C(7)], 108.4 $[(CH_3)_2C]$, 127.8–128.5 (CHAr), 138.4, 138.5, 138.7 (3 CqAr), 172.8 [C(1)] ppm. MS (MALDI-TOF): m/z = 634 [M + H]⁺. C₃₈H₅₁NO₇ (633.8): calcd. C 72.01, H 8.11, N 2.21; found C 72.24, H 8.38, N 2.01. **9c:** $[\alpha]_D^{20} = -0.4$ (c = 1.0, CHCl₃). ¹H NMR: $\delta =$ 0.91 [t, ${}^{3}J_{H,H} = 7.2 \text{ Hz}$, 3 H, N(CH₂)₃CH₃], 1.16 (t, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 3 H, OCH₂CH₃), 1.26-1.41 (m, 4 H, CH₂CH₂CH₃), 1.29 [s, 3 H, (CH₃)₂C], 1.43 [s, 3 H, (CH₃)₂C], 2.35-2.45 [m, 2 H, C(2a)-H, $NCH(CH_2)_2CH_3$], 2.58 [dd, $^2J_{H,H} = 14.8$, $^3J_{H,H} = 5.4$ Hz, 1 H, C(2b)-H], 2.68-2.74 [m, 1 H, NCH(CH₂)₂CH₃], 3.01-3.05 [m, 1 H, C(3)-H], 3.79 [dd, ${}^{3}J_{H,H} = 8.2$, ${}^{3}J_{H,H} = 2.2$ Hz, 1 H, C(4)-H], 3.84 [dd, ${}^{3}J_{H,H} = 3.8$, ${}^{3}J_{H,H} = 2.9$ Hz, 1 H, C(6)-H], 3.93 [dd, $^{2}J_{H,H} = 7.7$, $^{3}J_{H,H} = 6.7$ Hz, 1 H, C(8a)-H], 3.97 (q, $^{3}J_{H,H} =$ 7.1 Hz, 2 H, OCH₂CH₃), 4.06 [br. t, 1 H, C(8b)-H], 4.14 [dd, ${}^{3}J_{H,H} = 8.2$, ${}^{3}J_{H,H} = 2.6$ Hz, 1 H, C(5)-H], 4.24 [dt, ${}^{3}J_{H,H} = 4.4$,

 $^{3}J_{\rm H,H}=4.2$ Hz, 1 H, C(7)-H], 4.55 (d, $^{2}J_{\rm H,H}=11.2$ Hz, 1 H, CHPh), 4.64 (d, $^{2}J_{\rm H,H}=11.4$ Hz, 1 H, CHPh), 4.66 (d, $^{2}J_{\rm H,H}=11.3$ Hz, 1 H, CHPh), 4.82, (d, $^{2}J_{\rm H,H}=11.4$ Hz, 1 H, CHPh), 4.83 (d, $^{2}J_{\rm H,H}=11.3$ Hz, 1 H, CHPh), 4.85 (d, $^{2}J_{\rm H,H}=11.2$ Hz, 1 H, CHPh), 7.26–7.40 (m, 15 H, HAr) ppm. 13 C NMR: δ = 14.53, 14.64 [N(CH₂)₃CH₃, OCH₂CH₃], 20.93 (CH₂CH₂CH₂CH₃), 25.29 [(CH₃)₂C], 26.99 [(CH₃)₂C], 33.14 (CH₂CH₂CH₂CH₃), 36.58 [C(2)], 47.28 (CH₂CH₂CH₂CH₃), 56.17 [C(3)], 60.69, 66.42 [OCH₂CH₃CH₃C(3)], 74.27, 75.16, 75.22 (3 CH₂Ph), 77.56, 78.98, 80.91, 81.77 [C(4), C(5), C(6), C(7)], 108.2 [(CH₃)₂C], 127.6–128.5 (CHAr), 138.7, 138.8, 138.9 (3 CqAr), 172.6 [C(1)] ppm. MS (MALDITOF): m/z = 634 [M + H] $^+$ C₃₈H₅₁NO₇ (633.8): calcd. C 72.01, H 8.11, N 2.21; found C 72.36, H 8.33, N 2.12.

Benzyl (3S,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8bis(isopropylidenoxy)octanoate (8d) and Benzyl (3R,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8-bis(isopropylidenoxy)octanoate (9d): Under an inert gas, compound 7 (353 mg, 0.566 mmol) was dissolved in allylamine (424 µL, 10 equiv.) and then the reaction mixture was stirred for 72 h. The excess allylamine was evaporated under reduced pressure and then purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded pure compounds 8d (163 mg, 42% yield) and 9d (110 mg, 29% yield) as yellowish oils. **8d:** $[\alpha]_D^{20} = -2.1$ (c = 2.9, CHCl₃). ¹H NMR: $\delta = 1.10$ [s, 3 H, $(CH_3)_2C$], 1.13 [s, 3 H, $(CH_3)_2C$], 2.44-2.53 [m, 2 H, C(2a)-H, C(2b)-H], 2.85 [br.dd, 1 H, ${}^{2}J_{H,H} =$ 14.0, ${}^{3}J_{H,H} = 8.0 \text{ Hz}$, 1 H, CHCH=CH₂], 2.91 [br. dd, ${}^{2}J_{H,H} =$ 14.0, ${}^{3}J_{H,H} = 5.6 \text{ Hz}$, 1 H, CHCH=CH₂], 3.05-3.11 [m, 1 H, C(3)-H,], 3.59 [dd, ${}^{3}J_{H,H} = 7.2$, ${}^{3}J_{H,H} = 3.2$ Hz, 1 H, C(5)-H], 3.73 [br. t, ${}^{3}J_{H,H}$ = 4.0 Hz, 1 H, C(6)-H], 3.82-3.87 [m, 2 H, C(8a)-H, C(4)-H], 3.92 [dd, ${}^{2}J_{H,H} = 8.0$, ${}^{3}J_{H,H} = 6.8$ Hz, 1 H, C(8b)-H], 4.12 [dt, ${}^{3}J_{H,H} = 6.8$, ${}^{3}J_{H,H} = 4.4$ Hz, 1 H, C(7)-H], 4.50 (br. d, ${}^{2}J_{H,H} =$ 11.6 Hz, 3 H, 3 CHPh), 4.68 (d, ${}^{2}J_{H,H} = 11.6$ Hz, 1 H, CHPh), $4.69 \text{ (d, }^2J_{H,H} = 11.6 \text{ Hz, } 1 \text{ H, C}HPh), 4.73 \text{ (d, }^2J_{H,H} = 11.6 \text{ Hz, } 1$ H, CHPh), 4.85 [dd, ${}^{3}J_{H,H} = 12.0$, ${}^{4}J_{H,H} = 1.6$ Hz, 1 H, CH₂CH= $CH_2(cis)$], 4.89 [dd, ${}^3J_{H,H} = 19.2$, ${}^4J_{H,H} = 1.6$ Hz, 1 H, $CH_2CH =$ $CH_2(trans)$], 4.95 (d, $^2J_{H,H} = 12.4 \, Hz$, 1 H, CHPh), 4.98 (d, $^{2}J_{H,H} = 12.4 \text{ Hz}, 1 \text{ H}, \text{C}H\text{Ph}), 5.53-5.62 \text{ (m, 1 H, CH}_{2}\text{C}H = \text{CH}_{2}),$ 7.22-7.38 (m, 20 H, HAr) ppm. ¹³C NMR: $\delta = 25.33$ [(CH₃)₂C], 26.95 [(CH₃)₂C], 30.14 [C(2)], 49.80 (CH₂CH=CH₂), 56.39 [C(3)], 66.40, 66.58, 74.46, 74.94, 75.26 [C(8), 4 CH₂Ph], 77.28, 77.35, 79.36, 81.19 [C(4), (5), (6), (7)], 108.4 [(CH₃)₂C], 108.5 (CH₂CH= CH_2), 127.8–128.7 ($CH_2CH=CH_2$, CHAr), 136.1, 138.3, 138.5, 138.6 (4 CqAr), 172.4 [C(1)] ppm. MS (MALDI-TOF): m/z = 680 $[M + H]^+$, 702 $[M + Na]^+$, 718 $[M + K]^+$. $C_{42}H_{49}NO_7$ (679.9): calcd. C 74.20, H 7.26, N 2.06; found C 73.98, H 7.33, N 1.80. 9d: $[\alpha]_{\rm D}^{20} = +3.2$ (c = 1.5, CHCl₃). ¹H NMR: $\delta = 1.30$ [s, 3 H, $(CH_3)_2C$], 1.44 [s, 3 H, $(CH_3)_2C$], 2.49 [dd, $^2J_{H,H} = 15.6$, $^3J_{H,H} = 15.6$ 7.6 Hz, 1 H, C(2a)-H], 2.61 [dd, ${}^{2}J_{H,H} = 15.6$, ${}^{3}J_{H,H} = 5.2$ Hz, 1 H, C(2b)-H], 3.07-3.12 [m, 2 H, C(3)-H, CHCH=CH₂], 3.35 [br. dd, ${}^{2}J_{H,H} = 14.0$, ${}^{3}J_{H,H} = 5.6$ Hz, 1 H, CHCH=CH₂], 3.81-3.85[m, 2 H, C(5)-H, C(6)-H], 3.94 [dd, ${}^{2}J_{H,H} = 8.0$, ${}^{3}J_{H,H} = 6.4$ Hz, 1 H, C(8a)-H], 4.05 [dd, ${}^{2}J_{H,H} = 8.4$, ${}^{3}J_{H,H} = 7.2$ Hz, 1 H, C(8b)-H], 4.15 [dd, ${}^{3}J_{H,H} = 8.0$, ${}^{3}J_{H,H} = 2.4$ Hz, 1 H, C(4)-H], 4.23-4.27 [m, 1 H, C(7)-H], 4.50 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.64 (d, $^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.65 \text{ (d, }^{2}J_{H,H} = 11.6 \text{ Hz}, 1 \text{ H},$ CHPh), 4.81 (d, ${}^{2}J_{H,H} = 11.6 \text{ Hz}$, 1 H, CHPh), 4.82 (d, ${}^{2}J_{H,H} = 11.6 \text{ Hz}$ 11.2 Hz, 1 H, C*H*Ph), 4.83 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, C*H*Ph), 4.91 (d, ${}^{2}J_{H,H}$ = 12.4 Hz, 1 H, CHPh), 4.97 (d, ${}^{2}J_{H,H}$ = 12.4 Hz, 1 H, CHPh), 5.07 [dd, ${}^{3}J_{H,H} = 10.0$, ${}^{4}J_{H,H} = 1.6$ Hz, 1 H, CH₂CH= $CH_2(cis)$], 5.16 [dd, ${}^3J_{H,H} = 17.2$, ${}^4J_{H,H} = 2.0$ Hz, 1 H, $CH_2CH =$ $CH_2(trans)$], 5.78–5.88 (m, 1 H, $CH_2CH=CH_2$), 7.22–7.38 (m, 20 H, HAr) ppm. ¹³C NMR: $\delta = 25.30 [(CH_3)_2C], 27.01 [(CH_3)_2C],$ 30.15 [C(2)], 50.00 (CH₂CH=CH₂), 55.22 [C(3)], 66.45, 66.60, 74.27, 75.19, 77.36 [C(8), 4 CH_2Ph], 77.53, 78.88, 80.79, 81.98 [C(4), C(5), C(6), C(7)], 108.3 [(CH₃)₂C], 116.1 (CH₂CH= CH_2), 127.6–128.8 (CH₂CH=CH₂, CHAr), 135.9–138.6 (CqAr), 172.2 [C(1)] ppm.. MS (MALDI-TOF): mlz=680 [M + H]⁺, 702 [M + Na]⁺, 718 [M + K]⁺. C₄₂H₄₉NO₇ (679.9): calcd. C 74.20, H 7.26, N 2.06; found C 74.10, H 7.51, N 1.90.

Ethyl (3S,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8-dihydroxyoctanoate (10a): Compound 8a (359 mg, 0.58 mmol) was dissolved in CH₃CN (3 mL) and H₂O (100 µL) was added. The reaction solution was acidified using PTSA and then stirred at 60 °C for 20 min. The mixture was neutralized using NaHCO₃ (saturated solution), the two layers were separated, and the aqueous layer was extracted with ethyl acetate (3 × 5 mL); the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 5:5) yielding 10a (267 mg, 80%) as a colorless oil. $[\alpha]_D^{20} = -7.1$ (c = 0.7, CHCl₃). ¹H NMR: $\delta = 1.21$ (t, ${}^{3}J_{H,H} = 7.1$ Hz, 3 H, OCH₂CH₃), 2.50–2.53 [m, 2 H, C(2a)-H, C(2b)-H], 3.05 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 6.0$ Hz, 1 H, CHCH=CH₂), 3.14 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 5.8$ Hz, 1 H, $CHCH=CH_2$), 3.32 [dd, ${}^3J_{H,H}=10.9$, ${}^3J_{H,H}=6.5$ Hz, 1 H, C(3)-H], 3.66 [dd, ${}^{2}J_{H,H} = 11.4$, ${}^{3}J_{H,H} = 4.4$ Hz, 1 H, C(8a)-H], 3.70 [dd, ${}^{3}J_{H,H} = 7.7$, ${}^{3}J_{H,H} = 4.0$ Hz, 1 H, C(6)-H], 3.74 [dd, ${}^{2}J_{H,H} =$ 11.4, ${}^{3}J_{H,H} = 3.4 \text{ Hz}$, 1 H, C(8b)-H], 3.84 [t, ${}^{3}J_{H,H} = 4.1 \text{ Hz}$, 1 H, C(5)-H], 3.88 [br. dd, ${}^{3}J_{H,H} = 7.8$, ${}^{3}J_{H,H} = 4.2$ Hz, 1 H, C(7)-H], 3.92 [br. t, ${}^{3}J_{H,H} = 4.8 \text{ Hz}$, 1 H, C(4)-H], 4.06 (q, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 2 H, OC H_2 CH₃), 4.58 (d, ${}^2J_{H,H}$ = 11.3 Hz, 1 H, CHPh), 4.61 (d, ${}^{2}J_{H,H} = 11.4 \text{ Hz}, 1 \text{ H}, CHPh), 4.63 (d, {}^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H},$ CHPh), 4.67 (d, ${}^{2}J_{H,H} = 11.4 \text{ Hz}$, 1 H, CHPh), 4.70 (d, ${}^{2}J_{H,H} = 11.4 \text{ Hz}$ 11.2 Hz, 1 H, CHPh), 4.76 (d, ${}^{2}J_{H,H} = 11.3$ Hz, 1 H, CHPh), 5.01 [dd, ${}^{3}J_{H,H} = 10.2$, ${}^{4}J_{H,H} = 1.6$ Hz, 1 H, CH₂CH=C $H_{2}(cis)$], 5.07 [dd, ${}^{3}J_{H,H} = 17.1$, ${}^{4}J_{H,H} = 1.7$ Hz, 1 H, CH₂CH=CH₂(trans)], 5.76 (ddt, ${}^{3}J_{H,H} = 17.1$, ${}^{3}J_{H,H} = 10.3$, ${}^{3}J_{H,H} = 5.9$ Hz, 1 H, CH₂CH= CH₂), 7.25–7.36 (m, 15 H, HAr) ppm. ¹³C NMR: $\delta = 14.64$ (OCH_2CH_3) , 36.20 [C(2)], 50.24 $(-CH_2CH=CH_2)$, 56.12 [C(3)], 60.79, 63.92 [C(8), OCH₂CH₃], 71.95, 77.01, 78.98, 79.71 [C(4), C(5), C(6), C(7)], 73.58, 74.42, 74.44 (3 CH_2Ph), 116.1 ($CH_2CH =$ CH₂), 128.0-128.8 (CHAr), 137.0 (CH₂CH=CH₂), 137.8, 137.9, 138.2 (3 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): m/z = 579 $[M + H]^+$, 601 $[M + Na]^+$, 617 $[M + K]^+$. $C_{34}H_{43}NO_7$ (577.7): calcd. C 70.69, H 7.50, N 2.42; found C 70.44, H 7.47, N 2.43.

Ethyl (3S,4S,5R,6R,7R)-3-(Benzylamino)-4,5,6-tris(benzyloxy)-7,8dihydroxyoctanoate (10b): Compound 8b (108 mg, 0.16 mmol) was dissolved in CH₃CN (2 mL); H₂O (300 µL) and PTSA (95 mg, 0.3 equiv.) were added. The reaction mixture was heated to 70 °C for 3 h. After cooling to room temp., the reaction mixture was diluted with EtOAc, washed with a saturated solution of NaHCO₃, dried with Na₂SO₄, and filtered; the solvent was evaporated under reduced pressure. Purification by flash chromatography (petroleum ether/ethyl acetate, 1:1) afforded pure compound 10b (98 mg, 97% yield) as a colorless oil. $[\alpha]_D^{20} = -7.8$ (c = 1.8, CHCl₃). ¹H NMR: $\delta = 1.17$ (t, ${}^{3}J_{HH} = 7.0$ Hz, 3 H, OCH₂CH₃), 2.48–2.50 [m, 2 H, C(2a)-H, C(2b)-H], 3.30-3.36 [m, 1 H, C(3)-H], 3.50-3.65 [m, 5 H, C(7)-H, C(8a)-H, C(8b)-H, 2 CHPh], 3.70-3.75 [m, 2 H, C(5)-H, C(6)-H], 3.86-3.88 [m, 1 H, C(4)-H], 3.93-4.03 (m, 2 H, OCH_2CH_3), 4.47 (s, 2 H, CH_2Ph), 4.49 (d, $^2J_{H,H} = 11.2 Hz$, 1 H, CHPh), 4.56 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.58 (d, ${}^{2}J_{H,H} =$ 11.2 Hz, 1 H, CHPh), 4.64 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, CHPh), 7.00-7.24 (m, 20 H, HAr) ppm. ¹³C NMR: $\delta = 14.68$ (OCH₂CH₃), 36.25 [C(2)], 56.47 [C(3)], 51.79, 60.83, 63.92, 73.94, 74.39, 74.41 [C(8), 4 CH₂Ph, OCH₂CH₃], 71.99, 77.09, 79.07, 79.73 [C(4), C(5), C(6), C(7)], 128.0-128.7 (CHAr), 137.8, 137.9, 138.3, 140.4 (4 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): m/z = 628 [M + $H]^+$, 650 $[M + Na]^+$, 666 $[M + K]^+$. $C_{38}H_{45}NO_7$ (627.8): calcd. C72.70, H 7.23, N 2.23; found C 72.35, H 7.15, N 2.01.

Ethyl (3S,4S,5R,6R,7R)-4,5,6-Tris(benzyloxy)-3-(butylamino)-7,8dihydroxyoctanoate (10c): The same procedure was used as that for the synthesis of 10a, starting from 8c (1.98 g, 3.20 mmol). Purification by flash chromatography (petroleum ether/EtOAc, 1:1) afforded **10c** (1.34 g, 72%) as colorless oil. $[\alpha]_D^{20} = -5.1$ (c = 1.0, CHCl₃). ¹H NMR: $\delta = 0.85$ [t, ³ $J_{H,H} = 7.1$ Hz, 3 H, N(CH₂)₃C H_3], 1.27 (t, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 3 H, OCH₂CH₃), 1.25-1.38 (m, 4 H, CH₂CH₂CH₃), 2.36-2.42 [m, 1 H, CH(CH₂)₂CH₃], 2.47-2.58 [m, 3 H, C(2a)-H, C(2b)-H, $CH(CH_2)_2CH_3$], 3.30 [dd, $^3J_{H,H} = 10.9$, ${}^{3}J_{H,H} = 5.9 \text{ Hz}, 1 \text{ H}, \text{ C(3)-H]}, 3.68 \text{ [dd, } {}^{2}J_{H,H} = 11.5, {}^{3}J_{H,H} =$ 4.5 Hz, 1 H, C(8a)-H], 3.72 [dd, ${}^{3}J_{H,H} = 8.0$, ${}^{3}J_{H,H} = 4.5$ Hz, 1 H, C(6)-H], 3.75 [dd, ${}^{2}J_{H,H} = 11.4$, ${}^{3}J_{H,H} = 3.5$ Hz, 1 H, C(8b)-H], 3.85 [br. t, ${}^{3}J_{H,H} = 4.2 \text{ Hz}$, 1 H, C(5)-H], 3.90 [dd, ${}^{3}J_{H,H} = 7.9$, ${}^{3}J_{H,H} = 4.2 \text{ Hz}, 1 \text{ H}, \text{ C(7)-H}, 3.92 [br. t, {}^{3}J_{H,H} = 5.0 \text{ Hz}, 1 \text{ H},$ C(4)-H], 4.06 (q, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 2 H, OC H_{2} CH₃), 4.60 (d, ${}^{2}J_{H,H} =$ 11.3 Hz, 1 H, CHPh), 4.62 (d, ${}^{2}J_{H,H} = 11.4$ Hz, 1 H, CHPh), 4.64 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.67 (d, ${}^{2}J_{H,H}$ = 11.4 Hz, 1 H, CHPh), 4.71 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.76 (d, ${}^{2}J_{H,H} =$ 11.3 Hz, 1 H, C*H*Ph), 7.30–7.35 (m, 15 H, *H*Ar) ppm. ¹³C NMR: $\delta = 14.47, 14.65 \ [CH_2(CH_2)_2CH_3, OCH_2CH_3], 20.84$ (CH₂CH₂CH₂CH₃), 32.82 (CH₂CH₂CH₂CH₃), 36.84 [C(2)], 47.66 (CH₂CH₂CH₂CH₃), 57.25 [C(3)], 60.75, 64.00 [OCH₂CH₃, C(8)], 73.91, 74.42, 74.45 (3 CH₂Ph), 71.93, 77.34, 79.00, 79.84 [C(4), C(5), C(6), C(7)], 127.9–128.7 (CHAr), 137.8, 137.9, 138.3 (3) CqAr), 172.8 [C(1)] ppm. MS (MALDI-TOF): m/z = 595 [M + H]⁺. C₃₅H₄₇NO₇ (593.8): calcd. C 70.80, H 7.98, N 2.36; found C 70.94, H 7.95, N 2.35.

Benzyl (3S,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8dihydroxyoctanoate (10d): Compound 8d (158 mg, 0.23 mmol) was dissolved in CH₃CN (2 mL); H₂O (300 µL) and CSA (5 mg, 0.1 equiv.) were added. The reaction mixture was heated to 70 °C for 6 h. After cooling to room temp., the reaction mixture was diluted with EtOAc, washed with a saturated solution of NaHCO₃, dried with Na₂SO₄, and filtered; the solvent was evaporated under reduced pressure. Purification by flash chromatography (petroleum ether/ethyl acetate, 4:6) afforded pure compound 10d (130 mg, 88% yield) as a colorless oil. $[\alpha]_D^{20} = -9.1$ (c = 1.8, CHCl₃). ¹H NMR: $\delta = 2.43 - 2.50$ [m, 2 H, C(2a)-H, C(2b)-H], 2.94 [dd, 1 H, ${}^{2}J_{H,H} =$ 14.0, ${}^{3}J_{H,H} = 5.6 \text{ Hz}$, 1 H, CHCH=CH₂], 3.04 [dd, ${}^{2}J_{H,H} = 14.0$, ${}^{3}J_{H,H} = 6.0 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{C}H = \text{C}H_{2}, 3.23 - 3.27 \text{ [m, 1 H, C(3)-H]},$ 3.55 [dd, ${}^{2}J_{H,H} = 11.3$, ${}^{3}J_{H,H} = 4.4$ Hz, 1 H, C(8a)-H], 3.59 [dd, $^{3}J_{H,H} = 8.0, \,^{3}J_{H,H} = 4.0 \,\text{Hz}, \, 1 \,\text{H}, \, \text{C(6)-H]}, \, 3.63 \,\text{[dd, }^{2}J_{H,H} = 8.0, \,^{3}J_{H,H} = 8.0$ ${}^{3}J_{H,H} = 3.6 \text{ Hz}, 1 \text{ H}, \text{ C(8b)-H]}, 3.72 \text{ [dd, } {}^{3}J_{H,H} = 5.2, {}^{$ 4.0 Hz, 1 H, C(5)-H], 3.74-3.78 [m, 1 H, C(7)-H,], 3.81-3.84 [m, 1 H, C(4)-H], 4.45 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.48 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.50 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, CHPh), 4.54 $(d, {}^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, CHPh), 4.58 (d, {}^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H},$ CHPh), 4.62 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.91 [d, ${}^{3}J_{H,H} =$ 10.2 Hz, 1 H, $CH_2CH=CH_2(cis)$], 4.94 (s, 2 H, CH_2Ph), 4.89 [d, $^{3}J_{H,H} = 16.0 \text{ Hz}, 1 \text{ H}, \text{CH}_{2}\text{CH} = \text{C}H_{2}(trans)$], 5.63 [ddt, $^{3}J_{H,H} =$ 16.0, ${}^{3}J_{H,H} = 10.2$, ${}^{3}J_{H,H} = 5.6$ Hz, 1 H, $CH_{2}CH = CH_{2}$], 7.22 - 7.38(m, 20 H, HAr) ppm. ¹³C NMR: $\delta = 36.13$ [C(2)], 50.18 (CH₂CH= CH₂), 56.25 [C(3)], 63.93, 66.62, 73.89, 74.38, 74.52 [C(8), 4 CH₂Ph], 71.92, 76.89, 78.97, 79.71 [C(4), C(5), C(6), C(7)], 116.2 $(CH_2CH=CH_2)$, 128.0-128.7 $(CH_2CH=CH_2$, CHAr), 136.0, 137.6, 137.7, 138.2 (4 CqAr), 172.4 [C(1)] ppm. MS (MALDI-TOF): $m/z = 640 \, [M + H]^+, 662 \, [M + Na]^+, C_{39}H_{45}NO_7 (639.8)$: calcd. C 73.22, H 7.09, N 2.19; found C 73.58, H 7.39, N 1.90.

© 2004 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim

Ethyl (3R,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8dihydroxyoctanoate (11a): The same procedure was used as that for the synthesis of 10a, starting from 9a (213 mg, 0.34 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 5:5) afforded 11a (170 mg, 85%) as a colorless oil. $[\alpha]_D^{20} = +3.2$ (c = 0.9, CHCl₃). ${}^{1}H$ NMR: $\delta = 1.21$ (t, ${}^{3}J_{H,H} = 7.1$ Hz, 3 H, OCH_2CH_3), 2.51 [dd, ${}^2J_{H,H} = 15.3$, ${}^3J_{H,H} = 6.1$ Hz, 1 H, C(2a)-H], 2.59 [dd, ${}^{2}J_{H,H} = 15.4$, ${}^{3}J_{H,H} = 6.9$ Hz, 1 H, C(2b)-H], 3.09 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 5.7$ Hz, 1 H, CHCH=CH₂), 3.26-3.33[m, 2 H, C(3)-H, CHCH=CH₂], 3.65-3.69 [m, 2 H, C(8a)-H, C(5)-H], 3.75 [dd, ${}^{2}J_{H,H} = 11.4$, ${}^{3}J_{H,H} = 3.7$ Hz, 1 H, C(8b)-H], 3.88 [dd, ${}^{3}J_{H,H} = 6.7$, ${}^{3}J_{H,H} = 2.7$ Hz, 1 H, C(6)-H], 3.92 [dd, ${}^{3}J_{H,H} =$ 7.7, ${}^{3}J_{H,H} = 3.8 \text{ Hz}$, 1 H, C(4)-H], 4.05 (q, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 2 H, OCH_2CH_3), 4.27 [dd, ${}^3J_{H,H} = 6.4$, ${}^3J_{H,H} = 3.2$ Hz, 1 H, C(7)-H], $4.56 \text{ (d, }^2J_{H,H} = 11.8 \text{ Hz, } 1 \text{ H, C}HPh), 4.59 \text{ (d, }^2J_{H,H} = 12.2 \text{ Hz, } 1$ H, CHPh), 4.67 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.68 (d, ${}^{2}J_{H,H} =$ 11.5 Hz, 1 H, CHPh), 4.71 (d, ${}^{2}J_{H,H} = 11.4$ Hz, 1 H, CHPh), 4.83 $(d, {}^{2}J_{H,H} = 11.1 \text{ Hz}, 1 \text{ H}, CHPh), 5.07 [dd, {}^{3}J_{H,H} = 10.2, {}^{4}J_{H,H} =$ 1.2 Hz, 1 H, CH₂CH=C $H_2(cis)$], 5.16 [dd, ${}^3J_{H,H} = 17.2$, ${}^4J_{H,H} =$ 1.7 Hz, 1 H, CH₂CH=C $H_2(trans)$], 5.83 (ddt, ${}^3J_{H,H} = 17.0$, ${}^{3}J_{H,H} = 10.3, {}^{3}J_{H,H} = 5.9 \text{ Hz}, 1 \text{ H}, CH_{2}CH = CH_{2}), 7.26 - 7.34 \text{ (m,}$ 15 H, HAr) ppm. ¹³C NMR: $\delta = 14.68$ (OCH₂CH₃), 36.01 [C(2)], $49.96 (-CH_2CH=CH_2), 54.62 [C(3)], 60.87, 64.27 [OCH_2CH_3],$ C(8)], 73.44, 74.30, 74.91 (3 CH₂Ph), 72.11, 76.83, 78.59, 80.27 [C(4), C(5), C(6), C(7)], 116.3 (CH₂CH=CH₂), 127.9-128.7(CHAr), 136.8 (CH₂CH=CH₂), 138.0, 138.0, 138.5 (3 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): $m/z = 579 \text{ [M + H]}^+, 601 \text{ [M + H]}^+$ Na]⁺, 617 [M + K]⁺. $C_{34}H_{43}NO_7$ (577.7): calcd. C 70.69, H 7.50, N 2.42, O 19.39; found C 70.83, H 7.48, N 2.38.

Ethyl (3R,4S,5R,6R,7R)-3-(Benzylamino)-4,5,6-tris(benzyloxy)-7,8dihydroxyoctanoate (11b): Same procedure as that used for 10b, starting from 9b (81 mg, 0.12 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 1:1) afforded pure compound 11b (60 mg, 79% yield) as a yellow oil. 11b $[\alpha]_D^{20} = +3.0$ $(c = 1.6, \text{ CHCl}_3)$. ¹H NMR: $\delta = 1.19$ (t, ³ $J_{H,H} = 7.1$ Hz, 3 H, OCH_2CH_3), 2.57 [dd, ${}^2J_{H,H} = 15.3$, ${}^3J_{H,H} = 6.5$ Hz, 1 H, C(2a)-H], 2.63 [dd, ${}^{2}J_{H,H} = 15.36$, ${}^{3}J_{H,H} = 6.7$ Hz, 1 H, C(2b)-H], 3.26-3.29 [m, 1 H, C(3)-H], 3.56 [dd, ${}^{3}J_{H,H} = 7.7$, ${}^{3}J_{H,H} = 3.37$ Hz, 1 H, C(6)-H], 3.62 [dd, ${}^{2}J_{H,H} = 11.4$, ${}^{3}J_{H,H} = 4.7$ Hz, 1 H, C(8a)-H], 3.64 (d, ${}^{2}J_{H,H}$ = 12.9 Hz, 1 H, CHPh), 3.70 [dd, ${}^{2}J_{H,H}$ = 11.4, ${}^{3}J_{H,H} = 3.6 \text{ Hz}, 1 \text{ H}, \text{ C(8b)-H]}, 3.83 - 3.92 \text{ [m, 3 H, C(4)-H, C(7)-1]}$ H, CHPh], 4.00-4.05 (m, 2 H, OCH₂CH₃), 4.29 [dd, ${}^{3}J_{H,H} = 6.5$, ${}^{3}J_{H,H} = 3.3 \text{ Hz}, 1 \text{ H}, \text{ C(5)-H]}, 4.48 \text{ (d, } {}^{2}J_{H,H} = 11.3 \text{ Hz}, 1 \text{ H},$ CHPh), 4.54 (d, ${}^{2}J_{H,H} = 11.3 \text{ Hz}$, 1 H, CHPh), 4.58 (d, ${}^{2}J_{H,H} =$ 11.1 Hz, 1 H, CHPh), 4.67 (d, ${}^{2}J_{H,H} = 11.3$ Hz, 1 H, CHPh), 4.74 (d, ${}^{2}J_{H,H}$ = 11.3 Hz, 1 H, C*H*Ph), 4.81 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 7.20–7.40 (m, 20 H, HAr) ppm. 13 C NMR: $\delta = 14.64$ (OCH₂CH₃), 30.14 [C(2)], 54.83 [C(3)], 51.36, 60.88, 64.21, 73.42, 74.18, 74.81 [C(8), 4 CH₂Ph, OCH₂CH₃], 71.91, 76.82, 78.15, 80.00 [C(4), C(5), C(6), C(7)], 127.3-128.7 (CHAr), 137.8, 137.9, 137.9, 138.3 (4 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): m/z = 628 $[M + H]^+$, 650 $[M + Na]^+$, 666 $[M + K]^+$. $C_{38}H_{45}NO_7$ (627.8): calcd. C 72.70, H 7.23, N 2.23; found C 72.95, H 7.24, N 2.42.

Ethyl (3R,4S,5R,6R,7R)-4,5,6-Tris(benzyloxy)-3-(butylamino)-7,8dihydroxyoctanoate (11c): The same procedure was used as that for the synthesis of 10a, starting from 9c (1.419 g, 2.29 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 5:5) afforded 11c (1.147 g, 86%) as a colorless oil. $[\alpha]_D^{20} = +5.4$ (c = 0.2, CHCl₃). ¹H NMR: $\delta = 0.90$ [t, ³ $J_{H,H} = 7.3$ Hz, 3 H, $N(CH_2)_3CH_3$, 1.23 (t, $^3J_{H,H}$ = 7.1 Hz, 3 H, OCH_2CH_3), 1.26–1.44 $(m, 4 H, CH_2CH_2CH_3), 2.36-2.43 [m, 1 H, NCH(CH_2)_2CH_3],$ 2.54-2.58 [m, 2 H, C(2a)-H, C(2b)-H], 2.60-2.69 [m, 1 H, $NCH(CH_2)_2CH_3$], 3.26 [dt, ${}^3J_{H,H} = 6.2$, ${}^3J_{H,H} = 2.5$ Hz, 1 H, C(3)-H], 3.68 [dd, ${}^{3}J_{H,H} = 7.5$, ${}^{3}J_{H,H} = 3.8$ Hz, C(5)-H], 3.69 [dd, $^{2}J_{H,H} = 10.5$, $^{3}J_{H,H} = 4.4$ Hz, 1 H, C(8a)-H], 3.77 (dd, $^{2}J_{H,H} =$ 11.4, ${}^{3}J_{H,H} = 2.7 \text{ Hz}$, 1 H, C(8b)-H], 3.88 [dd, ${}^{3}J_{H,H} = 6.4$, ${}^{3}J_{H,H} =$ 2.2 Hz, 1 H, C(6)-H], 3.93 [dd, ${}^{3}J_{H,H} = 7.8$, ${}^{3}J_{H,H} = 3.8$ Hz, 1 H, C(4)-H], 4.06 (q, ${}^{3}J_{H,H} = 7.1$ Hz, 2 H, $OCH_{2}CH_{3}$), 4.27 [dd, ${}^{3}J_{H,H} = 6.00, 2.8 \text{ Hz}, 1 \text{ H}, \text{ C(7)-H]}, 4.59 \text{ (d, } {}^{2}J_{H,H} = 10.8 \text{ Hz}, 1 \text{ H},$ CHPh), 4.61 (d, ${}^{2}J_{H,H} = 10.8 \text{ Hz}$, 1 H, CHPh), 4.70 (d, ${}^{2}J_{H,H} =$ 11.3 Hz, 1 H, CHPh), 4.77 (s, 2 H, 2 CHPh), 4.84 (d, ${}^{2}J_{H,H}$ = 11.3 Hz, 1 H, CHPh), 7.29–7.35 (m, 15 H, CHAr) ppm. ¹³C NMR $(100.57 \text{ MHz}, \text{ CDCl}_3, 25 \text{ °C}): \delta = 14.53, 14.68 \text{ [N(CH₂)₃CH₃,$ OCH₂CH₃), 20.94 (CH₂CH₂CH₂CH₃), 32.96 (CH₂CH₂CH₂CH₃), 47.27 [C(2)], 55.57 [C(3)], 60.83, 64.38 [OCH₂CH₃, C(8)], 73.43, 74.27, 74.84 (3 CH₂Ph), 72.16, 76.94, 78.67, 80.38 [C(4), C(5), C(6), C(7)], 127.9–128.8 (CHAr), 138.0, 138.5, 138.5 (3 CqAr), 172.8 [C(1)] ppm. MS (MALDI-TOF): $m/z = 595 [M + H]^+$. $C_{35}H_{47}NO_7$ (593.8): calcd. C 70.80, H 7.98, N 2.36; found C 70.90, H 8.00, N 2.36.

Benzyl (3R,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-7,8dihydroxyoctanoate (11d): Same procedure as that used for 10d, starting from 9d (110 mg, 0.16 mmol); purification by flash chromatography (petroleum ether/ethyl acetate, 1:1 to 4:6) afforded pure compound 11d (83 mg, 81% yield) as a yellowish oil. $[\alpha]_D^{20}$ = +5.7 (c = 1.1, CHCl₃). ¹H NMR (400 MHz, CDCl₃, 25 °C): δ = 2.54 [dd, ${}^{2}J_{H,H} = 15.4$, ${}^{3}J_{H,H} = 6.0$ Hz, 1 H, C(2a)-H], 2.64 [dd, $^{2}J_{H,H} = 15.6, ^{3}J_{H,H} = 6.7 \text{ Hz}, 1 \text{ H}, \text{ C(2b)-H]}, 3.06 \text{ [br. dd, } ^{2}J_{H,H} = 6.7 \text{ Hz}, 1 \text{ H}, \text{ C(2b)-H]}, 3.06 \text{ [br. dd, } ^{2}J_{H,H} = 6.7 \text{ Hz}, 1 \text{ H}, \text{ C(2b)-H]}, 3.06 \text{ [br. dd, } ^{2}J_{H,H} = 6.7 \text{ Hz}, 1 \text{ H}, \text{ C(2b)-H]}, 3.06 \text{ [br. dd, } ^{2}J_{H,H} = 6.7 \text{ Hz}, 1 \text{ Hz}, 1 \text{ Hz}, 2 \text{ H$ 13.8, ${}^{3}J_{H,H} = 5.8 \text{ Hz}$, 1 H, CHCH=CH₂], 3.25-3.32 [m, 1 H, C(3)-H], 3.63-3.67 [m, 2 H, C(6)-H, C(8a)-H], 3.73 [dd, ${}^{2}J_{H,H} = 11.4$, ${}^{3}J_{H,H} = 3.7 \text{ Hz}, 1 \text{ H}, \text{ C(8b)-H]}, 3.86-3.91 \text{ [m, 2 H, C(4)-H, C(7)-mu]}$ H], 4.23 [dd, ${}^{3}J_{H,H} = 6.4$, ${}^{3}J_{H,H} = 3.5$ Hz, 1 H, C(5)-H], 4.54 (d, $^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.63 \text{ (d, }^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H},$ CHPh), 4.67 (s, 2 H, CH_2Ph), 4.78 (d, $^2J_{H,H} = 11.2 Hz$, 1 H, CHPh), 5.00 (d, ${}^{2}J_{H,H} = 11.3 \text{ Hz}$, 1 H, CHPh), 5.03 (d, ${}^{2}J_{H,H} =$ 11.3 Hz, 1 H, C*H*Ph), 5.05 [dd, ${}^{3}J_{H,H} = 10.2$, ${}^{2}J_{H,H} = 1.3$ Hz, 1 H, $CH_2CH=CH_2(cis)$], 5.11 [d, ${}^3J_{H,H}=17.2$ Hz, 1 H, $CH_2CH=$ $CH_2(trans)$], 5.75–5.82 [m, 1 H, $CH_2CH=CH_2$], 7.20–7.40 (m, 20 H, HAr) ppm. 13 C NMR (100.57 MHz, CDCl₃, 25 °C): $\delta = 35.81$ [C(2)], 49.91 ($CH_2CH=CH_2$), 54.80 [C(3)], 64.24, 66.73, 73.43, 74.19, 74.79 [C(8), 4 CH₂Ph], 72.06, 76.69, 78.36, 79.93 [C(4), C(5), C(6), C(7)], 116.3 ($CH_2CH = CH_2$), 128.0–130.0 ($CH_2CH = CH_2$) CHAr), 135.9, 137.8, 137.9, 138.3 (4 CqAr), 172.3 [C(1)] ppm. MS (MALDI-TOF): $m/z = 640 \text{ [M + H]}^+$. $C_{39}H_{45}NO_7$ (639.8): calcd. C 73.22, H 7.09, N 2.19; found C 72.95, H 7.12, N 2.01.

(3S,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (267 mg, 0.46 mmol) was dissolved in CH₂Cl₂ (3 mL) and then tertbutyldiphenylsilyl chloride (TBDPSCl) (191 mg, 0.69 mmol, 1.5 equiv.) and imidazole (94 mg, 1.39 mmol, 3 equiv.) were added. The reaction mixture was stirred at room temperature for 6 h before CH_3OH (500 µL) and H_2O (3 mL) were added. The two layers were separated, the aqueous layer was extracted with CH₂Cl₂ (3 × 3 mL), and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 9:1) yielding **12a** (350 mg, 93%) as a colorless oil. $[\alpha]_D^{20} = -11.8$ ($c=1.2, \text{ CHCl}_3$). ¹H NMR (400 MHz, CDCl₃, 25 °C): $\delta=1.00$ [s, 9 H, $(CH_3)_3C$], 1.11 (t, $^3J_{H,H} = 7.0 \text{ Hz}$, 3 H, OCH_2CH_3), 2.35-2.48 [m, 2 H, C(2a)-H, C(2b)-H], 2.87-2.98 (m, 2 H, CHCH=CH₂), 3.13-3.17 [m, 1 H, C(3)-H], 3.69-3.86 [m, 5 H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H], 3.91 [dd, ${}^{3}J_{H,H} = 7.4$, ${}^{3}J_{H,H} = 3.8 \text{ Hz}, 1 \text{ H}, \text{ C(4)-H]}, 3.96 \text{ (q, } {}^{3}J_{H,H} = 7.0 \text{ Hz}, 2 \text{ H},$ OCH_2CH_3), 4.42 (d, ${}^2J_{H,H} = 11.3 \text{ Hz}$, 1 H, CHPh), 4.47 (d, $^{2}J_{H,H} = 11.3 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.55 \text{ (d, }^{2}J_{H,H} = 11.5 \text{ Hz}, 1 \text{ H},$ CHPh), 4.56 (d, ${}^{2}J_{H,H} = 11.0 \text{ Hz}$, 1 H, CHPh), 4.68 (d, ${}^{2}J_{H,H} =$ 11.1 Hz, 1 H, C*H*Ph), 4.74 (d, ${}^{2}J_{H,H} = 11.5$ Hz, 1 H, C*H*Ph), 4.86 [dd, ${}^{3}J_{H,H} = 10.2$, ${}^{4}J_{H,H} = 1.6$, 1 H, $CH_{2}CH = CH_{2}(cis)$], 4.92 [dd, ${}^{3}J_{H,H} = 17.2, {}^{4}J_{H,H} = 1.6 \text{ Hz}, 1 \text{ H}, \text{CH}_{2}\text{CH} = \text{C}H_{2}(trans)], 5.61$ (ddt, ${}^{3}J_{H,H} = 17.1$, ${}^{3}J_{H,H} = 10.3$, ${}^{3}J_{H,H} = 5.8$ Hz, 1 H, CH₂CH= CH₂), 7.04-7.35 (m, 21 H, HAr), 7.55-7.60 (m, 4 H, HAr) ppm. ¹³C NMR: $\delta = 14.70 \text{ (OCH}_2\text{CH}_3), 19.79 \text{ [(CH}_3)_3\text{C]}, 27.40$ $[(CH_3)_3C]$, 36.16 [C(2)], 49.96 $(CH_2CH=CH_2)$, 55.91 [C(3)], 60.68, 65.27 [OCH₂CH₃, C(8)], 73.56, 75.01, 75.06 (3 CH₂Ph), 71.89, 77.66, 79.36, 80.39 [C(4), C(5), C(6), C(7)], 115.9 (CH₂CH=CH₂), 127.8-130.0 (CHAr), 133.3, 133.4 (2 CqAr), 135.9 (CH₂CH= CH₂), 138.2, 138.3, 138.8 (3 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): $m/z = 817 [M + H]^+, 839 [M + Na]^+, 855 [M +$ K]⁺. C₅₀H₆₁NO₇Si (816.1): calcd. C 73.59, H 7.53, N 1.72; found C 73.37, H 7.55, N 1.71.

Ethyl (3*S*,4*S*,5*R*,6*R*,7*R*)-3-(Benzylamino)-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (12b): Compound 10b (98 mg, 0.16 mmol) was dissolved in dry CH₂Cl₂ (2 mL) under an inert gas. Imidazole (42 mg, 4 equiv.) and TBDPSC1 (80 μ L, 2 equiv.) were added. After 2 h, the reaction mixture was quenched with MeOH (2 drops), diluted with H₂O, and extracted with CH₂Cl₂. The organic layer was dried with Na₂SO₄ and filtered and then the solvent was evaporated under reduced pressure. Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded pure compound 12b (130 mg, 96% yield). $[\alpha]_D^{20} = -17.5$ $(c = 1.3, \text{CHCl}_3)$. ¹H NMR: $\delta = 1.14 \text{ [s, 9 H, (C}H_3)_3\text{C]}, 1.23 (t,$ ${}^{3}J_{H,H} = 7.0 \text{ Hz}, 3 \text{ H}, \text{ OCH}_{2}\text{C}H_{3}, 2.55 - 2.66 \text{ [m, 2 H, C(2a)-H,}]$ C(2b)-H], 3.25-3.39 [m, 1 H, C(3)-H], 3.59 (d, ${}^{2}J_{H,H} = 13.1$ Hz, 1 H, CHPh), 3.65 (d, ${}^{2}J_{H,H} = 13.1 \text{ Hz}$, 1 H, CHPh), 3.80-4.20 [m, 5 H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H], 4.00-4.15 [m, 3 H, C(4)-H, OC H_2 CH₃], 4.51 (d, ${}^2J_{H,H} = 11.4$ Hz, 1 H, CHPh), $4.57 \text{ (d, }^2 J_{H,H} = 11.4 \text{ Hz, } 1 \text{ H, } CHPh), 4.68 \text{ (d, }^2 J_{H,H} = 11.0 \text{ Hz, } 1$ H, CHPh), 4.73 (d, ${}^{2}J_{H,H}$ = 11.5 Hz, 1 H, CHPh), 4.79 (d, ${}^{2}J_{H,H}$ = 11.0 Hz, 1 H, CHPh), 4.88 (d, ${}^{2}J_{H,H} = 11.5$ Hz, 1 H, CHPh), 7.20-7.80 (m, 30 H, HAr) ppm. 13 C NMR: $\delta = 14.71$ (OCH₂CH₃), 19.76 [(CH₃)₃C], 27.42 [(CH₃)₃C], 36.22 [C(2)], 56.47 [C(3)], 51.54, 60.72, 65.30, 73.56, 74.98, 75.04 [C(8), 4 CH₂Ph, OCH₂CH₃], 71.95, 77.71, 79.54, 80.40 [C(4), C(5), C(6), C(7)], 126.9-135.9 (CHAr), 133.3, 133.4, 138.2, 138.3, 138.8, 140.6 (CqAr), 172.8 [C(1)] ppm. MS (MALDI-TOF): $m/z = 867 \, [M + H]^+, 889 \, [M + H]^+$ $Na]^+$, 905 $[M + K]^+$. $C_{54}H_{63}NO_7Si$ (866.2): calcd. C 74.88, H 7.33, N 1.62; found C 74.53, H 7.12, N 1.78.

(3S,4S,5R,6R,7R)-4,5,6-Tris(benzyloxy)-3-(butylamino)-8-[(tert-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (12c): The same procedure was used as that for the synthesis of 12a, starting from 10b (1.59 g, 2.74 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 9:1) afforded 12c (1.86 g, 83%) as a colorless oil. $[\alpha]_D^{20} = -10.0$ (c = 0.7, CHCl₃). ¹H NMR: $\delta = 0.84$ $[t, {}^{3}J_{H,H} = 7.0 \text{ Hz}, 3 \text{ H}, N(CH_{2})_{3}CH_{3}], 1.13 [s, 9 \text{ H}, (CH_{3})_{3}C], 1.23$ $(t, {}^{3}J_{H,H} = 7.1 \text{ Hz}, 3 \text{ H}, \text{ OCH}_{2}\text{C}H_{3}), 1.20-1.32 \text{ (m, 4 H, }$ $CH_2CH_2CH_3$), 2.35-2.42 [m, 2 H, $CH_2(CH_2)_2CH_3$], 2.50 [dd, $^{2}J_{H,H} = 15.4$, $^{3}J_{H,H} = 7.7$ Hz, 1 H, C(2a)-H], 2.56 [dd, $^{2}J_{H,H} =$ 15.4, ${}^{3}J_{H,H} = 4.8 \text{ Hz}$, 1 H, C(2b)-H], 3.23 [dt, ${}^{3}J_{H,H} = 7.1$, ${}^{3}J_{H,H} =$ 4.1 Hz, 1 H, C(3)-H], 3.83-4.04 [m, 6 H, C(4)-H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H], 4.08 $(q, {}^{3}J_{H,H} = 7.1$ Hz, 2 H, OCH_2CH_3), 4.55 (d, ${}^2J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.61 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.67 \text{ (d, } {}^{2}J_{H,H} = 11.5 \text{ Hz}, 1 \text{ H},$ CHPh), 4.68 (d, ${}^{2}J_{H,H} = 11.0 \text{ Hz}$, 1 H, CHPh), 4.80 (d, ${}^{2}J_{H,H} =$ 11.0 Hz, 1 H, CHPh), 4.85 (d, ${}^{2}J_{H,H} = 11.6$ Hz, 1 H, CHPh), 7.18-7.45 (m, 21 H, CHAr), 7.68-7.72 (m, 4 H, CHAr) ppm. ¹³C NMR: $\delta = 14.50$, 14.70 [N(CH₂)₃CH₃, OCH₂CH₃], 19.78 [(CH₃)₃C], 20.85 (CH₂CH₂CH₂CH₃), 27.40 [(CH₃)₃C], 32.95 (CH₂CH₂CH₂CH₃), 36.36 [C(2)], 47.47 (CH₂CH₂CH₂CH₃), 56.94 [C(3)], 60.61, 65.30 [OCH₂CH₃, C(8)], 72.98, 73.53, 75.03 (3 CH₂Ph), 71.90, 77.77, 79.40, 80.51 [C(4), C(5), C(6), C(7)], 127.8-130.0 (CHAr), 133.3, 133.4 (2 CqAr), 135.8, 135.9 (CHAr), 138.2, 138.4, 138.9 (3 CqAr), 172.9 [C(1)] ppm. MS (MALDITOF): m/z = 833 [M + H]⁺, 855 [M + Na]⁺. C₅₁H₆₅NO₇Si (832.2): calcd. C 73.61, H 7.87, N 1.68; found C 73.46, H 7.88, N 1.67.

Benzyl (3S,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (12d): Compound 10d (105 mg, 0.16 mmol) was dissolved in dry CH₂Cl₂ (2 mL) under an inert gas. Imidazole (33 mg, 3 equiv.) and TBDPSCl (45 μL, 1.5 equiv.) were added. After 2.5 h, the reaction mixture was quenched with MeOH (2 drops), diluted with H₂O, and extracted with CH₂Cl₂. The organic layer was dried with Na₂SO₄ and filtered and then the solvent was evaporated under reduced pressure. Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded pure compound 12d (137 mg, 96% yield) as a colorless oil. $[\alpha]_{D}^{20} = -8.4$ (c = 2.1, CHCl₃). ¹H NMR: $\delta = 1.10$ [s, 9 H, $(CH_3)_3C$], 2.52-2.62 [m, 2 H, C(2a)-H, C(2b)-H], 2.87-3.17 (m, 2 H, $-CH_2CH=CH_2$), 3.24-3.29 [m, 1 H, C(3)-H], 3.76-3.88 [m, 4 H, C(5)-H, C(6)-H, C(8a)-H, C(8b)-H], 3.93-3.97 [m, 1 H, C(7)-H], 4.01 [dd, ${}^{3}J_{H,H} = 7.2$, ${}^{3}J_{H,H} = 3.6$ Hz, 1 H, C(4)-H], 4.48 (d, $^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, \text{ CHPh}), 4.53 \text{ (d, } ^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H},$ CHPh), 4.62 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.63 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$ 11.2 Hz, 1 H, CHPh), 4.75 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, CHPh), 4.81 $(d, {}^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, CHPh), 4.93 [dd, {}^{3}J_{H,H} = 10.2, {}^{4}J_{H,H} =$ 1.6 Hz, 1 H, $CH_2CH=CH_2(cis)$], 4.97-5.03 [m, 2 H, CHPh, $CH_2CH = CH_2(trans)$], 5.05 (d, ${}^2J_{H,H} = 12.4 \text{ Hz}$, 1 H, CHPh), 5.61-5.73 (m, 1 H, CH₂CH=CH₂), 7.12-7.72 (m, 30 H, HAr) ppm. ¹³C NMR: $\delta = 19.76$ [(CH₃)₃C], 27.38 [(CH₃)₃C], 36.03 [C(2)], 49.88 (CH₂CH=CH₂), 56.04 [C(3)], 60.79, 65.26, 66.51, 73.53, 74.95 [C(8), 4 CH₂Ph], 71.89, 75.05, 77.68, 81.35 [C(4), C(5), C(6), C(7)], 127.8-130.0 ($CH_2CH=CH_2$, CHAr), 133.2, 133.4, 136.2, 138.0, 138.0, 138.2, 138.7 (CqAr), 135.8-135.9 (CHAr), 172.4 [C(1)] ppm. MS (MALDI-TOF): $m/z = 879 \text{ [M + H]}^+$. C₅₅H₆₃NO₇Si (878.2): calcd. C 75.22, H 7.23, N 1.59; found C 75.02, H 7.51, N 1.80.

(3R,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-8-(tert-butyldiphenylsilyl)oxy-7-hydroxyoctanoate (13a): Same procedure as that used for the synthesis of 12a, starting from 11a (164 mg, 0.284 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 9:1) afforded 13a (222 mg, 96%) as a colorless oil. $[\alpha]_D^{20} = +4.0 \ (c = 0.7, \text{CHCl}_3)$. ¹H NMR: $\delta = 1.15$ [s, 9 H, [(C H_3)₃C], 1.22 (t, ${}^3J_{H,H} = 7.1$ Hz, 3 H, OCH₂C H_3), 2.54 [dd, ${}^{2}J_{H,H} = 15.0$, ${}^{3}J_{H,H} = 7.6$, 1 H, C(2a)-H], 2.62 [dd, ${}^{2}J_{H,H} =$ 15.1, ${}^{3}J_{H,H} = 5.4 \text{ Hz}$, 1 H, C(2b)-H], 3.11 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 5.8 \text{ Hz}, 1 \text{ H}, \text{C}H\text{C}H = \text{C}H_{2}, 3.26 - 3.30 \text{ [m, 1 H, C(3)-H]},$ 3.36 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 5.9 \text{ Hz}$, 1 H, CHCH=CH₂), 3.86-4.18 [m, 7 H, C(4)-H, C(5)-H, C(6)-H, C(8a)-H, C(8b)-H, OCH_2CH_3], 4.44 [dd, ${}^3J_{H,H} = 7.9$, ${}^3J_{H,H} = 2.4$ Hz, 1 H, C(7)-H], $4.54 \text{ (d, }^2J_{H,H} = 11.1 \text{ Hz, } 1 \text{ H, } CHPh), 4.63 \text{ (d, }^2J_{H,H} = 11.1 \text{ Hz, } 1$ H, CHPh), 4.65 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.76 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, C*H*Ph), 4.84 (d, ${}^{2}J_{H,H} = 11.1$ Hz, 1 H, C*H*Ph), 4.96 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 5.08 [dd, ${}^{3}J_{H,H}$ = 10.2, ${}^{4}J_{H,H}$ = 1.6 Hz, 1 H, $CH_2CH = CH_2(cis)$] 5.20 [dd, ${}^3J_{H,H} = 17.1$, ${}^4J_{H,H} =$ 1.7 Hz, 1 H, $CH_2CH=CH_2(trans)$], 5.87 (ddt, ${}^3J_{H,H}=17.2$, ${}^{3}J_{H,H} = 10.3$, ${}^{3}J_{H,H} = 5.8$ Hz, 1 H, CH₂CH=CH₂), 7.23-7.47 (m, 21 H, HAr), 7.71–7.78 (m, 4 H, HAr) ppm. ¹³C NMR: $\delta = 14.71$ (OCH₂CH₃), 19.83 [(CH₃)₃C], 27.10 [(CH₃)₃C], 36.32 [C(2)], 50.00 $(-CH_2CH=CH_2)$, 55.34 [C(3)], 60.80, 65.43 [O CH_2CH_3 , C(8)],

73.29, 74.86, 75.32 (3 CH_2Ph), 72.12, 77.31, 79.42, 81.22 [C(4), C(5), C(6), C(7)], 116.1 ($CH_2CH=CH_2$), 127.7–130.0 (CHAr), 133.4, 133.6 (2 CqAr), 135.7–137.3 (CHAr), 138.4, 138.5, 138.9 (3 CqAr), 172.6 [C(1)] ppm. MS (MALDI-TOF): m/z=817 [M + H]⁺, 839 [M + Na]⁺, 855 [M + K]⁺. $C_{50}H_{61}NO_7Si$ (816.1): calcd. C 73.59, H 7.53, N 1.72; found C 73.39, H 7.51, N 1.74.

Ethyl (3R,4S,5R,6R,7R) 3-(Benzylamino)-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (13b): Same procedure as that used for the synthesis of 12b, starting from 11b (72 mg, 0.11 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 9:1) afforded pure compound 13b (83 mg, 87% yield) as a colorless oil. $[\alpha]_{D}^{20} = 0.0$ (c = 2.3, CHCl₃). ¹H NMR: $\delta = 1.09$ [s, 9 H, $(CH_3)_3C$], 1.75 (t, $^3J_{H,H} = 7.1$ Hz, 3 H, OCH_2CH_3), 2.54 [dd, ${}^2J_{H,H} = 15.0$, ${}^3J_{H,H} = 7.7$ Hz, 1 H, C(2a)-H], 2.65 [dd, ${}^{2}J_{H,H} = 15.0$, ${}^{3}J_{H,H} = 5.2$ Hz, 1 H, C(2b)-H], 3.21-3.26 [m, 1 H, C(3)-H], 3.62 (d, ${}^{2}J_{H,H} = 13.0$ Hz, 1 H, CHPh), 3.69 [dd, ${}^{3}J_{H,H} = 7.8$, ${}^{3}J_{H,H} = 2.3$ Hz, 1 H, C(6)-H], 3.79 [dd, $^{2}J_{H,H} = 10.4$, $^{3}J_{H,H} = 5.4$ Hz, 1 H, C(8a)-H], 3.85-3.92 [m, 3 H, C(4)-H, C(8b)-H, CHPh], 3.96-4.04 [m, 3 H, C(7)-H, OCH₂CH₃], $4.42 \text{ (d, }^2 J_{H,H} = 11.4 \text{ Hz, } 1 \text{ H, } CHPh), 4.42-4.46 \text{ [m, } 1 \text{ H, } C(5)-H],$ 4.48 (d, ${}^{2}J_{H,H}$ = 11.4 Hz, 1 H, C*H*Ph), 4.58 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.72 (d, ${}^{2}J_{H,H} = 11.3$ Hz, 1 H, CHPh), 4.81 (d, ${}^{2}J_{H,H} =$ 11.3 Hz, 1 H, CHPh), 4.90 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, CHPh), 7.15–7.80 (m, 30 H, HAr) ppm. ¹³C NMR: $\delta = 14.65$ (OCH₂CH₃), 19.77 [(CH₃)₃C], 27.38 [(CH₃)₃C], 36.32 [C(2)], 55.43 [C(3)], 60.75, 65.59, 73.27, 74.84, 75.24 [C(8), 4 CH₂Ph, OCH₂CH₃], 71.99, 77.56, 79.26, 81.24 [C(4), C(5), C(6), C(7)], 127.1-135.9 (CHAr), 133.4, 133.5, 138.3, 138.6, 138.9, 140.6 (CqAr), 172.6 [C(1)] ppm. MS (MALDI-TOF): $m/z = 867 \text{ [M + H]}^+, 889 \text{ [M + Na]}^+.$ C₅₄H₆₃NO₇Si (866.2): calcd. C 74.88, H 7.33, N 1.62; found C 74.84, H 7.19, N 1.43.

(3R,4S,5R,6R,7R)-4,5,6-Tris(benzyloxy)-3-(butylamino)-8-[(tert-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (13c): Same procedure as that used for the synthesis of 12a, starting from 11c (175 mg, 0.30 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded 13c (233 mg, 93%) as a colorless oil. $[\alpha]_D^{20} = +9.5$ (c = 0.4, CHCl₃). ¹H NMR: $\delta = 0.90$ [t, $^{3}J_{H,H} = 7.2 \text{ Hz}, 3 \text{ H}, \text{ N(CH}_{2})_{3}\text{C}H_{3}, 1.13 \text{ [s, 9 H, (C}H_{3})_{3}\text{C}, 1.22$ $(t, {}^{3}J_{H,H} = 7.1 \text{ Hz}, 3 \text{ H}, OCH_{2}CH_{3}), 1.26-1.48 \text{ (m, 4 H,}$ $CH_2CH_2CH_3$), 2.37 [ddd, ${}^2J_{H,H} = 10.8$, ${}^3J_{H,H} = 8.1$, ${}^3J_{H,H} =$ 6.1 Hz, 1 H, NC $H(CH_2)_2CH_3$], 2.52 [dd, $^2J_{H,H} = 14.8$, $^3J_{H,H} = 14.8$ 7.4 Hz, 1 H, C(2a)-H], 2.62 [dd, ${}^{2}J_{H,H} = 15.0$, ${}^{3}J_{H,H} = 5.5$ Hz, 1 H, C(2b)-H], 2.69 [ddd, ${}^{2}J_{H,H} = 10.9$, ${}^{3}J_{H,H} = 8.1$, ${}^{3}J_{H,H} = 6.0$ Hz, 1 H, NCH(CH₂)₂CH₃], 3.22-3.25 [m, 1 H, C(3)-H], 3.87-4.09 [m, 7 H, C(4)-H, C(5)-H, C(6)-H, C(8a)-Ḥ C(8b)-H, OCH₂CH₃], 4.41 [dd, ${}^{3}J_{H,H} = 7.9$, ${}^{3}J_{H,H} = 2.5$ Hz, 1 H, C(7)-H], 4.57 (d, ${}^{2}J_{H,H} =$ 11.2 Hz, 1 H, C*H*Ph), 4.62 (d, ${}^{2}J_{H,H} = 11.1$ Hz, 1 H, C*H*Ph), 4.66 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.75 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.81 (d, ${}^{2}J_{H,H} = 11.1 \text{ Hz}$, 1 H, CHPh), 4.93 (d, ${}^{2}J_{H,H} =$ 11.2 Hz, 1 H, CHPh), 7.23-7.45 (m, 21 H, CHAr), 7.69-7.73 (m, 4 H, CHAr) ppm. ¹³C NMR: $\delta = 14.57$, 14.70 [N(CH₂)₃CH₃, OCH₂CH₃], 19.80 [(CH₃)₃C], 20.97 (CH₂CH₂CH₂CH₃), 27.41 $[(CH_3)_3C]$, 30.17 $(CH_2CH_2CH_2CH_3)$, 36.35 [C(2)], 56.14 [C(3)], 60.72, 65.39 [OCH₂CH₃, C(8)], 73.24, 74.78, 75.28 (3 CH₂Ph), 72.22, 77.24, 79.48, 81.40 [C(4), C(5), C(6), C(7)], 127.7-129.9 (CHAr), 133.4, 133.6 (2 CqAr), 135.9, 135.9 (CHAr), 138.5, 138.6, 139.0 (3 CqAr), 172.7 [C(1)] ppm. MS (MALDI-TOF): m/z = 833 $[M + H]^+$, 855 $[M + Na]^+$, 871 $[M + K]^+$. $C_{51}H_{65}NO_7Si$ (832.2): calcd. C 73.61, H 7.87, N 1.68; found C 73.51, H 7.85, N 1.68.

Benzyl (3R,4S,5R,6R,7R)-3-(Allylamino)-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (13d): Same procedure as that used for the synthesis of 12d, starting from 11d

(73 mg, 0.11 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded pure compound 13d (78 mg, 78% yield) as a colorless oil. **13d:** $[\alpha]_D^{20}$ 0 (c = 0.4, CHCl₃). ¹H NMR: $\delta = 0.99$ [s, 9 H, (CH₃)₃C], 2.43 [dd, ${}^{2}J_{H,H} = 15.2$, ${}^{3}J_{H,H} =$ 7.3 Hz, 1 H, C(2a)-H], 2.50 [dd, ${}^{2}J_{H,H} = 15.2$, ${}^{3}J_{H,H} = 5.6$ Hz, 1 H, C(2b)-H], 2.93 [dd, ${}^{2}J_{H,H} = 13.8$, ${}^{3}J_{H,H} = 5.7$ Hz, 1 H, CHCH= CH₂], 3.11–3.15 [m, 1 H, C(3)-H], 3.19 [dd, ${}^{2}J_{H,H} = 13.8$, ${}^{3}J_{H,H} = 13.8$ 5.9 Hz, 1 H, CHCH=CH₂], 3.70 [dd, ${}^{3}J_{H,H} = 7.8$, ${}^{3}J_{H,H} = 6.5$ Hz, 1 H, C(6)-H], 3.74-3.75 [m, 2 H, C(8a)-H, C(8b)-H], 3.80 [dd, ${}^{3}J_{H,H} = 7.8$, ${}^{3}J_{H,H} = 2.3$ Hz, 1 H, C(4)-H], 3.85-3.89 [m, 1 H, C(7)-H], 4.27 [dd, ${}^{3}J_{H,H} = 7.9$, ${}^{3}J_{H,H} = 2.8$ Hz, 1 H, C(5)-H], 4.40 $(d, {}^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, CHPh), 4.43 (d, {}^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H},$ CHPh), 4.48 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.59 (d, ${}^{2}J_{H,H} =$ 11.2 Hz, 1 H, CHPh), 4.67 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, CHPh), 4.77 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.84 (d, ${}^{2}J_{H,H}$ = 11.3 Hz, 1 H, CHPh), 4.89 (d, ${}^{2}J_{H,H} = 11.3 \text{ Hz}$, 1 H, CHPh), 4.91 [dd, ${}^{3}J_{H,H} =$ 10.2, ${}^{4}J_{H,H} = 1.6 \text{ Hz}$, 1 H, CH₂CH=CH₂(cis)], 5.02 [dd, ${}^{3}J_{H,H} =$ 17.2, ${}^{4}J_{H,H} = 1.6 \text{ Hz}$, 1 H, $CH_{2}CH = CH_{2}(trans)$], 5.64–5.73 [m, 1 H, $CH_2CH=CH_2$], 7.05-7.60 (m, 30 H, HAr) ppm. ¹³C NMR: $\delta = 19.83 \text{ [(CH₃)₃C]}, 27.45 \text{ [(CH₃)₃C]}, 36.29 \text{ [C(2)]}, 50.01$ $(CH_2CH=CH_2)$, 55.35 [C(3)], 65.40, 66.64, 73.27, 74.83, 75.24 [C(8), 4 CH₂Ph], 72.11, 77.31, 79.34, 81.20 [C(4), C(5), C(6), C(7)], 116.1 (CH₂CH=CH₂), 127.7-128.7 (CHAr), 130.0 (CH₂CH= CH₂), 133.4, 133.6, 136.0, 138.4, 138.5, 138.9 (CqAr), 135.8–135.9 (CHAr), 172.4 [C(1)] ppm. MS (MALDI-TOF): m/z = 879 [M + H_1^+ , 901 [M + Na]⁺. $C_{55}H_{63}NO_7Si$ (878.2): calcd. C 75.22, H 7.23, N 1.59; found C 75.39, H 7.12, N 1.80.

(3S,4S,5R,6R,7R)-3-{Allyl[(9*H*-fluoren-9-yl)methoxycarb-Ethyl onyl]amino}-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7hydroxyoctanoate (14a): 12a (413 mg, 0.51 mmol) was dissolved in dioxane (3 mL) and then FmocCl (200 mg, 0.76 mmol, 1.5 equiv.) dissolved in dioxane (1 mL) was added. Na₂CO₃ (10% aqueous sol., 1.3 mL) was added and after 2 h the solvent was evaporated under reduced pressure. The crude product was dissolved in ethyl acetate (5 mL) and then the solution washed with H_2O (2 × 5 mL) and dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 8:2) yielding 14a (488 mg, 90%) as a colorless oil. $[\alpha]_D^{20} = -10.5$ (c = 1.4, CHCl₃). ¹H NMR: δ = 1.08-1.18 [m, 12 H, $(CH_3)_3C$, OCH_2CH_3], 2.72-2.80 [m, 2 H, $CH_2CH=CH_2$], 2.82-3.00 [m, 2 H, C(2a)-H, C(2b)-H], 3.60-4.20, 4.38-4.78 [2m, 17 H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H, 5 CHPh, OCH₂CH₃, CH-Fmoc, CH₂-Fmoc), 4.79-5.00 (m, 3 H, CHPh, CH₂CH=CH₂), 5.47-5.58 (m, 1 H, CH₂CH=CH₂), 7.05-7.38 (m, 25 H, CHAr), 7.52-7.79 (m, 8 H, CHAr) ppm. ¹³C NMR: $\delta = 14.63$ (OCH₂CH₃), 19.82 [(CH₃)₃C], 27.45 [$(CH_3)_3C$], 30.21, 34.00 [C(2), $CH_2CH=CH_2$], 47.76 [C(3)], 60.89, 65.47, 67.47, 74.23, 74.73, 74.74 [C(8), 3 CH₂Ph, OCH₂CH₃, CH₂-Fmoc], 50.75, 72.37, 74.73, 77.77, 80.05 [C(4), C(5), C(6), C(7), CH-Fmoc], 116.3 (CH₂CH=CH₂), 120.3-130.0 (CHAr), 133.4, 133.5 (CqAr), 139.9 (CH₂CH=CH₂), 138.3-144.4 (CqAr), 156.2 (C=O Fmoc), 171.6 [C(1)] ppm. MS (MALDI-TOF): m/z = $1061 [M + Na]^+$, $1077 [M + K]^+$. $C_{65}H_{71}NO_9Si$ (1038.4): calcd. C 75.19, H 6.89, N 1.35; found C 74.96, H 6.90, N 1.35.

Benzyl (3*S*,4*S*,5*R*,6*R*,7*R*)-3-{Benzyl|(9*H*-fluoren-9-yl)methoxycarbonyl|amino}-4,5,6-tris(benzyloxy)-8-|(*tert*-butyldiphenylsilyl)oxy]-7-hydroxyoctanoate (14b): Compound 12b (130 mg, 0.15 mmol) was dissolved in dioxane (600 μ L) then a 10% aqueous solution of Na₂CO₃ (488 μ L, 2.6 equiv.) and a solution of FmocCl (47 mg, 1.2 equiv.) in dioxane (300 μ L) were added. After 30 min, the reaction mixture was diluted with H₂O and extracted with EtOAc. The organic layer was dried with Na₂SO₄ and filtered and then the solvent

was evaporated under reduced pressure. Purification by flash chromatography (petroleum ether/ethyl acetate, 9:1) afforded pure compound 14b (132 mg, 81% yield) as a colorless oil. $[\alpha]_D^{20} = -16.0$ $(c = 0.9, \text{CHCl}_3)$. ¹H NMR: $\delta = 1.02 - 1.18$ [m, 12 H, $(CH_3)_3C$, OCH₂CH₃), 2.68-2.79 [m, 1 H, C(2a)-H], 2.80-2.85 [m, 1 H, C(2b)-H], 3.65-3.80 [m, 2 H CH₂ (Fmoc)], 3.80-4.00 [m, 4 H, C(8a)-H, C(8b)-H, OCH₂CH₃], 4.02-4.18 [m, 2 H, C(6)-H, C(7)-H], 4.20-4.38 [CH(Fmoc)], 4.38-4.78 [m, 9 H, C(4)-H, C(5)-H, 7 CHPh], 4.82-4.96 [m, 2 H, C(3)-H, CHPh], 6.98-7.80 (m, 38 H, *HAr*) ppm. ¹³C NMR: $\delta = 14.44$ (OCH₂CH₃), 19.79 [(CH₃)₃C], 27.42 [(CH₃)₃C], 30.18 [C(2)], 47.59 [C(3)], 60.84, 65.44, 67.46, 67.88, 74.22, 74.67, 74.71 [C(8), 4 CH₂Ph, OCH₂CH₃, CH₂(Fmoc)], 72.35, 72.35, 77.88, 80.22 [C(4), C(5), C(6), C(7)], 120.1-135.9 (CHAr), 133.3, 133.5, 138.3, 138.4, 138.7, 141.4, 144.0, 144.1 (CqAr), 156.5 [C=O (Fmoc)], 171.6 [C(1)] ppm. MS (MALDI-TOF): $m/z = 1111 [M + Na]^+, 1127 [M + K]^+.$ C₆₉H₇₃NO₉Si (1088.4): calcd. C 76.14, H 6.76, N 1.29; found C 75.88, H 6.91, N 1.11.

(3S,4S,5R,6R,7R)-3-{Butyl[(9*H*-fluoren-9-yl)methoxycarb-Ethvl onyl]amino}-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7hydroxyoctanoate (14c): Same procedure as that used for the synthesis of 14a, starting from 12c (529 mg, 0.64 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded **14c** (650 mg, 97%) as a colorless oil. $[\alpha]_D^{20} = -6.0$ (c = 1.2, CHCl₃). ¹H NMR: $\delta = 0.73$ [br. t, 3 H, N(CH₂)₃CH₃], 0.79-0.95 (m, 4 H, $CH_2CH_2CH_3$), 1.13 [s, 9 H, $(CH_3)_3C$], 1.17 (t, $^3J_{H,H}$ = 7.1 Hz, 3 H, OCH₂CH₃), 2.73-3.08 [m, 4 H, C(2a)-H, C(2b)-H, NCH₂(CH₂)₂CH₃], 3.70-4.20 [m, 11 H, C(4)-H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H, CHFmoc, CH_2Fmoc , OCH_2CH_3], 4.44-4.70 [m, 6 H, C(3)-H, 5 CHPh), 4.85 (br. d, ${}^{2}J_{H,H} = 11.3$ Hz, 1 H, CHPh), 7.23-7.41 (m, 25 H, CHAr), 7.71-7.77 (m, 8 H, CHAr) ppm. 13 C NMR: $\delta = 14.61 [N(CH_2)_3CH_3, OCH_2CH_3),$ 19.79 [(CH₃)₃C], 23.89 (CH₂CH₂CH₂CH₃), 27.41 [(CH₃)₃C], 27.43 (CH₂CH₂CH₂CH₃), 30.06, 32.03 [C(2), CH₂CH₂CH₂CH₃], 47.84 [C(3)], 60.80, 65.45, 66.73, 73.00, 73.10, 74.68 [C(8), OCH₂CH₃, CH₂Fmoc, 3 CH₂Ph], 72.47, 72.99, 73.39, 77.71, 79.77 [C(4), C(5), C(6), C(7), CHFmoc], 127.2-141.6 (CHAr, CqAr), 172.1 [C(1)] ppm. MS (MALDI-TOF): $m/z = 1077 \text{ [M + Na]}^+, 1093 \text{ [M + Na]}^+$ K]⁺. C₆₆H₇₅NO₉Si (1054.4): calcd. C 75.18, H 7.17, N 1.33; found C 74.98, H 7.18, N 1.36.

(3S,4S,5R,6R,7R)-3-{Allyl[(9*H*-fluoren-9-yl)methoxycarbonyl]amino}-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7hydroxyoctanoate (14d): Compound 12d (110 mg, 0.13 mmol) was dissolved in dioxane (700 µL) and then a 10% aqueous solution of Na₂CO₃ (407 μL, 2.6 equiv.) and a solution of FmocCl (39 mg, 1.2 equiv.) in dioxane (300 µL) were added. After 30 min, the reaction mixture was diluted with H2O and extracted with EtOAc. The organic layer was dried with Na₂SO₄ and filtered and then the solvent was evaporated under reduced pressure. Purification by flash chromatography (petroleum ether/ethyl acetate, 85:15) afforded pure compound 14d (115 mg, 84% yield) as a colorless oil. $[\alpha]_D^{20} = -11.2$ $(c = 2.0, \text{CHCl}_3)$. ¹H NMR: $\delta = 1.05$ [s, 9 H, $(\text{C}H_3)_3$ C], 2.83-3.00 [m, 2 H, C(2a)-H, C(2b)-H], 3.60-4.21 [m, 10 H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H, CHPh -C H_2 CH= CH_2], 4.35-4.88 [m, 7 H, 4 CHPh, $CH_2(Fmoc)$, CH(Fmoc)], 4.70-4.88 [m, 3 H, CHPh, CH₂CH=CH₂], 4.90-5.20 [m, 2 H, 2 CHPh], 7.02–7.80 (m, 38 H, HAr) ppm. 13 C NMR: $\delta = 19.77$ [(CH₃)₃C], 27.40 [(CH₃)₃C], 34.20 [C(2)], 47.70 [C(3)], 60.81, 65.42, 66.74, 67.45, 74.17, 74.70 [C(8), 4 CH₂Ph, CH₂CH=CH₂], 72.34, 72.34, 80.01, 80.19 [C(4), C(5), C(6), C(7)], 116.3 (CH₂CH=CH₂), 125.2-130.0 (CH₂CH=CH₂, CHAr), 133.3, 133.5, 138.2, 138.3, 138.6, 141.5, 144.1, 144.3 (CqAr), 156.1 [C=O (Fmoc)], 171.4 [C(1)] ppm. MS (MALDI-TOF): m/z = 1123 [M + Na]⁺, 1139 [M + K]⁺. C₇₀H₇₃NO₉Si: calcd. C 76.40, H 6.69, N 1.27; found C 76.20, H 6.77, N 1.60.

(3R,4S,5R,6R,7R)-3-{Allyl[(9*H*-fluoren-9-yl)methoxycarbonyl]amino}-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7hydroxyoctanoate (15a): Same procedure as that used for the synthesis of 14a, starting from 13a (350 mg, 0.43 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded 15a (400 mg, 96%) as a colorless oil. $[\alpha]_D^{20} = +32.8$ (c = 0.8, CHCl₃). ¹H NMR: $\delta = 1.12$ [s, 9 H, (CH₃)₃C], 1.18 (t, ${}^{3}J_{H,H} =$ 7.1 Hz, 3 H, OCH₂C H_3), 2.18–2.22 [m, 1 H, C(2a)-H], 2.60–2.80 [m, 1 H, C(2b)-H], 3.73-4.48 [m, 14 H, C(4)-H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H, $NCH_2CH=CH_2$, CH_2Fmoc , CHFmoc, OCH₂CH₃, CHPh], 4.56-4.72 [m, 4 H, 3 CHPh, C(3)-H], 4.76 (br. d, 1 H, CHPh), 4.85 (br. d, 1 H, CHPh), 4.90-5.00 (m, 2 H, $CH_2CH=CH_2$), 5.64-5.78 (m, 1 H, $CH_2CH=CH_2$), 7.23-7.39 (m, 25 H, CHAr), 7.56–7.76 (m, 8 H, CHAr). ¹³C NMR: $\delta = 14.67$ (OCH₂CH₃), 19.83 [(CH₃)₃C], 27.41 [(CH₃)₃C], 30.17, 35.71 [C(2), CH₂CH=CH₂], 47.67 [C(3)], 60.89,65.02, 67.93, 74.19, 74.19, 75.86 [C(8), OCH₂CH₃, CH₂Fmoc, 3 CH₂Ph], 71.51, 77.63, 77.63, 79.52 [C(4), C(5), C(6), C(7)], 116.7 (CH₂CH=CH₂), 120.2-128.0(CHAr), 133.3, 133.5 (2 CqAr), 135.9 (CH₂CH=CH₂), 138.7, 141.5, 144.2 (3 CqAr), 157.0 (C=OFmoc), 170.9 [C(1)] ppm. MS (MALDI-TOF): $m/z = 1061 [M + Na]^+, 1077 [M + K]^+.$ C₆₅H₇₁NO₉Si: calcd. C 75.19, H 6.89, N 1.35; found C 74.98, H 6.87, N 1.36.

Benzyl (3R,4S,5R,6R,7R)-3-{Benzyl[(9H-fluoren-9-yl)methoxycarbonyl]amino}-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7hydroxyoctanoate Acid (15b): Same procedure as that used for the synthesis of 14b, starting from 13b (60 mg, 0.07 mmol). Purification by flash chromatography (toluene/ethyl acetate, 95:5) afforded pure compound 15b (61 mg, 81% yield) as a yellowish oil. $[\alpha]_D^{20} = +41.8$ $(c = 0.5, \text{CHCl}_3)$. ¹H NMR: $\delta = 0.80 - 1.08 \text{ [m, 12 H, (C}H_3)_3\text{C,}$ OCH_2CH_3], 2.10-2.18 [m, 1 H, C(2a)-H], 2.44-2.54 [m, 1 H, C(2b)-H], 3.62-3.95, 3.96-4.15, 4.20-4.38 [3m, 13 H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H, CH₂(Fmoc), CH(Fmoc), CHPh, OCH₂CH₃], 4.40-4.62 [m, 6 H, 6 CHPh], 4.76–4.80 (m, 1 H, CHPh), 7.05–7.75 (m, 38 H, HAr) ppm. ¹³C NMR: $\delta = 14.56 \text{ (OCH}_2\text{CH}_3), 19.71 \text{ [(CH}_3)_3\text{C]}, 27.36 \text{ [(CH}_3)_3\text{C]},$ 35.85 [C(2)], 47.59 [C(3)], 60.84, 65.08, 68.00, 73.13, 73.26, 74.21, 75.13 [C(8), 4 CH₂Ph, OCH₂CH₃, CH₂ (Fmoc)], 71.58, 77.81, 79.23, 80.93 [C(4), C(5), C(6), C(7)], 120.2-135.9 (CHAr), 133.2, 133.2, 137.9, 138.1, 138.2, 138.3, 141.4, 144.1 (CqAr), 166.0 [C=O (Fmoc)], 170.9 [C(1)] ppm. MS (MALDI-TOF): m/z = 1111 [M + $Na]^{+}$, 1127 $[M + K]^{+}$. $C_{69}H_{73}NO_{9}Si$ (1088.4): calcd. C 76.14, H 6.76, N 1.29; found C 76.03, H 6.55, N 1.30.

(3R,4S,5R,6R,7R)-3-{Butyl[(9*H*-fluoren-9-yl)methoxycarbonyl]amino}-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7hydroxyoctanoate (15c): Same procedure as that used for the synthesis of 14c, starting from 13c (158 mg, 0.19 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded 15c (180 mg, 90%) as a colorless oil. $[\alpha]_D^{20} = +25.3$ (c = 1.2, CHCl₃). ¹H NMR: $\delta = 0.67$ [t, ³ $J_{H,H} = 6.9$ Hz, 3 H, N(CH₂)₃C H_3], 1.04-1.08 [m, 12 H, $(CH_3)_3C$, OCH_2CH_3], 0.77-1.17 (m, 4 H, $CH_2CH_2CH_3$), 2.14-2.18 [m, 1 H, C(2a)-H], 2.62-2.64 [m, 1 H, C(2b)-H], 2.85-2.87 [m, 1 H, NCH(CH₂)₂CH₃], 3.00-3.13 [m, 1 H, NCH(CH₂)₂CH₃], 3.61-4.70 [m, 18 H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H, CH₂(Fmoc), CH(Fmoc), 6 CHPh, OCH₂CH₃], 7.11–7.47 (m, 25 H, CHAr), 7.61–7.66 (m, 8 H, CHAr) ppm. ¹³C NMR: $\delta = 14.69 [N(CH_2)_3CH_3, OCH_2CH_3),$ 19.87 [(CH₃)₃C], 20.89 (CH₂CH₂CH₂CH₃), 23.41 (CH₂CH₂CH₂-CH₃), 27.47 [(CH₃)₃C], 30.20, 35.80 [C(2), CH₂CH₂CH₂CH₃],

© 2004 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim

47.80 [C(3)], 60.88, 67.35, 71.90, 74.03, 76.00 [C(8), OCH $_2$ CH $_3$, 3 CH $_2$ Ph $_1$, 73.20, 77.63, 77.63, 79.60 [C(4), C(5), C(6), C(7)], 127.2-141.6 (CHAr, CqAr), 172.1 [C(1)] ppm. MS (MALDITOF): m/z = 1077 [M + Na] $^+$, 1093 [M + K] $^+$. C $_{66}$ H $_{75}$ NO $_{9}$ Si (1054.4): calcd. C 75.18, H 7.17, N 1.33; found C 75.21, H 7.15, N 1.32.

Benzyl (3R,4S,5R,6R,7R)-3-{Allyl|(9*H*-fluoren-9-vl)methoxycarbonyllamino}-4,5,6-tris(benzyloxy)-8-[(tert-butyldiphenylsilyl)oxy]-7hydroxyoctanoate (15d): Same procedure as that used for the synthesis of 14d, starting from 13d (71 mg, 0.08 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 85:15) afforded pure compound 15d (87 mg, 98% yield) as a yellowish oil. $[\alpha]_{D}^{20} = +28.9$ (c = 1.8, CHCl₃). ¹H NMR: $\delta = 1.03$ [s, 9 H, $(CH_3)_3C$], 2.54–2.67 [m, 2 H, C(2a)-H, C(2b)-H], 4.13 [br. t, 1 H, C(4)-H], 3.62-4.38 [m, 10 H, C(5)-H, C(6)-H, C(7)-H, C(8a)-H, C(8b)-H, $CH_2CH=CH_2$, $CH_2(Fmoc)$, CH(Fmoc)], 4.21 (d, $^{2}J_{H,H} = 11.3 \text{ Hz}, 1 \text{ H}, \text{ CHPh}), 4.47-4.53 \text{ (m, 3 H, 3 CHPh)},$ 4.53-4.61 [m, 1 H, C(3)-H], 4.65 (d, ${}^{2}J_{H,H} = 11.1$ Hz, 1 H, CHPh), $4.73 \text{ (d, }^{2}J_{H,H} = 11.3 \text{ Hz, } 1 \text{ H, C}HPh), 4.81 [br. d, {}^{3}J_{H,H} = 11.1 \text{ Hz,}$ 1 H, $CH_2CH=CH_2(cis)$], 4.82 [br. d, ${}^3J_{H,H}=16.3$ Hz, 1 H, $CH_2CH = CH_2(trans)$], 4.88 (d, ${}^2J_{H,H} = 12.2 \text{ Hz}$, 1 H, CHPh), 4.93 (d, ${}^{2}J_{H,H} = 12.2 \text{ Hz}$, 1 H, CHPh), 5.51-5.61 [m, 1 H, CH₂CH= CH₂], 7.05–7.60 (m, 38 H, *H*Ar) ppm. 13 C NMR: $\delta = 19.81$ $[(CH_3)_3C]$, 27.41 $[(CH_3)_3C]$, 35.52 [C(2)], 47.67 [C(3)], 61.00, 65.03, 66.71, 67.89, 74.15, 75.87 [C(8), 4 CH₂Ph, CH₂CH=CH₂], 71.54, 77.58, 77.73, 79.43 [C(4), C(5), C(6), C(7)], 116.6 ($CH_2CH = CH_2$), 127.7-128.7 (CHAr), 129.9 (CH₂CH=CH₂), 135.6-135.9(CHAr), 133.3, 133.5, 138.6, 141.5, 141.5, 144.3 (CqAr), 157.3 [C= O (Fmoc)], 170.7 [C(1)] ppm. MS (MALDI-TOF): m/z = 1123 [M + Na]⁺, 1139 [M + K]⁺. $C_{70}H_{73}NO_9Si$ (1100.4): calcd. C 76.40, H 6.69, N 1.27; found C 76.05, H 6.73, N 1.39.

Ethyl $[(2S,3S,4R,5R,6S)-1-Allyl-3,4,5-tris(benzyloxy)-6-{[(tert-but-but-strive-series)]}]$ yldiphenylsilyl)oxy|methyl|piperidin-2-yl|acetate (18a): Compound 14a (418 mg, 0.40 mmol) was dissolved in CH₂Cl₂ (4 mL) under an inert gas, and added to a flask containing PCC (345 mg, 1.60 mmol, 4 equiv.), previously dried with powdered molecular sieves (4 Å). After 12 h, the reaction mixture was filtered through silica gel (petroleum ether/ethyl acetate, 9:1) to remove the PCC. The solvent was then evaporated, crude 16a was dissolved in dry DMF (3 mL) under an inert gas, and piperidine (600 µL) was added. After 20 min, the solvent was evaporated under reduce pressure. The crude product was dissolved in dry 1,2-dichloroethane (10 mL) under an inert gas and then Na₂SO₄ (2.17 g, 15.32 mmol, 40 equiv.), AcOH (230 mg, 3.83 mmol, 10 equiv.), and NaB-H(OAc)₃ (324 mg, 1.53 mmol, 4 equiv.) were added. After 6 h, the reaction mixture was neutralized using NaHCO₃ (satd. solution); the two layers were separated, the aqueous layer was extracted with CH₂Cl₂ (3 × 10 mL) and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 15:1) yielding 18a [263 mg, 82% for the three steps) as a colorless oil. The (6R) stereoisomer was detectable only by TLC]. $[\alpha]_D^{20} = -52.3$ (c = 1.0, CHCl₃). ¹H NMR: $\delta = 1.10$ [s, 9 H, $(CH_3)_3C$], 1.15 (t, ${}^3J_{H,H} = 7.1$ Hz, 3 H, OCH_2CH_3), 2.48 (dd, $^{2}J_{H,H} = 15.1$, $^{3}J_{H,H} = 7.3$ Hz, 1 H, CHCO₂Et), 2.77 (dd, $^{2}J_{H,H} =$ 15.0, ${}^{3}J_{H,H} = 5.0 \text{ Hz}$, 1 H, CHCO₂Et), 3.24-3.26 [m, 1 H, C(6)-H], 3.28 (dd, ${}^{2}J_{H,H} = 15.3$, ${}^{3}J_{H,H} = 5.6$ Hz, 1 H, CHCH=CH₂), 3.38-3.42 (m, 1 H, CHCH=CH₂), 3.41 [dd, ${}^{3}J_{H,H} = 9.4$, ${}^{3}J_{H,H} = 9.4$ 8.7 Hz, 1 H, C(3)-H], 3.76-3.82 [m, 2 H, C(2)-H, C(5)-H], 3.88–4.10 (m, 2 H, C H_2 OTBDPS), 4.01 (q, ${}^3J_{H,H} = 7.0 \text{ Hz}$, 2 H, OCH_2CH_3), 4.12 [dd, ${}^3J_{H,H} = 9.1$, ${}^3J_{H,H} = 8.7$ Hz, 1 H, C(4)-H], 4.57 (s, 2 H, CHPh), 4.64 (d, ${}^{2}J_{H,H} = 11.6$ Hz, 1 H, CHPh), 4.68

(d, ${}^2J_{\rm H,H} = 10.7$ Hz, 1 H, CHPh), 4.90 (d, ${}^2J_{\rm H,H} = 10.7$ Hz, 1 H, CHPh), 4.98 (d, ${}^2J_{\rm H,H} = 11.7$ Hz, 1 H, CHPh), 5.00–5.05 (m, 2 H, CH₂CH=CH₂), 5.69 (ddt, ${}^3J_{\rm H,H} = 17.1$, ${}^3J_{\rm H,H} = 10.3$, ${}^3J_{\rm H,H} = 5.8$ Hz, 1 H, CH₂CH=CH₂), 7.21–7.43 (m, 21 H, CHAr), 7.75–7.78 (m, 4 H, CHAr) ppm. 13 C NMR: $\delta = 14.67$ (OCH₂CH₃), 19.58 [(CH₃)₃C], 27.36 [(CH₃)₃C], 36.60 (CH₂CO₂Et), 51.66 (CH₂CH=CH₂), 57.29, 58.72 [C(2), C(6)], 60.69 (OCH₂CH₃), 72.95, 74.84, 75.58 (3 CH₂Ph), 79.11, 81.29, 84.16 [C(3), C(4), C(5)], 116.8 (CH₂CH=CH₂), 127.5–129.8 (CHAr), 133.4, 133.5 (2 CqAr), 136.0 (CH₂CH=CH₂), 138.7, 138.9, 139.0 (3 CqAr), 172.2 (C=O) ppm. MS (MALDI-TOF): m/z = 799 [M + H]⁺ 821 [M + Na]⁺. C₅₀H₅₉NO₆Si (798.1): calcd. C 75.25, H 7.45, N 1.76; found C 75.33, H 7.21, N 1.80.

Ethyl $[(2S,3S,4R,5R,6R)-1-Benzyl-3,4,5-tris(benzyloxy)-6-{[(tert$ butyldiphenylsilyl)oxy|methyl\piperidin-2-yl|acetate (18b): Compound 14b (117 mg, 0.11 mmol) was dissolved in dry CH₂Cl₂ (4 mL) under an inert gas, and added to a flask containing PCC (48 mg, 2 equiv.) previously dried with powdered molecular sieves (4 Å). After 12 h, more PCC (24 mg, 1 equiv.) was added and then, after 1 h, the mixture was concentrated and filtered through silica gel (petroleum ether/ethyl acetate, 9:1) to remove PCC and molecular sieves. The solvent was then evaporated and the crude product was dissolved in dry DMF (1 mL) under an inert gas. Piperidine (10 μL) was added and the reaction mixture was stirred for 3 h. The solvent was evaporated under reduced pressure without heating and then the crude product was dried in vacuo for 3 h. This material was dissolved in dry 1,2-dichloroethane (3 mL) under an inert gas and then Na₂SO₄ (632 mg, 40 equiv.), AcOH (63 µL, 10 equiv.), and NaBH(OAc)₃ (94 mg, 4 equiv.) were added in sequence. The reaction mixture was stirred overnight before being neutralized with a saturated solution of NaHCO₃, extracted with CH₂Cl₂, dried with Na₂SO₄, and filtered; the solvent was evaporated under reduced pressure. Purification by flash chromatography (toluene) afforded compound 18b (75 mg, 81% for the three steps) as a mixture of diastereoisomers [(6R)/(6S) = 8:2, determined by NMR spectroscopy] as a colorless oil. $[\alpha]_D^{20} = -16.8$ (c = 2.3, CHCl₃). ¹H NMR: $\delta = 1.02 - 1.08$ [m, 12 H, $(CH_3)_3C$, OCH_2CH_3], 2.54 (dd, $^{2}J_{H,H} = 14.8, \,^{3}J_{H,H} = 7.6 \,\text{Hz}, \, 1 \,\text{H}, \, \text{CHCOOEt}), \, 2.84 \,(\text{dd}, \,^{2}J_{H,H} = 14.8, \,^{3}J_{H,H} = 14.8, \,^$ 14.8, ${}^{3}J_{H,H} = 4.4 \text{ Hz}$, 1 H, CHCOOEt), 3.06-3.12 [m, 1 H, C(6)-H], 3.53 [dd, ${}^{3}J_{H,H} = 9.6$, ${}^{3}J_{H,H} = 8.4$ Hz, 1 H, C(3)-H], 3.78-3.84[m, 4 H, C(2)-H, C(5)-H, CHOTBDPS, CHPh], 3.85-410 [m, 5 H, C(4)-H, CHOTBDPS, CHPh, OC H_2 CH₃], 4.37 (d, ${}^2J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.42 (d, ${}^{2}J_{H,H} = 11.2$ Hz, 1 H, CHPh), 4.65 (d, ${}^2J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.69 (d, ${}^2J_{H,H}$ = 10.7 Hz, 1 H, CHPh), 4.89 (d, ${}^{2}J_{H,H} = 10.7 \text{ Hz}$, 1 H, CHPh), 5.00 (d, ${}^{2}J_{H,H} =$ 11.2 Hz, 1 H, CHPh), 7.19–7.80 (m, HAr) ppm. ¹³C NMR: δ = 14.57 (OCH₂CH₃), 19.57 [(CH₃)₃C], 27.33 [(CH₃)₃C], 31.00 (CH₂COOEt), 57.03, 58.52 [C(2), (6)], 52.12, 60.75, 65.94, 72.58, 75.03, 75.64 (CH₂OTBDPS, 4 CH₂Ph, OCH₂CH₃), 78.72, 81.39, 84.43 [C(3), C(4), C(5)], 126.5-136.0 (CHAr), 132.5, 133.3, 133.5, 138.4, 138.9, 140.1 (CqAr), 172.0 (C=O) ppm. MS (MALDI-TOF): $m/z = 849 [M + H]^+$. $C_{54}H_{61}NO_6Si (848.2)$: calcd. C 76.47, H 7.25, N 1.65; found C 76.12, H 7.00, N 1.70.

Ethyl [(2*S*,3*S*,4*R*,5*R*,6*S*)-1-Butyl-3,4,5-tris(benzyloxy)-6-{[(*tert*-butyldiphenylsilyl)oxy|methyl}piperidin-2yl|acetate (18c): Compound 14c (30 mg, 0.028 mmol) was dissolved in CH₂Cl₂ (4 mL) under an inert gas, and added to a flask containing PCC (24 mg, 0.11 mmol, 4 equiv.), previously dried with powdered molecular sieves (4 Å). After 3 h, the reaction mixture was filtered through silica gel (petroleum ether/ethyl acetate, 8:2) to remove PCC. The solvent was evaporated and then the crude product was dissolved in dry DMF (0.25 mL) under an inert gas and piperidine (2.5 μ L) was added.

After 2 h, the solvent was evaporated under reduce pressure. The crude product was dissolved in dry 1,2-dichloroethane (1 mL) under an inert gas and then Na₂SO₄ (159 mg, 1.12 mmol, 40 equiv.), AcOH (16.8 mg, 0.28 mmol, 10 equiv.), and NaBH(OAc)₃ (24 mg, 0.112 mmol, 4 equiv.) were added. The reaction mixture was stirred overnight and then neutralized by adding NaHCO3 (satd. solution); the two layers were separated, the aqueous layer was extracted with CH_2Cl_2 (3 × 3 mL), and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 9:1) yielding **18c** (10 mg, 45%) as a colorless oil. $[\alpha]_D^{20} = -15.0$ (c = 1.1, CHCl₃). ¹H NMR: $\delta =$ 0.90 [t, ${}^{3}J_{H,H} = 7.2 \text{ Hz}$, 3 H, N(CH₂)₃CH₃], 1.11 [s, 9 H, (CH₃)₃C], 1.17 (t, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 3 H, OCH₂CH₃), 1.27–1.31 (m, 4 H, $CH_2CH_2CH_3$), 2.48 (dd, ${}^2J_{H,H} = 15.1$, ${}^3J_{H,H} = 7.3 \text{ Hz}$, 1 H, CHCO₂Et), 2.54-2.63 [m, 1 H, NCH(CH₂)₂CH₃], 2.70-2.75 [m, 1 H, NCH(CH₂)₂CH₃], 2.76 (dd, ${}^{2}J_{H,H} = 15.1$, ${}^{3}J_{H,H} = 5.0$ Hz, 1 H, CHCO₂Et), 3.27 [td, ${}^{3}J_{H,H} = 5.5$, ${}^{3}J_{H,H} = 3.1$ Hz, 1 H, C(6)-H], 3.39 [dd, ${}^{3}J_{H,H} = 9.8$, ${}^{3}J_{H,H} = 8.4$ Hz, 1 H, C(3)-H], 3.63 [ddd, ${}^{3}J_{H,H} = 10.0, {}^{3}J_{H,H} = 7.3, {}^{3}J_{H,H} = 5.0 \text{ Hz}, 1 \text{ H, C(2)-H]}, 3.78 \text{ [dd,}$ $^{3}J_{H,H} = 9.6, \,^{3}J_{H,H} = 5.8 \,\text{Hz}, \, 1 \,\text{H}, \, \text{C(5)-H]}, \, 3.95 \,[\text{dd}, \,^{3}J_{H,H} = 9.6, \,^{3}J_{H,H} = 9.$ $^{3}J_{H,H} = 8.4 \text{ Hz}, 1 \text{ H}, \text{ C(4)-H]}, 3.97 - 4.11 \text{ (m, 2 H, OC}H_{2}\text{TBDPS)},$ $4.01 \text{ (q, }^{3}J_{H,H} = 7.1 \text{ Hz, } 2 \text{ H, } OCH_{2}CH_{3}), 4.64 \text{ (d, }^{2}J_{H,H} = 13.4 \text{ Hz,}$ 1 H, CHPh), 4.66 (s, 2 H, 2 CHPh), 4.70 (d, ${}^{2}J_{H,H} = 10.7$ Hz, 1 H, CHPh), 4.91 (d, ${}^{2}J_{H,H} = 10.6$ Hz, 1 H, CHPh), 4.99 (d, ${}^{2}J_{H,H} =$ 11.3 Hz, 1 H, CHPh), 7.26–7.38 (m, 21 H, HAr), 7.77–7.79 (m, 4 H, HAr) ppm. ¹³C NMR: $\delta = 14.57$, 14.64 [N(CH₂)₃CH₃, OCH₂CH₃], 19.57 [(CH₃)₃C], 20.76 (CH₂CH₂CH₂CH₃), 27.29 [(CH₃)₃C], 31.81 (CH₂CH₂CH₂CH₃), 36.69 (CH₂CO₂Et), 48.10 (CH₂CH₂CH₂CH₃) 57.35, 59.33 [C(2), C(6)], 60.63, 60.72 (CH₂OTBDPS, OCH₂CH₃), 73.08, 74.94, 75.54 (3 CH₂Ph), 79.43, 81.45, 84.25 [C(3), C(4), C(5)], 127.6-129.8 (CHAr), 133.5, 133.6 (2 CqAr), 135.9, 136.0 (CHAr), 138.7, 138.9, 138.97 (3 CqAr), 172.3 (C=O) ppm. MS (MALDI-TOF): $m/z = 815 \text{ [M + H]}^+$. C₅₁H₆₃NO₆Si (814.1): calcd. C 75.24, H 7.80, N 1.72; found C 75.33, H 7.69, N 1.70.

[(2S,3S,4R,5R,6S)-1-Allyl-3,4,5-tris(benzyloxy)-6-{[(tertbutyldiphenylsilyl)oxy|methyl}piperidin-2-yl|acetate (18d): Compound 14d (100 mg, 0.09 mmol) was dissolved in dry CH₂Cl₂ (5 mL) under an inert gas, and added to a flask containing PCC (293 mg, 1.5 equiv.) previously dried with powdered molecular sieves (4 A). After 2 h, the mixture was concentrated and filtered through silica gel (petroleum ether/ethyl acetate, 8:2) to remove PCC and molecular sieves. The solvent was then evaporated and the crude product was dissolved in dry DMF (2 mL) under an inert gas. Piperidine (100 µL) was added and the reaction mixture was stirred for 3 h. The solvent was evaporated under reduced pressure without heating and the crude product was dried in vacuo for 3 h. The material was dissolved in dry 1,2-dichloroethane (2 mL) under an inert gas and then Na₂SO₄ (392 mg, 40 equiv.), AcOH (40 μL, 10 equiv.), and NaBH(OAc)₃ (59 mg, 4 equiv.) were added in sequence. The reaction mixture was stirred overnight before it was neutralized with a saturated solution of NaHCO3, extracted with CH₂Cl₂, dried with Na₂SO₄, and filtered; the solvent was evaporated under reduced pressure. Purification by flash chromatography (petroleum ether/ethyl acetate, 9:1) afforded pure compound 18d (42 mg, 55% yield for the three steps) as a colorless oil. The (6R)stereoisomer was detectable only by TLC. $[\alpha]_D^{20} = -9.0$ (c = 1.5, CHCl₃). ¹H NMR: $\delta = 1.09$ [s, 9 H, (CH₃)₃C], 2.45 (dd, ² $J_{H,H} =$ 15.1, ${}^{3}J_{H,H} = 7.2 \text{ Hz}$, 1 H, CHCOOBn), 2.71 (dd, ${}^{2}J_{H,H} = 15.1$, $^{3}J_{H,H} = 5.2 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{COOBn}, 3.12-3.19 [m, 2 \text{ H}, \text{ C}(6)\text{-H},$ $CHCH=CH_2$), 3.26 [dd, ${}^2J_{H,H} = 14.3$, ${}^3J_{H,H} = 6.4$ Hz, 1 H, $CHCH=CH_2$], 3.35 [dd, ${}^3J_{H,H}=9.5$, ${}^3J_{H,H}=8.4$ Hz, 1 H, C(3)-

H], 3.67 [dd, ${}^{3}J_{H,H} = 9.5$, ${}^{3}J_{H,H} = 5.9$ Hz, 1 H, C(5)-H], 3.72-3.78 [m, 1 H, C(2)-H], 3.84 (dd, ${}^{2}J_{H,H} = 11.1$, ${}^{3}J_{H,H} = 8.0$ Hz, 1 H, CHOTBDPS), 3.93 (dd, ${}^{2}J_{H,H} = 11.1$, ${}^{3}J_{H,H} = 5.0 \text{ Hz}$, 1 H, CHOTBDPS), 4.05 [t, ${}^{3}J_{H,H} = 9.5 \text{ Hz}$, 1 H, C(4)-H], 4.45 (d, $^{2}J_{H,H} = 11.7 \text{ Hz}, 1 \text{ H}, \text{ CHPh}), 4.49 \text{ (d, } ^{2}J_{H,H} = 11.7 \text{ Hz}, 1 \text{ H},$ CHPh), 4.53 (d, ${}^{2}J_{H,H}$ = 11.5 Hz, 1 H, CHPh), 4.58 (d, ${}^{2}J_{H,H}$ = 10.7 Hz, 1 H, C*H*Ph), 4.79 (d, ${}^{2}J_{H,H} = 10.7$ Hz, 1 H, C*H*Ph), 4.84 $(d, {}^{2}J_{H,H} = 12.3 \text{ Hz}, 1 \text{ H}, CHPh), 4.88 (d, {}^{2}J_{H,H} = 11.5 \text{ Hz}, 1 \text{ H},$ CHPh), 4.87-4.92 (m, 2 H, $CH_2CH=CH_2$), 4.99 (d, $^2J_{H,H} =$ 12.3 Hz, 1 H, CHPh), 5.50-5.57 (m, 1 H, $CH_2CH=CH_2$), 7.19-7.80 (m, 30 H, HAr) ppm. ¹³C NMR: $\delta = 19.55$ [(CH₃)₃C], 27.32 [(CH₃)₃C], 36.51 (CH₂COOBn), 51.82 (CH₂CH=CH₂), 57.33, 58.74 [C(2), C(6)], 60.95, 66.49, 72.95, 74.75, 75.52 (CH₂OTBDPS, 4 CH₂Ph), 79.12, 81.21, 84.04 [C(3), C(4), C(5)], 116.8 (CH₂CH=CH₂), 127.4–129.8, (CHAr), 133.3, 133.4, 136.2, 138.6, 138.9, 139.0 (CqAr), 136.0-136.1 (CHAr), 171.9 (C=O) ppm. MS (MALDI-TOF): $m/z = 861 \text{ [M + H]}^+$. $C_{55}H_{61}NO_6Si$ (860.2): calcd. C 76.80, H 7.15, N 1.63; found C 76.51, H 6.95, N 1.33.

yldiphenylsilyl)oxy|methyl}piperidin-2yl|acetate (19a): Same procedure as that used for the synthesis of 18a, starting from 15a (184 mg, 0.18 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 15:1) afforded 19a (140 mg, 98% for the three steps) as a colorless oil. $[\alpha]_D^{20} = +21.6$ (c = 0.5, CHCl₃). ¹H NMR: $\delta = 0.98$ [s, 9 H, $(CH_3)_3C$], 1.07 (t, $^3J_{H,H} = 7.1$ Hz, 3 H, OCH_2CH_3), 2.46 (dd, ${}^2J_{H,H} = 15.1$, ${}^3J_{H,H} = 6.2 \text{ Hz}$, 1 H, $CHCO_2Et$), 2.62 (dd, ${}^2J_{H,H} = 15.2$, ${}^3J_{H,H} = 6.6 \text{ Hz}$, 1 H, $CHCO_2Et$), 2.67 [dd, ${}^3J_{H,H} = 9.9$, ${}^3J_{H,H} = 2.4$ Hz, 1 H, C(6)-H], 3.13 (dd, ${}^{2}J_{H,H} = 14.4$, ${}^{3}J_{H,H} = 6.7$ Hz, 1 H, -CHCH=CH₂), 3.37 (dd, ${}^{2}J_{H,H} = 14.4$, ${}^{3}J_{H,H} = 5.6$ Hz, 1 H, -CHCH=CH₂), 3.46 [dd, ${}^{3}J_{H,H} = 9.7, {}^{3}J_{H,H} = 8.3 \text{ Hz}, 1 \text{ H, C(5)-H}, 3.60 [dd, {}^{3}J_{H,H} = 8.9,$ ${}^{3}J_{H,H} = 8.2 \text{ Hz}, 1 \text{ H}, \text{ C(4)-H}, 3.65 [dd, {}^{3}J_{H,H} = 9.5, {}^{3}J_{H,H} = 5.0,$ 1 H, C(3)-H], 3.94-3.80 [m, 5 H, OCH₂CH₃, CH₂OTBDPS, C(2)-H], 4.40 (d, ${}^{2}J_{H,H}$ = 11.0 Hz, 1 H, CHPh), 4.48 (d, ${}^{2}J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.60 (d, ${}^{2}J_{H,H} = 11.3$ Hz, 1 H, CHPh), 4.66 $(d, {}^{2}J_{H,H} = 10.7 \text{ Hz}, 1 \text{ H}, CHPh), 4.79 (d, {}^{2}J_{H,H} = 10.9 \text{ Hz}, 1 \text{ H},$ CHPh), 4.79 (d, ${}^{2}J_{H,H} = 10.9 \text{ Hz}$, 1 H, CHPh), 4.84 (d, ${}^{2}J_{H,H} =$ 10.9 Hz, 1 H, CHPh), 4.99 [d, ${}^{3}J_{H,H} = 15.4$ Hz, CH₂CH= $CH_2(trans)$], 5.00 [d, ${}^3J_{H,H} = 11.6 \text{ Hz}$, 1 H, $CH_2CH = CH_2(cis)$], 5.64 (ddt, ${}^{3}J_{H,H} = 11.6 \text{ Hz}, 1 \text{ H}, CH_{2}CH = CH_{2}), 6.95 - 7.36 \text{ (m, 21)}$ H, HAr), 7.43–7.64 (m, 4 H, HAr) ppm. ¹³C NMR: $\delta = 14.61$ (OCH₂CH₃), 19.79 [(CH₃)₃C], 27.44 [(CH₃)₃C], 30.17 (CH₂CO₂Et), 52.27 (CH₂CH=CH₂), 54.59 [C(2)], 60.38 [C(6)], 60.66 (OCH₂CH₃), 72.66, 75.14, 75.90 (3 CH₂Ph), 78.49, 80.03, 84.08 [C(3), C(4), C(5)], 117.0 (CH₂CH=CH₂), 127.6-132.5 (CHAr),133.3, 133.5 (2 CqAr), 135.9 (CH₂CH=CH₂), 138.6, 138.6, 138.9 (3 CqAr), 172.8 (C=O) ppm. MS (MALDI-TOF): m/z = 799 [M $+ H]^{+} 821 [M + Na]^{+}$. $C_{50}H_{59}NO_{6}Si$ (798.1): calcd. C 75.25, H 7.45, N 1.76; found C 75.22, H 7.49, N 1.75.

Ethyl [(2*R*,3*S*,4*R*,5*R*,6*R*)-1-Benzyl-3,4,5-tris(benzyloxy)-6-{[(*tert*butyldiphenylsilyl)oxy]methyl}piperidin-2-yl]acetate (19b): Same procedure as that used for the synthesis of **18b**, starting from **15b** (63 mg, 0.06 mmol). Purification by flash chromatography (toluene) afforded two diastereoisomeric compounds **19b** (28 mg, 57% global yield for the three steps) in the ratio (6*R*)/(6*S*) = 7:3. **Major Isomer** (6*R*): $[\alpha]_D^{20} = +16.3$ (c = 2.0, CHCl₃). ¹H NMR: $\delta = 0.80$ (t, 3 H, OCH₂CH₃), 0.85 [s, 9 H, (CH₃)₃C], 2.21 (dd, ${}^2I_{\rm H,H} = 14.8$, ${}^3I_{\rm H,H} = 5.6$ Hz, 1 H, CHCOOEt), 2.41 (dd, ${}^2I_{\rm H,H} = 14.8$, ${}^3I_{\rm H,H} = 6.8$ Hz, 1 H, CHCOOEt), 2.64–2.66 [m, 1 H, C(6)-H], 3.38 [t, ${}^3I_{\rm H,H} = 9.2$ Hz, 1 H, C(5)-H], 3.41–3.54 [m, 3 H, C(3)-H, C(4)-H, CHPh], 3.56–3.64 (m, 2 H, OCH₂CH₃), 3.65–3.72 [m, 1 H, C(2)-

H], 3.73-3.83 (m, 2 H, C H_2 OTBDPS), 3.94 (d, $^2J_{H,H}$ = 12.4 Hz, 1 H, CHPh), 3.97 (d, $^2J_{H,H}$ = 11.6 Hz, 1 H, CHPh), 4.13 (d, $^2J_{H,H}$ = 11.6 Hz, 1 H, CHPh), 4.26 (d, $^2J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.42 (d, $^2J_{H,H}$ = 11.6 Hz, 1 H, CHPh), 4.68 (d, $^2J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.74 (d, $^2J_{H,H}$ = 11.6 Hz, 1 H, CHPh), 6.80-7.40 (m, HAr) ppm. 13 C NMR: δ = 14.26 (OCH₂CH₃), 19.53 [(CH₃)₃C], 27.34 [(CH₃)₃C], 30.28 (CH₂COOEt), 54.39, 61.01 [C(2), C(6)], 52.81, 60.24, 62.68, 72.09, 74.73, 75.33 (CH₂OTBDPS, 4 CH₂Ph, OCH₂CH₃), 78.78, 80.00, 83.96 [C(3), C(4), C(5)], 127.0-129.9 (CHAr), 133.3, 133.4, 138.7, 139.3, 139.6, 140.3 (CqAr), 172.0 (C=O) ppm. MS (MALDI-TOF): m/z = 849 [M + H]⁺. C₅₄H₆₁NO₆Si (848.2): calcd. C 76.47, H 7.25, N 1.65; found C 76.58, H 7.13, N 1.76.

Ethyl $[(2R,3S,4R,5R,6R)-3,4,5-Tris(benzyloxy)-1-butyl-6-{[(tert$ butyldiphenylsilyl)oxy|methyl}piperidin-2yl|acetate (19c): Same procedure as that used for the synthesis of 18c, starting from 15c (80.7 mg, 0.077 mmol) to afford 19c (43 mg, 68% for the three steps). The (6S) stereoisomer was detectable only by TLC. $[\alpha]_D^{20}$ = +16.9 (c = 0.7, CHCl₃). ¹H NMR: $\delta = 0.93$ [t, ${}^{3}J_{H,H} = 7.2$ Hz, 3 H, N(CH₂)₃CH₃], 1.13 [s, 9 H, (CH₃)₃C], 1.22 (t, ${}^{3}J_{H,H} = 7.1$ Hz, 3 H, OCH₂CH₃), 1.48-1.51 (m, 4 H, CH₂CH₂CH₃), 2.52 (dd, $^{2}J_{H,H} = 15.1$, $^{3}J_{H,H} = 5.9$ Hz, 1 H, CHCO₂Et), 2.56-2.63 [m, 1] H, NC $H(CH_2)_2CH_3$], 2.67 (dd, ${}^2J_{H,H} = 15.2$, ${}^3J_{H,H} = 6.5$ Hz, 1 H, CHCO₂Et), 2.72 [ddd, ${}^{3}J_{H,H} = 9.9$, ${}^{3}J_{H,H} = 4.1$, ${}^{3}J_{H,H} = 2.5$ Hz, 1 H, C(6)-H], 2.80-2.89 [m, 1 H, NCH(CH₂)₂CH₃], 3.55 [dd, ${}^{3}J_{H,H} = 9.8$, ${}^{3}J_{H,H} = 8.3$ Hz, 1 H, C(5)-H], 3.73 [dd, ${}^{3}J_{H,H} = 9.6$, ${}^{3}J_{H,H} = 9.6 \text{ Hz}, 1 \text{ H}, \text{ C(4)-H]}, 3.75 \text{ [dd, } {}^{3}J_{H,H} = 9.5, {}^{3}J_{H,H} = 5.2,$ 1 H, C(3)-H], 3.91-4.14 [m, 5 H, C(2)-H, OC H_2 CH₃, CH_2 OTBDPS), 4.50 (d, ${}^2J_{H,H} = 10.9 \text{ Hz}$, 1 H, CHPh), 4.64 (d, ${}^{2}J_{H,H} = 11.3 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.73 \text{ (d, } {}^{2}J_{H,H} = 11.3 \text{ Hz}, 1 \text{ H},$ CHPh), 4.77 (d, ${}^{2}J_{H,H} = 10.5 \text{ Hz}$, 1 H, CHPh), 4.90 (d, ${}^{2}J_{H,H} =$ 10.9 Hz, 1 H, CHPh), 4.97 (d, ${}^{2}J_{H,H} = 10.6$ Hz, 1 H, CHPh), 7.24–7.26 (m, 21 H, CHAr), 7.66–7.77 (m, 4 H, CHAr) ppm. ¹³C NMR: $\delta = 14.64$, 14.78 [N(CH₂)₃CH₃, OCH₂CH₃], 19.82 $[(CH_3)_3C]$, 21.01 $(CH_2CH_2CH_2CH_3)$, 27.48 $[(CH_3)_3C]$, 29.23 (CH₂CH₂CH₂CH₃), 31.28 (CH₂CO₂Et), 48.87 (CH₂CH₂CH₂CH₃), 54.54, 61.33 [C(2), C(6)], 60.73, 62.51, 72.83, 75.11, 75.87 (CH₂OTBDPS, OCH₂CH₃, 3 CH₂Ph), 78.68, 80.45, 84.22 [C(3), C(4), C(5)], 127.6-129.9 (CHAr), 133.5, 133.6 (2 CqAr), 136.0, 136.0 (CHAr), 138.7, 138.7, 139.0 (3 CqAr), 173.2 (C=O) ppm. MS (MALDI-TOF): $m/z = 815 \text{ [M + H]}^+$. $C_{51}H_{63}NO_6Si (814.1)$: calcd. C 75.24, H 7.80, N 1.72; found C 75.41, H 7.55, N 1.69.

 $[(2R,3S,4R,5R,6R)-1-Allyl-3,4,5-tris(benzyloxy)-6-{[(tert-$ Benzyl butyldiphenylsilyl)oxy|methyl}piperidin-2-yl|acetate (19d): Same procedure as that used for the synthesis of 18d, starting from 15d (69 mg, 0.06 mmol). Purification by flash chromatography (toluene/ethyl acetate, 95:5) afforded two diastereoisomeric compounds 19d (32 mg, 62% global yield for the three steps) in the ratio (6R)/ (6S) = 7:1. Major Isomer (6R): $[\alpha]_D^{20} = +16.6$ (c = 1.2, CHCl₃). ¹H NMR: $\delta = 1.06$ [s, 9 H, (CH₃)₃C], 2.50 (dd, ² $J_{H,H} = 15.1$, $^{3}J_{H,H} = 5.9 \text{ Hz}, 1 \text{ H}, \text{C}HCOOBn), 2.68 (dd, <math>^{2}J_{H,H} = 15.1, ^{3}J_{H,H} = 15.1, ^{3}J$ 7.8 Hz, 1 H, CHCOOBn), 2.71-2.74 [m, 1 H, C(6)-H], 3.18 [dd, $^{2}J_{H,H} = 14.6$, $^{3}J_{H,H} = 6.8$ Hz, 1 H, CHCH=CH₂], 3.45 [dd, $^{2}J_{H,H} = 14.6, ^{3}J_{H,H} = 5.2 \text{ Hz}, 1 \text{ H}, \text{C}H\text{C}H = \text{C}H_{2}], 3.54 \text{ [t, } ^{3}J_{H,H} = 1.0 \text{ Hz}$ 9.6 Hz, 1 H, C(5)-H], 3.69 [t, ${}^{3}J_{H,H} = 9.5$ Hz, 1 H, C(4)-H], 3.74 [dd, ${}^{3}J_{H,H} = 9.5$, ${}^{3}J_{H,H} = 5.2$ Hz, 1 H, C(3)-H], 3.89 (br. d, ${}^{2}J_{H,H} =$ 11.4 Hz, 1 H, CHOTBDPS), 3.95 (dd, ${}^{2}J_{H,H} = 11.4$, ${}^{3}J_{H,H} =$ 4.5 Hz, 1 H, CHOTBDPS), 3.95-4.00 [m, 1 H, C(2)-H], 4.47 (d, $^{2}J_{H,H} = 10.9 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.55 \text{ (d, }^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H},$ CHPh), 4.64 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.72 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$ 10.7 Hz, 1 H, C*H*Ph), 4.85 (d, ${}^{2}J_{H,H} = 12.3$ Hz, 1 H, C*H*Ph), 4.86 (d, ${}^{2}J_{H,H} = 10.9 \text{ Hz}$, 1 H, CHPh), 4.91 (d, ${}^{2}J_{H,H} = 10.7 \text{ Hz}$, 1 H, CHPh), 4.96 (d, $^2J_{\rm H,H} = 12.3$ Hz, 1 H, CHPh), 5.04–5.07 (m, 2 H, CH₂CH=CH₂), 5.65–5.75 (m, 1 H, CH₂CH=CH₂), 7.00–7.40 (m, 30 H, HAr) ppm. 13 C NMR: δ = 19.76 [(CH₃)₃C], 27.41 [(CH₃)₃C], 29.45 (CH₂COOBn), 51.28 (CH₂CH=CH₂), 54.70, 60.43 [C(2), C(6)], 62.01, 66.55, 72.71, 75.10, 75.87 (CH₂OTBDPS, 4 CH₂Ph), 78.44, 80.10, 83.94 [C(3), C(4), C(5)], 117.1 (CH₂CH=CH₂), 127.6–128.6, (CHAr), 129.9 (CH₂CH=CH₂), 133.3, 133.4, 136.1, 138.5, 138.6, 138.9 (C₄Ar), 135.5–135.6 (CHAr), 172.6 (C=O) ppm. MS (MALDI-TOF): m/z = 861 [M + H]⁺. C₅₅H₆₁NO₆Si (860.2): calcd. C 76.80, H 7.15, N 1.63; found C 76.81, H 7.30, N 1.88.

Ethyl [(2S,3S,4R,5R,6S)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yl|acetate (20): Compound 18a (140 mg, 0.18 mmol) was dissolved in THF (1 mL) and TBAF (0.35 mmol, 2 equiv., 1 m in THF, 350 µL) was added. The reaction mixture was stirred at room temperature for 8 h and then more TBAF (0.09 mmol, 0.5 equiv., 1 m in THF, 90 $\mu L)$ was added. After 4 h, the reaction mixture was quenched with buffer phosphate (pH = 7; 3 mL), the two layers were separated, the aqueous layer was extracted with ethyl acetate (3 × 3 mL), and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 8:2) yielding 20 (81 mg, 83%) as a colorless oil. $[\alpha]_D^{20} = -24.3$ (c = 0.9, CHCl₃). ¹H NMR: $\delta =$ 1.23 (t, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 3 H, OCH₂CH₃), 2.37 (dd, ${}^{2}J_{H,H} = 15.5$, $^{3}J_{H,H} = 7.4 \text{ Hz}, 1 \text{ H}, CHCO_{2}Et), 2.86-2.91 \text{ (m, 1 H, CHCO}_{2}Et),$ $2.97 \text{ (dd, } ^2J_{H,H} = 13.8, ^3J_{H,H} = 8.2 \text{ Hz}, 1 \text{ H, C} + \text{CHCH} = \text{CH}_2), 3.33$ [ddd, ${}^{3}J_{H,H} = 10.2$, ${}^{3}J_{H,H} = 6.4$, ${}^{3}J_{H,H} = 6.2$ Hz, 1 H, C(6)-H], 3.38-3.40 [m, 2 H, C(2)-H, C(3)-H], 3.44 (dd, ${}^{2}J_{H,H} = 13.8$, ${}^{3}J_{H,H} = 4.2 \text{ Hz}, 1 \text{ H}, \text{C}H\text{C}H = \text{C}H_{2}, 3.72 - 3.83 \text{ [m, 3 H, C(4)-H, m]}$ CH_2OH], 3.87 [dd, ${}^3J_{H,H} = 9.7$, ${}^3J_{H,H} = 6.2$ Hz, 1 H, C(5)-H], 4.11 (q, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 2 H, OC H_{2} CH₃), 4.55 (d, ${}^{2}J_{H,H} = 10.9 \text{ Hz}$, 1 H, CHPh), 4.63 (s, 2 H, CH₂Ph), 4.79 (d, ${}^{2}J_{H,H} = 10.5$ Hz, 1 H, CHPh), 4.91 (d, ${}^{2}J_{H,H} = 10.9 \text{ Hz}$, 1 H, CHPh), 4.92 (d, ${}^{2}J_{H,H} =$ 10.5 Hz, 1 H, CHPh), 5.02 [br. d, ${}^{3}J_{H,H} = 17.1$ Hz, 1 H, CH₂CH= $CH_2(trans)$], 5.05 [br. d, ${}^3J_{H,H} = 10.5 \text{ Hz}$, 1 H, $CH_2CH = CH_2(cis)$], 5.51-5.61 (m, 1 H, $CH_2CH=CH_2$), 7.25-7.34 (m, 15 H, HAr) ppm. ¹³C NMR: $\delta = 14.66$ (OCH₂CH₃), 34.60 (CH₂CO₂Et), 50.02 $(-CH_2CH=CH_2)$, 53.49, 57.65 [C(2), C(6)], 56.94, 61.18 (OCH₂CH₃, CH₂OH), 73.25, 75.54, 76.16 (3 CH₂Ph), 77.47, 79.13, 84.98 [C(3), C(4), C(5)], 117.9 (CH₂CH=CH₂), 127.9-128.7 (CHAr), 136.3 (CH₂CH=CH₂), 138.0, 138.2, 138.7 (3 CqAr), 171.8 (C=O) ppm. MS (MALDI-TOF): $m/z = 561 \text{ [M + H]}^+, 583 \text{ [M]}$ + Na]+, 599 [M + K]+. C₃₄H₄₁NO₆ (559.7): calcd. C 72.96, H 7.38, N 2.50; found C 73.00, H 7.36, N 2.49.

Ethyl [(2R,3S,4R,5R,6R)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yl]acetate (21): Same procedure as that used for the synthesis of 20, starting 19a (735 mg, 0.92 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 8:2) afforded **21** (375 mg, 73%) as a colorless oil. $[\alpha]_D^{20} = +29.9$ (c = 1.2, CHCl₃). ¹H NMR: $\delta = 1.23$ (t, ${}^{3}J_{H,H} = 7.1$ Hz, 3 H, OCH₂CH₃), 2.53 (dd, ${}^{2}J_{H,H} = 15.0$, ${}^{3}J_{H,H} = 7.1$ Hz, 1 H, CHCO₂Et), 2.69 (dd, $^{2}J_{H,H} = 15.0, ^{3}J_{H,H} = 6.1 \text{ Hz}, 1 \text{ H}, CHCO_{2}Et), 2.84 \text{ [ddd, }^{3}J_{H,H} =$ 9.5, ${}^{3}J_{H,H} = 4.7$, ${}^{3}J_{H,H} = 4.4$, 1 H, C(6)-H], 3.24 (dd, ${}^{2}J_{H,H} = 14.4$, $^{3}J_{H,H} = 6.1 \text{ Hz}, 1 \text{ H}, \text{ CHCH=CH}_{2}), 3.31 \text{ (dd, } ^{2}J_{H,H} = 14.4,$ $^{3}J_{H,H} = 6.3 \text{ Hz}, 1 \text{ H}, CHCH = CH_{2}, 3.59 \text{ [dd, }^{3}J_{H,H} = 9.5, ^{3}J_{H,H} =$ 8.3 Hz, 1 H, C(5)-H], 3.71-3.78 [m, 3 H, C(3)-H, C(4)-H, CHOH], 3.84 (dd, ${}^{2}J_{H,H} = 11.8$, ${}^{3}J_{H,H} = 3.7$ Hz, 1 H, CHOH), 3.95 [dd, ${}^{3}J_{H,H} = 11.4$, ${}^{3}J_{H,H} = 6.8 \text{ Hz}$, 1 H, C(2)-H], 4.02 (q, ${}^{3}J_{H,H} =$ 7.1 Hz, 2 H, OC H_2 CH₃), 4.61 (d, $^2J_{H,H} = 11.3$ Hz, 1 H, CHPh), $4.64 \text{ (d, }^2 J_{H,H} = 10.9 \text{ Hz, } 1 \text{ H, C} HPh), 4.69 \text{ (d, }^2 J_{H,H} = 11.3 \text{ Hz, } 1$ H, CHPh), 4.81 (d, ${}^{2}J_{H,H} = 10.8$ Hz, 1 H, CHPh), 4.93 (d, ${}^{2}J_{H,H} =$

10.9 Hz, 1 H, C*H*Ph), 4.97 (d, $^2J_{\rm H,H} = 10.8$ Hz, 1 H, C*H*Ph), 5.17 [d, $^3J_{\rm H,H} = 10.3$ Hz, 1 H, CH₂CH=C*H*₂(*cis*)], 5.20 [d, $^3J_{\rm H,H} = 16.7$ Hz, 1 H, CH₂CH=C*H*₂(*trans*)], 5.81 (ddt, $^3J_{\rm H,H} = 16.8$, $^3J_{\rm H,H} = 10.3$, $^3J_{\rm H,H} = 6.1$ Hz, 1 H, CH₂C*H*=CH₂), 7.30–7.34 (m, 15 H, C*H*Ar) ppm. 13 C NMR: $\delta = 14.64$ (OCH₂CH₃), 30.74 (CH₂CO₂Et), 51.16 (CH₂CH=CH₂), 55.43, 59.65 [C(2), C(6)], 59.63, 60.88 (CH₂OH, OCH₂CH₃), 72.85, 75.56, 72.75 (3 CH₂Ph), 78.29, 79.25, 83.45 [C(3), C(4), C(5)], 117.6 (CH₂CH=CH₂), 127.8–128.7 (*C*HAr), 136.1 (CH₂CH=CH₂), 138.3, 138.4, 138.8 (3 CqAr), 172.5 (*C*=O) ppm. MS (MALDI-TOF): m/z = 561 [M + H]⁺, 583 [M + Na]⁺, 599 [M + K]⁺. C₃₄H₄₁NO₆ (559.7): calcd. C 72.96, H 7.38, N 2.50; found C 72.99, H 7.36, N 2.49.

Ethyl [(2R,3S,4R,5R,6R)-3,4,5-Tris(benzyloxy)-1-butyl-6-(hydroxymethyl)piperidin-2-yl|acetate (22): The reaction was carried out as described in the preparation of 20, starting from 19c (376 mg, 0.46 mmol) to afford **22** (228 mg, 86%) as a colorless oil. $[\alpha]_D^{20}$ = +7.6 (c = 1.1, CHCl₃). ¹H NMR: $\delta = 0.93$ [t, ${}^{3}J_{H,H} = 7.3$ Hz, 1 H, $N(CH_2)_3CH_3$], 1.22 (t, ${}^3J_{H,H} = 7.2 \text{ Hz}$, 3 H, OCH_2CH_3), 1.40-1.48 (m, 4 H, $CH_2CH_2CH_3$), 2.44-2.52 [m, 1 H, $NCH(CH_2)_2CH_3$, 2.49 (dd, $^2J_{H,H} = 15.0$, $^3J_{H,H} = 7.5$ Hz, 1 H, $CHCO_2Et$), 2.57 [dd, ${}^2J_{H,H} = 13.2$, ${}^3J_{H,H} = 6.1$ Hz, 1 H, $NCH(CH_2)_2CH_3$], 2.66 (dd, ${}^2J_{H,H} = 15.0$, ${}^3J_{H,H} = 5.9$ Hz, 1 H, $CHCO_2Et$), 2.74–2.80 [m, 1 H, C(6)-H], 3.55 [dd, ${}^3J_{H,H} = 9.8$, $^{3}J_{H,H} = 8.3 \text{ Hz}, 1 \text{ H, C(5)-H}, 3.68-3.82 (m, 1 \text{ H, C}HOH), 3.71$ [dd, ${}^{3}J_{H,H} = 9.3$, ${}^{3}J_{H,H} = 8.2$ Hz, 1 H, C(4)-H], 3.75 [dd, ${}^{3}J_{H,H} =$ 9.4, ${}^{3}J_{H,H} = 5.3 \text{ Hz}$, 1 H, C(3)-H], 3.82-3.85 [m, 2 H, C(2)-H, CHOH), 4.03-4.10 (m, 2 H, OC H_2 CH₃), 4.62 (d, ${}^2J_{H,H} = 10.7$ Hz, 1 H, CHPh), 4.66 (d, ${}^{2}J_{H,H} = 11.0 \text{ Hz}$, 1 H, CHPh), 4.69 (d, $^{2}J_{H,H} = 10.7 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.81 \text{ (d, }^{2}J_{H,H} = 10.8 \text{ Hz}, 1 \text{ H},$ CHPh), 4.92 (d, ${}^{2}J_{H,H}$ = 11.0 Hz, 1 H, CHPh), 4.96 (d, ${}^{2}J_{H,H}$ = 10.8 Hz, 1 H, C*H*Ph), 7.30–7.34 (m, 15 H, *H*Ar) ppm. ¹³C NMR: $\delta = 14.51, 14.62 [N(CH_2)_3 CH_3, OCH_2 CH_3], 20.86$ (CH₂CH₂CH₂CH₃), 30.54, 31.25 (CH₂CH₂CH₂CH₃, CH₂CO₂Et), 47.65 (CH₂CH₂CH₂CH₃), 54.94, 60.02 [C(2), C(6)], 59.54, 60.92 (CH₂OH, OCH₂CH₃), 73.04, 75.64, 75.77 (3 CH₂Ph), 75.77, 78.53, 79.43 [C(3), C(4), C(5)], 127.8–128.7 (CHAr), 138.3, 138.8, 138.8 (3 CqAr), 172.7 (C=O) ppm. MS (MALDI-TOF): m/z = 577 [M $+ H]^{+}$, 599 [M + Na]⁺. C₃₅H₄₅NO₆ (575.7): calcd. C 73.02, H 7.88, N 2.43; found C 73.29, H 7.61, N 2.20.

Ethyl [(2S,3S,4R,5R,6S)-1-Allyl-6-(azidomethyl)-3,4,5-tris(benzyloxy)piperidin-2-yl|acetate (23): Compound 20 (91 mg, 0.163 mmol) was dissolved in dry CH₂Cl₂ (1 mL) and pyridine (77 mg, 0.98 mmol, 6 equiv.) and MsCl (56 mg, 0.49 mmol, 3 equiv.) were added. The mixture was stirred at room temperature for 6 h, then H₂O (2 mL) was added. The two layers were separated, the aqueous layer was extracted with CH₂Cl₂ (3 × 2 mL), and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and then the crude product was dissolved in DMF (1.5 mL); NaN₃ (16 mg, 0.25 mmol, 1.5 equiv.) was added and the mixture was stirred at 80 °C for 4 h. H₂O (5 mL) was added, the mixture was extracted with ethyl acetate (4×5 mL), and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the crude product was purified by flash chromatography (petroleum ether/ethyl acetate, 9:1) to afford 23 (45 mg, 47%) as a colorless oil. $[\alpha]_D^{20} = +3.0$ (c = 1.7, CHCl₃). ${}^{1}H$ NMR: $\delta = 1.21$ (t, ${}^{3}J_{H,H} = 7.1$ Hz, 3 H, OCH_2CH_3), 2.35 (dd, ${}^2J_{H,H} = 14.0$, ${}^3J_{H,H} = 10.4$ Hz, 1 H, $CHCO_2Et$), 2.75 (dd, ${}^2J_{H,H} = 14.0$, ${}^3J_{H,H} = 5.2 \text{ Hz}$, 1 H, $CHCO_2Et$), 3.11 (dd, ${}^2J_{H,H} = 14.2$, ${}^3J_{H,H} = 4.5$ Hz, 1 H, CHN_3), 3.21-3.31 (m, 3 H, $CH_2CH=CH_2$, CHN_3), 3.47 [br. d, $^3J_{H,H}=$ 10.0 Hz, 1 H, C(3)-H], 3.77 [dd, ${}^3J_{\rm H,H} = 11.1, \, {}^3J_{\rm H,H} = 4.4$ Hz, 1 H, C(6)-H], 3.93-4.16 [m, 5 H, C(2)-H, OCH₂CH₃, C(4)-H, C(5)- H], 4.34 (d, ${}^{2}J_{H,H}$ = 11.4 Hz, 1 H, CHPh), 4.49 (d, ${}^{2}J_{H,H}$ = 12.6 Hz, 1 H, C*H*Ph), 4.56 (d, ${}^{2}J_{H,H} = 11.7$ Hz, 1 H, C*H*Ph), 4.62 $(d, {}^{2}J_{H,H} = 11.5 \text{ Hz}, 1 \text{ H}, CHPh), 4.71 (d, {}^{2}J_{H,H} = 11.6 \text{ Hz}, 2 \text{ H},$ 2 CHPh), 5.07 [d, ${}^{3}J_{H,H} = 10.0 \text{ Hz}$, 1 H, CH₂CH=CH₂(cis)], 5.13 [d, ${}^{3}J_{H,H} = 17.2 \text{ Hz}$, 1 H, CH₂CH=CH₂(trans)], 5.62-5.68 (m, 1 H, CH₂CH=CH₂), 7.25-7.34 (m, 15 H, CHAr) ppm. ¹³C NMR: $\delta = 14.73 \text{ (OCH}_2\text{CH}_3), 30.15 \text{ (CH}_2\text{CO}_2\text{Et)}, 38.64, 50.15$ $(-CH_2CH=CH_2, CH_2N_3), 55.34, 61.04 [C(2), C(6)], 60.47$ (OCH₂CH₃), 72.55, 72.60, 73.10 (3 CH₂Ph), 78.37, 80.00, 85.18 [C(3), C(4), C(5)], 116.7 (CH₂CH=CH₂), 127.7-128.8 (CHAr),137.16 (CH₂CH=CH₂), 137.7, 137.9, 138.0 (3 CqAr), 172.3 (C= O) ppm. MS (MALDI-TOF): $m/z = 586 \text{ [M + H]}^+, 608 \text{ [M + H]}^+$ Na]⁺. C₃₄H₄₀N₄O₅ (584.7): calcd. C 69.84, H 6.90, N 9.58; found C 70.01, H 6.95, N 9.39.

Ethyl [(2R,3S,4R,5R,6R)-1-Allyl-6-(azidomethyl)-3,4,5-tris(benzyloxy)piperidin-2-yllacetate (24): The reaction was carried out as described for the preparation of 23, starting from 21 (94 mg, 0.17 mmol) to afford **24** (50 mg, 51%) as a colorless oil. $[\alpha]_{\rm D}^{20}$ = $-8.3 (c = 0.9, \text{CHCl}_3)$. ¹H NMR (400 MHz, CDCl₃, 25 °C): $\delta =$ 1.21 (t, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 3 H, OCH₂CH₃), 2.47 (dd, ${}^{2}J_{H,H} = 15.2$, ${}^{3}J_{H,H} = 5.6 \text{ Hz}, 1 \text{ H}, CHCO_{2}Et), 2.63 \text{ (dd, } {}^{2}J_{H,H} = 15.3, {}^{3}J_{H,H} =$ 6.7 Hz, 1 H, CHCO₂Et), 2.88 [dt, ${}^{3}J_{H,H} = 9.3$, ${}^{3}J_{H,H} = 3.0$ Hz, 1 H, C(6)-H], 3.17 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 7.2$ Hz, 1 H, CHCH= CH₂), 3.45 (dd, ${}^{2}J_{H,H} = 13.9$, ${}^{3}J_{H,H} = 5.6$ Hz, 1 H, CHCH=CH₂), $3.65 \text{ (dd, }^{3}J_{H,H} = 9.1, \,^{3}J_{H,H} = 8.5 \text{ Hz}, \, 1 \text{ H, C}HN_{3}), \, 3.69 - 3.76 \text{ [m, }^{2}$ 2 H, C(3)-H, C(4)-H], 3.79 [dd, ${}^{3}J_{H,H} = 12.5$, ${}^{3}J_{H,H} = 2.8$ Hz, 1 H, C(5)-H], 3.95-3.98 (m, 1 H, CHN₃), 4.03 (q, ${}^{3}J_{H,H} = 7.1$ Hz, 2 H, OCH_2CH_3), 4.08 [dd, ${}^3J_{H,H} = 11.7$, ${}^3J_{H,H} = 5.0$ Hz, 1 H, C(2)-H], $4.58 \text{ (d, }^2J_{H,H} = 11.2 \text{ Hz, } 1 \text{ H, C}HPh), 4.68 \text{ (d, }^2J_{H,H} = 10.6 \text{ Hz, } 1$ H, CHPh), 4.71 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$, 1 H, CHPh), 4.80 (d, ${}^{2}J_{H,H} = 11.2 \text{ Hz}$ 10.8 Hz, 1 H, C*H*Ph), 4.98 (d, ${}^{2}J_{H,H} = 10.7$ Hz, 1 H, C*H*Ph), 4.99 (d, ${}^{2}J_{H,H} = 10.8 \text{ Hz}$, 1 H, CHPh), 5.19 [d, ${}^{3}J_{H,H} = 10.0 \text{ Hz}$, 1 H, $CH_2CH = CH_2(cis)$], 5.22 [d, ${}^3J_{H,H} = 16.7 \text{ Hz}$, 1 H, $CH_2CH =$ $CH_2(trans)$], 5.88 (dddd, ${}^3J_{H,H} = 17.3$, ${}^3J_{H,H} = 10.1$, ${}^3J_{H,H} = 7.2$, $^{3}J_{H,H} = 5.5 \text{ Hz}, \text{CH}_{2}\text{C}H = \text{CH}_{2}, 7.28 - 7.35 \text{ (m, 15 H, C}H\text{Ar) ppm.}$ ¹³C NMR: $\delta = 14.59$ (OCH₂CH₃), 29.24 (CH₂CO₂Et), 43.27 $(-CH_2CH=CH_2)$, 50.00 (CH_2N_3) , 54.93, 59.07 [C(2), C(6)], 60.82 (OCH₂CH₃), 72.73, 75.74, 75.87 (3 CH₂Ph), 78.89, 80.20, 83.26 [C(3), C(4), C(5)], 118.1 (CH₂CH=CH₂), 127.7-128.7 (CHAr),135.5 (CH₂CH=CH₂), 138.4, 138.9, 138.9 (3 CqAr), 172.5 (C=O) ppm. MS (MALDI-TOF): $m/z = 586 \text{ [M + H]}^+, 608 \text{ [M + Na]}^+,$ 624 $[M + K]^+$. $C_{34}H_{40}N_4O_5$ (584.7): calcd. C 69.84, H 6.90, N 9.58; found C 69.98, H 6.99, N 9.38.

Ethyl [(2R,3S,4R,5R,6R)-6-(Azidomethyl)-3,4,5-tris(benzyloxy)-1butylpiperidin-2-yllacetate (25): The reaction was carried out as described in the preparation of 23, starting from compound 22 (67 mg mg, 0.12 mmol) to afford **25** (54 mg, 77%) as a colorless oil. $[\alpha]_D^{20}$ = -7.7 (c = 1.2, CHCl₃). ¹H NMR: δ = 0.96 [t, ${}^{3}J_{H,H}$ = 7.3 Hz, 3 H, N(CH₂)₃CH₃], 1.22 (t, ${}^{3}J_{H,H} = 7.1 \text{ Hz}$, 3 H, OCH₂CH₃), 1.32 $(q, {}^{3}J_{H,H} = 7.4 \text{ Hz}, 2 \text{ H}, CH_{2}CH_{2}CH_{3}), 1.40-1.60 \text{ (m, 2 H,}$ $CH_2CH_2CH_3$), 2.40-2.50 [m, 2 H, $NCH(CH_2)_2CH_3$, $CHCO_2Et$], 2.59-2.66 [m, 2 H, NCH(CH₂)₂CH₃, CHCO₂Et], 2.74 [ddd, ${}^{3}J_{H,H} = 9.8$, ${}^{3}J_{H,H} = 4.5$, ${}^{3}J_{H,H} = 2.9$ Hz, 1 H, C(6)-H], 3.48 [dd, $^{3}J_{H,H} = 9.8, \,^{3}J_{H,H} = 8.6 \,\text{Hz}, \, 1 \,\text{H}, \, \text{C(5)-H]}, \, 3.54 \,(\text{dd}, \,^{2}J_{H,H} = 13.4, \,$ ${}^{3}J_{H,H} = 4.8 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{N}_{3}), 3.64 \text{ (dd, } {}^{2}J_{H,H} = 13.5, {}^{3}J_{H,H} = 1$ 3.0 Hz, 1 H, CHN₃), 3.70 [dd, ${}^{3}J_{H,H} = 9.7$, ${}^{3}J_{H,H} = 8.5$ Hz, 1 H, C4)-H], 3.76 [dd, ${}^{3}J_{H,H} = 9.7$, ${}^{3}J_{H,H} = 5.3$ Hz, 1 H, C(3)-H], 3.94-4.02 [m, 1 H, C(2)-H], 4.06 (q, ${}^{3}J_{H,H} = 7.1$ Hz, OC H_{2} CH₃), $4.60 \text{ (d, }^2J_{H,H} = 10.9 \text{ Hz, } 1 \text{ H, C}HPh), 4.62 \text{ (d, }^2J_{H,H} = 11.2 \text{ Hz, } 1$ H, CHPh), 4.70 (d, ${}^{2}J_{H,H} = 11.3$ Hz, 1 H, CHPh), 4.80 (d, ${}^{2}J_{H,H} =$ 10.8 Hz, 1 H, CHPh), 4.98 (d, ${}^2J_{H,H} = 10.9$ Hz, 1 H, CHPh), 4.99 $(d, {}^{2}J_{H,H} = 10.8 \text{ Hz}, 1 \text{ H}, CHPh), 7.28-7.39 \text{ (m, 15 H, CHAr)}$

© 2004 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim

ppm. ¹³C NMR: $\delta = 14.55$, 14.60 [N(CH₂)₃CH₃, OCH₂CH₃], 29.44, 30.69 $(CH_2CO_2Et,$ 20.98. $CH_2CH_2CH_2CH_3$, CH₂CH₂CH₂CH₃), 48.44, 49.32 (CH₂N₃, CH₂CH₂CH₂CH₃), 54.83, 58.75 [C(2), C(6)], 60.89 (OCH₂CH₃), 72.93, 75.63, 75.72 (3 CH₂Ph), 78.96, 79.87, 83.63 [C(3), C(4), C(5)], 127.8-128.7 (CHAr), 138.3, 138.4, 138.8 (3 CqAr), 172.7 (C=O) ppm. MS (MALDI-TOF): $m/z = 602 [M + H]^+, 624 [M + Na]^+, 640 [M +$ K]⁺. C₃₅H₄₄N₄O₅ (600.8): calcd. C 69.98, H 7.38, N 9.33; found C 70.12, H 7.45, N 9.59.

[(2S,3S,4R,5R,6S)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yllacetic Acid (26): Compound 20 (100 mg, 0.18 mmol) was dissolved in a mixture of THF/CH₃OH/H₂O (1:1:1; 1.5 mL) and then LiOH (42 mg, 0.27 mmol, 1.5 equiv.) was added. The mixture was stirred at room temperature for 3 h and then acidified with HCl (5%). The two layers were separated; the aqueous layer was extracted with ethyl acetate (3 \times 3 mL) and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 1:9) yielding **26** (90 mg, 94%) as an amorphous solid. $[\alpha]_{D}^{20} = -21.4$ (c = 1.1, CHCl₃). ¹H NMR (CD_3COCD_3) : $\delta = 2.60 - 2.66$ (m, 1 H, $CHCO_2H$), 2.80 - 2.83 (m, 1 H, CHCO₂H), 3.26-3.36 (m, 1 H, CHCH=CH₂), 3.40-3.96 [m, 8 H, C(2)-H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, CH₂OH, CHCH= CH_2], 4.64–4.69 (m, 3 H, 3 CHPh), 4.77 (d, ${}^2J_{H,H} = 11.0 \text{ Hz}$, 1 H, CHPh), 4.85 (d, ${}^{2}J_{H,H}$ = 11.3 Hz, 1 H, CHPh), 4.89 (d, ${}^{2}J_{H,H}$ = 11.4 Hz, 1 H, C*H*Ph), 5.07 [d, ${}^{3}J_{H,H} = 10.0$ Hz, 1 H, CH₂CH= $CH_2(cis)$], 5.17 [d, ${}^3J_{H,H} = 17.2 \text{ Hz}$, 1 H, $CH_2CH = CH_2(trans)$], 5.66-5.79 (m, 1 H, CH₂CH=CH₂), 7.20-7.42 (m, 15 H, CHAr) ppm. 13 C NMR (CD₃COCD₃): $\delta = 32.19$ (CH₂CO₂H), 50.15, 53.92, 56.88, 57.42 [C(2), C(6), CH₂CH=CH₂, CH₂OH], 57.46, 72.60, 74.58 74.99, 77.33, 79.06 [C(3), C(4), C(5), 3 CH₂Ph], 117.2 $(CH_2CH=CH_2)$, 127.5-129.0 (CHAr), 136.9 (CH₂CH=CH₂), 138.8, 138.98, 139.4 (3 CqAr), 173.2 (C=O) ppm. MS (MALDI-TOF): $m/z = 533 [M + H]^+$. $C_{32}H_{37}NO_6$ (531.6): calcd. C 72.29, H 7.01, N 2.63; found C 72.31, H 7.04, N 2.61.

[(2R,3S,4R,5R,6R)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yl|acetic Acid (27): Same procedure as that used for the synthesis of 26, starting from 21 (86 mg, 0.15 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 1:9) afforded 27 (77 mg, 97%) as an amorphous solid. $[\alpha]_D^{20} = -11.7$ $(c = 0.2, \text{CHCl}_3)$. ¹H NMR (400 MHz, CD₃COCD₃): $\delta = 3.03$ (t, dd, ${}^{3}J_{H,H} = 16.8$, ${}^{3}J_{H,H} = 9.3$ Hz, 1 H, CHCO₂H), 3.33-3.36 (m, 1 H, CHCO₂H), 3.80-4.31 [m, 8 H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, CH_2OH , $CH_2CH=CH_2$], 4.37-4.39 [m, 1 H, C(2)-H], 4.54 (d, $^{2}J_{H,H} = 11.2 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.60-4.68 \text{ (m, 4 H, 4 C}H\text{Ph)}, 4.70$ (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 5.29 [d, ${}^{3}J_{H,H}$ = 18.6 Hz, 1 H, $CH_2CH = CH_2(trans)$], 5.33 [d, ${}^3J_{H,H} = 10.3 \text{ Hz}$, 1 H, $CH_2CH =$ $CH_2(cis)$], 6.02-6.12 (m, 1 H, $CH_2CH=CH_2$), 7.21-7.32 (m, 15 H, CHAr) ppm. 13 C NMR (100.57 MHz, CD₃COCD₃, 25 °C): δ = 30.17 (CH₂CO₂OH), 50.21, 53.33, 54.03, 57.95 [C(2), C(6), -CH₂CH=CH₂, CH₂OH], 64.12, 72.53, 73.14 73.76, 74.52, 74.90 [C(3), C(4), C(5), 3 CH₂Ph], 124.3 (CH₂CH=<math>CH₂), 127.8-129.3 (CHAr), 137.9 (CH₂CH=CH₂), 170.8 (C=O) ppm. MS (MALDI-TOF): $m/z = 533 [M + H]^+$, 555 $[M + Na]^+$. $C_{32}H_{37}NO_6$ (531.6): calcd. C 72.29, H 7.01, N 2.63; found C 72.27, H 7.00, N 2.61.

[(2R,3S,4R,5R,6R)-3,4,5-Tris(benzyloxy)-1-butyl-6-(hydroxymethyl)piperidin-2-yl|acetic Acid (28): Same procedure as that used for the synthesis of 26, starting from 22 (19 mg, 0.033 mmol). Purification by flash chromatography (petroleum ether/ethyl acetate, 1:9) afforded 22 (18 mg, 100%) as an amorphous solid. $[\alpha]_D^{20} =$ -12.5 (c = 1.1, CHCl₃). ¹H NMR (CD₃COCD₃): δ = 0.73 [t, ${}^{3}J_{H,H} = 7.4 \text{ Hz}, 3 \text{ H}, \text{ N(CH}_{2})_{3}\text{C}H_{3}, 1.07-1.23 \text{ (m, 4 H, }$

 $CH_2CH_2CH_3$), 2.81 (dd, ${}^2J_{H,H} = 17.3$, ${}^3J_{H,H} = 5.3 \text{ Hz}$, 1 H, CHCO₂H), 2.90-3.01 [m, 3 H, CHCO₂H, NCH₂(CH₂)₂CH₃], 3.53-4.00 [m, 7 H, C(2)-H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, CH_2OH], 4.55 (d, ${}^2J_{H,H}$ = 11.5 Hz, 1 H, CHPh), 4.56 (d, ${}^2J_{H,H}$ = 11.2 Hz, 1 H, CHPh), 4.61 (d, ${}^{2}J_{H,H} = 11.5$ Hz, 1 H, CHPh), 4.62 (d, ${}^{2}J_{H,H} = 11.3 \text{ Hz}$, 1 H, CHPh), 4.69 (d, ${}^{2}J_{H,H} = 11.3 \text{ Hz}$, 1 H, CHPh), 4.72 (d, $^2J_{H,H} = 11.4 \text{ Hz}$, 1 H, CHPh), 7.14–7.24 (m, 15 H, CHAr) ppm. 13 C NMR (CD₃COCD₃): $\delta = 13.63$ $[N(CH_2)_3CH_3],$ 20.20 29.90 $(CH_2CH_2CH_2CH_3),$ (CH₂CH₂CH₂CH₃), 34.60, 48.84, 55.88, 56.92, 58.57 [CH₂CO₂H, C(2), C(6), NCH₂(CH₂)₂CH₃, CH₂OH₁, 64.01, 72.95, 74.12 75.97, 77.76, 79.37 [C(3), C(4), C(5), 3 CH₂Ph], 126.6-129.0 (CHAr), 138.4, 138.5, 138.8 (3 CqAr), 172.5 (C=O) ppm. MS (MALDI-TOF): $m/z = 549 [M + H]^+$, 571 $[M + Na]^+$. $C_{33}H_{41}NO_6$ (547.7): calcd. C 72.37, H 7.55, N 2.56; found C 72.33, H 7.56, N 2.55.

 $\{2-[(2S,3S,4R,5R,6S)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxy-1)\}$ methyl)piperidin-2-yl|acetyl|glycine tert-Butyl Ester (29): Compound 26 (80 mg 0.15 mmol) was dissolved in DMF (2 mL) and then H-Gly-OtBu·AcOH (86 mg, 0.45 mmol, 3 equiv.), HBTU (171 mg, 0.45 mmol, 3 equiv.), HOBt (57 mg, 0.42 mmol, 2.8 equiv.), and DIPEA (96 mg, 0.75 mmol, 5 equiv.) were added. The mixture was stirred at room temperature for 3 h and then water (3 mL) was added. The aqueous layer was extracted with ethyl acetate (3 × 5 mL) and the combined organic layers were back-extracted with brine and dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 6:4) yielding 29 (71 mg, 73%) as a colorless oil. $[\alpha]_D^{20} = -12.8 \ (c = 1.6, \text{CHCl}_3)$. ¹H NMR (CD₃COCD₃): $\delta = 1.44$ [s, 9 H, (CH₃)₃C], 2.58 (dd, ${}^{2}J_{H,H} =$ 15.9, ${}^{3}J_{H,H} = 10.3 \text{ Hz}$, 1 H, CHCONH), 2.79 (dd, ${}^{2}J_{H,H} = 16.1$, $^{3}J_{H,H} = 3.7 \text{ Hz}, 1 \text{ H}, \text{C}H\text{CONH}), 3.18 (dd, {}^{2}J_{H,H} = 14.2, {}^{3}J_{H,H} = 14.2, {}^{$ 8.2 Hz, 1 H, CHCH=CH₂), 3.32 (dd, ${}^{2}J_{H,H}$ = 9.6, ${}^{3}J_{H,H}$ = 2.1 Hz, 1 H, CHOH), 3.39 [m, 1 H, C(6)-H], 3.45-3.52 [m, 2 H, C(2)-H, C(3)-H], 3.61 (dd, ${}^{3}J_{H,H} = 14.2$, ${}^{3}J_{H,H} = 4.4$, 1 H, CHCH=CH₂), 3.68-3.79 [m, 2 H, C(4)-H, CHOH], 3.80-3.84 [m, 2 H, NHC H_2 CO₂tBu], 3.94 [dd, ${}^3J_{H,H} = 9.5$, ${}^3J_{H,H} = 6.1$ Hz, 1 H, C(5)-H], 4.64 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.65 (d, ${}^{2}J_{H,H}$ = 11.6 Hz, 1 H, CHPh), 4.69 (d, ${}^{2}J_{H,H} = 11.6$ Hz, 1 H, CHPh), 4.79 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, C*H*Ph), 4.79 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.88 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.92 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 5.04 [d, ${}^{3}J_{H,H} = 9.9$ Hz, 1 H, CH₂CH= $CH_2(cis)$], 5.16 [dd, ${}^3J_{H,H} = 17.1$, ${}^4J_{H,H} = 0.7$ Hz, 1 H, $CH_2CH =$ $CH_2(\textit{trans})$], 5.78 (ddt, $^3J_{H,H} = 18.1$, $^3J_{H,H} = 10.0$, $^3J_{H,H} = 8.1$, $^{3}J_{H,H} = 4.4 \text{ Hz}, 1 \text{ H}, \text{CH}_{2}\text{C}H = \text{CH}_{2}), 7.24 - 7.40 \text{ (m, 15 H, CHAr)},$ 7.86 (t, ${}^{3}J_{H,H} = 5.6 \text{ Hz}$, 1 H, NH) ppm. ${}^{13}\text{C NMR (CD}_{3}\text{COCD}_{3})$: $\delta = 32.93 \ [(CH_3)_3C], \ 39.52 \ [(CH_3)_3C], \ 47.10 \ (CH_2CONH), \ 54.93,$ 61.91 (NHCH₂COtBu, CH₂CH=CH₂), 58.74, 62.93 [C(2), C(6)], 77.72, 79.96, 80.41, 86.11 (CH₂OH, 3 CH₂Ph), 82.82, 84.70, 89.98 [C(3), C(4), C(5)], 121.6 (CH₂CH=CH₂), 132.6-133.6 (CHAr),143.0 (CH₂CH=CH₂), 144.4, 144.5, 144.7 (3 CqAr), 174.4, 176.3 (2 C=O) ppm. MS (MALDI-TOF): $m/z = 646 [M + H]^+, 668 [M$ + Na]⁺. C₃₈H₄₈N₂O₇ (644.8): calcd. C 70.78, H 7.50, N 4.34; found C 70.66, H 7.36, N 4.49.

{2-[(2*S*,3*S*,4*S*,5*R*,6*S*)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yl[acetyl]valine Methyl Ester (30): Compound 26 (37 mg 0.07 mmol) was dissolved in DMF (700 μ L) and then L-Val-OMe·HCl (70 mg, 0.42 mmol, 6 equiv.), HBTU (159 mg, 0.42 mmol, 6 equiv.), HOBt (53 mg, 0.392 mmol, 5.6 equiv.), and DIPEA (90 mg, 0.70 mmol, 10 equiv.) were added. The mixture was stirred at room temperature for 3 h and then water (3 mL) was added. The aqueous layer was extracted with ethyl acetate (3 × 5 mL) and the combined organic layers were back-extracted with

brine (5 mL) and dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/EtOAc 6:4) yielding 30 (35 mg, 78%) as a colorless oil. $[\alpha]_D^{20} = -14.5$ (c = 0.9, CHCl₃). ¹H NMR $(CD_3COCD_3) \delta = 0.93 [d, {}^3J_{H,H} = 6.8 Hz, 3 H, (CH_3)_2C], 0.94 [d,$ ${}^{3}J_{H,H} = 6.8 \text{ Hz}, 3 \text{ H}, (CH_{3})_{2}\text{C}, 2.09-2.14 [m, 1 H, CH(CH_{3})_{2}],$ 2.64 (dd, ${}^{2}J_{H,H} = 16.1$, ${}^{3}J_{H,H} = 10.3$ Hz, 1 H, CHCONH), 2.82 (dd, ${}^{2}J_{H,H} = 16.4$, ${}^{3}J_{H,H} = 3.6$ Hz, 1 H, CHCONH), 3.23 (dd, ${}^{2}J_{H,H} = 14.0, {}^{3}J_{H,H} = 8.1 \text{ Hz}, 1 \text{ H}, CHCH=CH₂), 3.31 (br. d,$ ${}^{3}J_{H,H} = 8.8 \text{ Hz}, 1 \text{ H}, \text{ C}HOH), 3.36-3.42 \text{ [m, 1 H, C(6)-H]},$ 3.47-3.54 [m, 2 H, C(2)-H, C(3)-H], 3.62-3.65 (m, 1 H, CHCH= CH_2), 3.67 (s, 3 H, OCH_3), 3.73–3.79 [m, 1 H, C(4)-H], 3.94 [dd, ${}^{3}J_{H,H} = 9.5, {}^{3}J_{H,H} = 6.0 \text{ Hz}, 1 \text{ H, C(5)-H]}, 4.40 \text{ (dd, } {}^{3}J_{H,H} = 8.2,$ $^{3}J_{H,H} = 5.7 \text{ Hz}, 1 \text{ H}, \text{ NHC}HCO_{2}CH_{3}, 4.63 (d, {}^{2}J_{H,H} = 10.9 \text{ Hz},$ 1 H, CHPh), 4.69 (d, ${}^{2}J_{H,H} = 11.7 \text{ Hz}$, 2 H, 2 CHPh), 4.79 (d, ${}^{2}J_{H,H} = 11.1 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.87 \text{ (d, } {}^{2}J_{H,H} = 11.0 \text{ Hz}, 1 \text{ H},$ CHPh), 4.93 (d, ${}^{2}J_{H,H} = 11.0 \text{ Hz}$, 1 H, CHPh), 5.07 [d, ${}^{3}J_{H,H} =$ 10.1 Hz, $CH_2CH = CH_2(cis)$], 5.19 [d, ${}^3J_{H,H} = 16.4$ Hz, 1 H, $CH_2CH = CH_2(trans)$], 5.71-5.81 (m, 1 H, $CH_2CH = CH_2$), 7.29–7.36 (m, 15 H, CHAr), 7.86 (d, ${}^{3}J_{H,H} = 8.1 \text{ Hz}, 1 \text{ H}, \text{ NH})$ ppm. ¹³C NMR (CD₃COCD₃): $\delta = 23.35$, 24.24 [(CH₃)₂C], 36.23 $[CH(CH_3)_2]$, 39.49 (CH_2CONH), 54.93, 62.18 (CH_2OH), -CH₂CH=CH₂), 56.72, 58.89, 62.77, 63.05 [C(2), C(6), OCH₃, NHCHCO], 77.72, 80.02, 80.39 (3 CH₂Ph), 82.76, 84.69, 89.85 [C(3), C(4), C(5)], 122.0 (CH₂CH=CH₂), 132.6-133.6 (CHAr),142.6 (CH₂CH=CH₂), 144.1, 144.2, 144.7 (3 CqAr), 176.2, 177.4 (2 C=O) ppm. MS (MALDI-TOF): $m/z = 646 \, [M + H]^+$, 668 [M + Na]⁺. C₃₈H₄₈N₂O₇ (644.8): calcd. C 70.78, H 7.50, N 4.34; found C 70.71, H 7.65, N 4.30.

{2-[(2S,3S,4S,5R,6S)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yl|acetyl}phenylalanine tert-Butyl Ester (31): Compound 26 (32 mg 0.06 mmol) was dissolved in DMF (500 μ L) and then L-Phe-OtBu·HCl (93 mg, 0.361 mmol, 6 equiv.), HBTU (137 mg, 0.361 mmol, 6 equiv.), HOBt (45 mg, 0.336 mmol, 5.8 equiv.), and DIPEA (78 mg, 0.60 mmol, 10 equiv.) were added. The mixture was stirred at room temperature for 3 h and then water (3 mL) was added. The aqueous layer was extracted with ethyl acetate (3 × 5 mL) and the combined organic layers were back-extracted with brine (5 mL) and dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 6:4) to yield **31** (31 mg, 70%) as a colorless oil. $[\alpha]_D^{20} = +12.4$ (c = 0.7, CHCl₃). ¹H NMR (CD₃COCD₃): $\delta = 1.36$ [s, 9 H, (CH₃)₃C], 2.56 (dd, $^{2}J_{H,H} = 16.3$, $^{3}J_{H,H} = 10.3$ Hz, 1 H, CHCONH), 2.77 (dd, $^{2}J_{H,H} =$ 16.5, ${}^{3}J_{H,H} = 3.7 \text{ Hz}$, 1 H, CHCONH), 2.98-3.04 (m, 2 H, CH_2Ph), 3.15 (dd, ${}^2J_{H,H} = 14.3$, ${}^3J_{H,H} = 8.2 \text{ Hz}$, 1 H, CHCH =CH₂), 3.35–3.50 [m, 3 H, C(2)-H, C(3)-H, C(6)-H], 3.52–3.57 (m, 1 H, CHCH=CH₂), 3.72-3.77 [m, 2 H, C(4)-H, CHOH], 3.86 (br. t, ${}^{3}J_{H,H} = 10.5 \text{ Hz}$, 1 H, CHOH), 3.92 [dd, ${}^{3}J_{H,H} = 9.5$, ${}^{3}J_{H,H} =$ 6.0 Hz, 1 H, C(5)-H], 4.58-4.62 (m, 1 H, NHCHCO₂tBu), 4.62 (d, $^{2}J_{H,H} = 11.0, 1 \text{ H}, \text{C}HPh), 4.65 \text{ (d, }^{2}J_{H,H} = 11.6 \text{ Hz}, 1 \text{ H}, \text{C}HPh),$ 4.69 (d, ${}^{2}J_{H,H} = 11.6 \text{ Hz}$, 1 H, CHPh), 4.78 (d, ${}^{2}J_{H,H} = 11.1 \text{ Hz}$, 1 H, CHPh), 4.86 (d, ${}^{2}J_{H,H}$ = 11.0 Hz, 1 H, CHPh), 4.92 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 5.00 [d, ${}^{3}J_{H,H} = 10.1$ Hz, 1 H, CH₂CH= $CH_2(cis)$], 5.14 [d, ${}^3J_{H,H} = 17.2 \text{ Hz}$, 1 H, $CH_2CH = CH_2(trans)$], 5.60-5.70 (m, 1 H, CH₂CH=CH₂), 7.28-7.33 (m, 15 H, HAr), 7.90 (d, ${}^{3}J_{H,H} = 7.5 \text{ Hz}$, 1 H, NH) ppm. ${}^{13}\text{C NMR (CD}_{3}\text{COCD}_{3})$: $\delta = 32.80 \ [(CH_3)_3C], 39.38 \ [(CH_3)_3C], 43.30, 55.00, 62.10$ (CH₂CH=CH₂, CH₂Ph, CH₂CONH), 58.74, 59.77, 63.06 [C(2), C(6), NHCHCO₂tBu], 77.72, 79.97, 80.35, 86.34 (CH₂OH, 3 CH_2Ph), 82.83, 84.74, 89.77 [C(3), C(4), C(5)], 121.7 (CH₂CH= CH_2), 131.9–134.6 (CHAr), 142.7 (CqAr), 142.8 (CH₂CH=CH₂), 144.1, 144.2, 144.7 (3 CqAr), 175.8, 176.2 (2 C=O) ppm. MS: $m/z = 736 \,[{\rm M + H}]^+, 758 \,[{\rm M + Na}]^+, 774 \,[{\rm M + K}]^+. \,C_{45}H_{54}N_2O_7$ (734.9): calcd. C 73.54, H 7.41, N 3.81; found C 73.22, H 7.48, N 3.93.

 $\{2-[(2S,3S,4R,5R,6S)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxy-1)\}$ methyl)piperidin-2-yl|acetyl|alanine tert-Butyl Ester (32): Compound 26 (52 mg 0.098 mmol) was dissolved in DMF (700 μL) and then L-Ala-OtBu·HCl (107 mg, 0.587 mmol, 6 equiv.), HBTU (223 mg, 0.587 mmol, 6 equiv.), HOBt (74 mg, 5.6 mmol, 5.6 equiv.), and DIPEA (127 mg, 0.980 mmol, 10 equiv.) were added. The mixture was stirred at room temperature for 3 h and then water (3 mL) was added. The aqueous layer was extracted with ethyl acetate (3 × 5 mL) and the combined organic layers were back-extracted with brine (5 mL) and dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 6:4) to yield **32** (32 mg, 50%) as a colorless oil. $[\alpha]_D^{20} = -10.6$ (c = 0.4, CHCl₃). ¹H NMR: $\delta = 1.35$ (d, ${}^{3}J_{H,H} = 7.0$ Hz, 3 H, CHC H_{3}), 1.47 [s, 9] H, $(CH_3)_3C$], 2.31–2.37 (m, 1 H, CHCONH), 2.89 (dd, ${}^2J_{H,H}$ = 15.7, ${}^{3}J_{H,H} = 2.3 \text{ Hz}$, 1 H, CHCONH), 3.03 (dd, ${}^{2}J_{H,H} = 13.7$, $^{3}J_{H,H} = 8.6 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{C}H=\text{C}H_{2}), 3.37-3.39; 3.45-3.48;$ 3.68-3.92 [3m, 8 H, C(2)-H, C(3)-H, C(4)-H, C(5)-H, C(6)-H, CH₂OH, CHCH=CH₂], 4.43-4.47 (m, 1 H, NHCHCO₂tBu), 4.55 (d, ${}^{2}J_{H,H} = 10.7 \text{ Hz}$, 1 H, CHPh), 4.63 (s, 2 H, CH₂Ph), 4.78 (d, $^{2}J_{H,H} = 10.7 \text{ Hz}, 1 \text{ H}, \text{ CHPh}), 4.88 (d, ^{2}J_{H,H} = 11.1 \text{ Hz}, 1 \text{ H},$ CHPh), 4.91 (d, ${}^{2}J_{H,H} = 11.1 \text{ Hz}$, 1 H, CHPh), 5.03 [d, ${}^{3}J_{H,H} =$ 18.4 Hz, 1 H, CH₂CH=C $H_2(cis)$], 5.07 [d, ${}^3J_{H,H}$ = 11.3 Hz, 1 H, $CH_2CH = CH_2$ (trans)], 5.63-5.73 (m, 1 H, $CH_2CH = CH_2$), 7.28-7.35 (m, 15 H, HAr) 7.64 (d, ${}^{3}J_{H,H} = 6.6$ Hz, 1 H, NH) ppm. ¹³C NMR: $\delta = 19.25$ (CH*C*H₃), 28.35 [(*C*H₃)₃C], 34.60 [(CH₃)₃C], 49.06, 53.68, 58.07 [C(2), C(6), NHCHCO], 49.83, 57.76 $(-CH_2CH=CH_2, CH_2OH)$, 73.18, 75.61, 75.97 (3 CH_2Ph), 76.85, 79.28, 84.44 [C(3), C(4), C(5)], 118.3 ($CH_2CH = CH_2$), 127.9–129.2 (CHAr), 136.1 (CH₂CH=CH₂), 137.9, 137.9, 138.6 (3 CqAr), 170.2, 173.1 (2 C=O) ppm. MS: $m/z = 660 \, [M + H]^+$, 682 $[M + H]^+$ $Na]^+$, 698 $[M + K]^+$. $C_{39}H_{50}N_2O_7$ (658.8): calcd. C 71.10, H 7.65, N 4.25; found C 71.36, H 7.44, N 4.20.

 $\{2-[(2R,3S,4R,5R,6R)-1-Allyl-3,4,5-tris(benzyloxy)-6-(hydroxy-4)-6-(hy$ methyl)piperidin-2-yl|acetyl}glycine tert-Butyl Ester (33): Compound 27 (49 mg 0.09 mmol) was dissolved in DMF (1 mL) and then H-Gly-OtBu·AcOH (536 mg, 0.28 mmol, 3 equiv.), HBTU (105 mg, 0.28 mmol, 3 equiv.), HOBt (35 mg, 0.26 mmol, 2.8 equiv.), and DIPEA (79 µL, 0.46 mmol, 5 equiv.) were added. The mixture was stirred at room temperature for 3 h and then water (2 mL) was added. The aqueous layer was extracted with ethyl acetate (3 × 5 mL) and the combined organic layers were back-extracted with brine and dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue was purified by flash chromatography (petroleum ether/ethyl acetate, 6:4) to yield 33 (33 mg, 56%) as a colorless oil. $[\alpha]_D^{20} = +5.2$ (c = 1.0, CHCl₃). ¹H NMR (CD₃COCD₃): $\delta = 1.44$ [s, 9 H, (CH₃)₃C], 2.64–2.66 (m, 2 H, CH_2CONH), 3.53-3.54 (m, 2 H, $CH_2CH=CH_2$), 3.62 [dd, $^{3}J_{H,H} = 9.2, ^{3}J_{H,H} = 8.3 \text{ Hz}, 1 \text{ H}, \text{ C(5)-H]}, 3.72 \text{ (dd, } ^{2}J_{H,H} = 17.7,$ $^{3}J_{H,H} = 5.5 \text{ Hz}, 1 \text{ H}, \text{NHC}HCO_{2}t\text{Bu}), 3.77 - 3.92 \text{ [m, 5 H, C(3)-H,}$ C(4)-H, C H_2 OH, NHCHCO₂tBu], 4.60 (d, ${}^2J_{H,H} = 11.5$ Hz, 1 H, CHPh), 4.66 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.73 (d, ${}^{2}J_{H,H}$ = 11.5 Hz, 1 H, C*H*Ph), 4.77 (d, ${}^2J_{H,H} = 11.1$ Hz, 1 H, C*H*Ph), 4.88 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, CHPh), 4.93 (d, ${}^{2}J_{H,H}$ = 11.1 Hz, 1 H, C*H*Ph), 5.00 [dd, ${}^{3}J_{H,H} = 10.3$, ${}^{4}J_{H,H} = 1.8$ Hz, 1 H, CH₂CH= C*H*₂(*cis*)], 5.22 [dd, ${}^{3}J_{H,H} = 17.2$, ${}^{4}J_{H,H} = 1.9$ Hz, 1 H, CH₂CH= $CH_2(trans)$], 5.88 (ddt, ${}^3J_{H,H} = 17.1$, ${}^3J_{H,H} = 10.3$, ${}^3J_{H,H} = 6.2$ Hz, 1 H, CH₂CH=CH₂), 7.26-7.38 (m, 15 H, CHAr), 7.71-7.77 (m, 1 H, NH) ppm. ¹³C NMR (CD₃COCD₃): $\delta = 31.66 [(CH_3)_3C]$,

39.15 [(CH₃)₃C], 41.85 (CH₂CONH), 51.47, 59.14 (NHCH₂CO*t*Bu, CH₂CH=CH₂), 54.28, 59.81 [C(2), C(6)], 72.08, 74.57, 74.86, 80.76 (CH₂OH, 3 CH₂Ph), 78.05, 78.75, 80.95 [C(3), C(4), C(5)], 117.0 (CH₂CH=CH₂), 124.4-128.9 (CHAr), 138.9 (CH₂CH=CH₂), 138.9, 139.2, 139.4 (3 CqAr), 169.1, 171.6 (2 C=O) ppm. MS (MALDI-TOF): m/z = 646 [M + H]⁺, 668 [M + Na]⁺. $C_{38}H_{48}N_2O_7$ (644.8): calcd. C 70.78, H 7.50, N 4.34; found C 70.62, H 7.39, N 4.51.

Ethyl [(2S,3S,4R,5R,6S)-3,4,5-Trihydroxy-6-(hydroxymethyl)-1-propylpiperidin-2-yllacetate (34): Compound 20 (15 mg, 0.027 mmol) was dissolved in CH₃OH (1 mL); a suspension of Raney nickel (0.1 mg/ mL) (5 mL) was added and the reaction mixture was stirred under H₂ for 3 h. The catalyst was filtered through a pad of Celite (eluting with CH₃OH) and then the solvent was evaporated under reduced pressure to afford pure compound 34 (8 mg, quant. yield) as an amorphous solid. $[\alpha]_{D}^{20} = -35.5$ (c = 0.8, H₂O). ¹H NMR (D₂O): $\delta = 0.67$ (br. t, 3 H, NCH₂CH₂CH₃), 1.10 (t, ${}^{3}J_{H,H} =$ 7.0 Hz, 3 H, OCH₂CH₃), 1.15-1.32 (m, 2 H, NCH₂CH₂CH₃), 2.35 (ddd, ${}^{2}J_{H,H} = 14.1$, ${}^{3}J_{H,H} = 8.8$, ${}^{3}J_{H,H} = 5.3 \text{ Hz}$, 1 H, NCHCH₂CH₃), 2.43-2.54 (m, 2 H, NCHCH₂CH₃, CHCOOEt), 2.70 (dd, ${}^{2}J_{H,H} = 16.2$, ${}^{3}J_{H,H} = 5.1$ Hz, 1 H, CHCOOEt), 2.98 [ddd, ${}^{3}J_{H,H} = 10.5$, ${}^{3}J_{H,H} = 5.3$, ${}^{3}J_{H,H} = 1.6$ Hz, 1 H, C(2)-H], 3.09-3.14 [m, 1 H, C(6)-H], 3.20 [dd, ${}^{3}J_{H,H} = 10.5$, ${}^{3}J_{H,H} = 9.1$ Hz, 1 H, C(3)-H], 3.30 [br. t, ${}^{3}J_{H,H} = 9.9$ Hz, 1 H, C(4)-H], 3.61 (d, $^{3}J_{H,H} = 7.2 \text{ Hz}, 2 \text{ H}, CH_{2}OH), 3.75 \text{ [dd, } ^{3}J_{H,H} = 9.9, ^{3}J_{H,H} =$ 3.8 Hz, 1 H, C(5)-H], 3.97-4.08 (m, 2 H, OC H_2 CH₃) ppm. ¹³C NMR (D₂O): $\delta = 11.03$, 13.64 (NCH₂CH₂CH₃, OCH₂CH₃), 22.15 (NCH₂CH₂CH₃), 35.15 (CH₂COOEt), 48.88, 55.20, 55.97, 60.40, 62.28, 69.19, 71.96, 75.32 [C(2), C(3), C(4), C(5), C(6), CH₂OH, OCH_2CH_3 , $NCH_2CH_2CH_3$], 174.9 (C=O) ppm. MS (MALDI-TOF): $m/z = 292 [M + H]^+$, 314 $[M + Na]^+$, 330 $[M + K]^+$. C₁₃H₂₅NO₆ (291.3): calcd. C 53.59, H 8.65, N 4.81; found C 53.80, H 8.00, N 4.99.

Ethyl [(2R,3S,4R,5R,6R)-N-Butyl-3,4,5-trihydroxy-6-(hydroxymethyl)piperidin-2-yl)acetate (35): Compound 22 (20 mg, 0.035 mmol) was dissolved in CH₃OH (5 mL); a catalytic amount of Pd(OH)₂ and acetic acid (1 mL) were added and then the reaction mixture was stirred under H₂ overnight. The catalyst was filtered through a pad of Celite (eluting with CH₃OH) and then the solvent was evaporated under reduced pressure to afford pure compound 35 (6 mg, 60% yield) as an amorphous solid. ¹H NMR (D₂O): δ = $0.75 \text{ [t, }^{3}J_{H,H} = 7.0 \text{ Hz, } 3 \text{ H, N(CH}_{2})_{3}\text{C}H_{3}], 1.10 \text{ (t, }^{3}J_{H,H} = 6.9 \text{ Hz,}$ 3 H, OCH_2CH_3), 1.08-1.22 [m, 2 H, $N(CH_2)_2CH_2CH_3$], 1.22-1.52 (m, 2 H, NCH₂CH₂CH₂CH₃), 2.40-2.58 [m, 4 H, C(6)-H, $NCH_2(CH_2)_2CH_3$, CH_2COOEt], 2.78-2.85 [m, 1 H, $NCH_2(CH_2)_2CH_3$], 3.30 [br. t, $^3J_{H,H} = 9.6$ Hz, 1 H, C(5)-H], 3.39 [t, ${}^{3}J_{H,H} = 9.6 \text{ Hz}$, 1 H, C(4)-H], 3.62 (dd, ${}^{3}J_{H,H} = 9.6$, ${}^{3}J_{H,H} =$ 5.9 Hz, 1 H, C(3)-H], 3.70-3.80 [m, 3 H, C(2)-H, CH₂OH], 4.01 $(q, {}^{3}J_{H,H} = 6.9 \text{ Hz}, 2 \text{ H}, OCH_{2}CH_{3}) \text{ ppm.} {}^{13}C \text{ NMR } (100.57 \text{ MHz},$ $D_2O_2O_3 = 13.53$, 13.57 [N(CH₂)₃CH₃, OCH₂CH₃], 20.51 $[N(CH_2)_2CH_2CH_3]$, 28.31 $(NCH_2CH_2CH_2CH_3)$, 50.34, 56.99, 57.27, 57.67, 59.85, 62.49, 68.82, 74.64, 81.34 [C(2), C(3), C(4), C(5), C(6), CH₂OH, OCH₂CH₃, NCH₂(CH₂)₂CH₃, CH₂COOEt], 178.7 (C=O) ppm. MS (MALDI-TOF): $m/z = 306 [M + H]^+$, 328 [M + Na]⁺. Selected data for the lactonized form 41: ¹H NMR (D₂O): $\delta = 0.75$ [t, ${}^{3}J_{H,H} = 7.0$ Hz, 3 H, N(CH₂)₃CH₃], 1.10-1.30 [m, 2 H, N(CH₂)₂CH₂CH₃], 1.30-1.60 (m, 2 H, NCH₂CH₂CH₂-CH₃), 2.38–2.54 [m, 3 H, C(6)-H, NCH(CH₂)₂CH₃, CHCOOEt], 2.68-2.78 [m, 2 H, NCH(CH₂)₂CH₃, CHCOOEt], 3.35 [t, ${}^{3}J_{H,H} =$ 9.4 Hz, 1 $\overset{\circ}{H}$, C(5)-H], 3.52 [br. t, $^3J_{H,H} = 9.2$ Hz, 1 H, C(4)-H], 3.75-3.80 (m, 2 H, CH₂OH), 4.00-4.08 [m, 1 H, C(2)-H], 4.34 [dd, ${}^{3}J_{H,H} = 8.9$, ${}^{3}J_{H,H} = 8.1$ Hz, 1 H, C(3)-H] ppm. MS (MALDI-TOF): $m/z = 282 [M + Na]^+$.

Ethyl [(2S,3S,4R,5R,6S)-3,4,5-Tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yllacetate (36): Compound 20 (79 mg, 0.14 mmol) was dissolved in degassed CH₂Cl₂ (700 µL). Dimethylbarbituric acid (77 mg, 0.49 mmol, 3.5 equiv.) and Pd(PPh₃)₄ (3.2 mg, 2.8 μmol, 0.02 equiv.) were added and the mixture was stirred for 2 h at 35 °C. The solution was neutralized with NaHCO₃ (satd. solution) and the two layers were separated. The aqueous layer was extracted with CH_2Cl_2 (3 × 3 mL) and the combined organic layers were dried with Na₂SO₄. The solvent was evaporated under reduced pressure and the residue purified by flash chromatography (petroleum ether/ethyl acetate, 1:1) to yield 36 (72 mg, 99%) as a colorless oil. $[\alpha]_D^{20} = -29.5$ (c = 0.3, CHCl₃). ¹H NMR: $\delta = 1.15$ (t, ${}^3J_{H,H} =$ 7.1 Hz, 1 H, OCH₂CH₃), 2.23 (dd, ${}^{2}J_{H,H} = 16.4$, ${}^{3}J_{H,H} = 8.7$ Hz, 1 H, CHCO₂Et), 2.71 (dd, ${}^{2}J_{H,H} = 16.3$, ${}^{3}J_{H,H} = 3.2$ Hz, 1 H, $CHCO_2Et$), 3.01 [ddd, ${}^3J_{H,H} = 9.3$, ${}^3J_{H,H} = 9.0$, ${}^3J_{H,H} = 3.2$ Hz, 1 H, C(2)-H], 3.12 [br. t, ${}^{3}J_{H,H} = 9.0$ Hz, 1 H, C(3)-H], 3.22-3.30 [m, 1 H, C(6)-H], 3.62 [t, ${}^{3}J_{H,H} = 9.3$ Hz, 1 H, C(4)-H], 3.68 [dd, ${}^{3}J_{H,H} = 9.3$, ${}^{3}J_{H,H} = 5.8$ Hz, 1 H, C(5)-H], 3.72 (br. d, ${}^{3}J_{H,H} =$ 7.9 Hz, 2 H, C H_2 OH), 4.02 (q, $^3J_{H,H} = 7.1$ Hz, 2 H, OC H_2 CH₃), $4.48 \text{ (d, }^2J_{H,H} = 10.9 \text{ Hz, } 1 \text{ H, C}HPh), 4.58 \text{ (s, 2 H, C}H_2Ph), 4.69$ (d, ${}^{2}J_{H.H}$ = 10.7 Hz, 1 H, C*H*Ph), 4.82 (d, ${}^{2}J_{H,H}$ = 10.9 Hz, 1 H, CHPh), 4.83 (d, ${}^{2}J_{H,H} = 10.8 \text{ Hz}$, 1 H, CHPh), 7.13–7.43 (m, 15 H, HAr) ppm. 13 C NMR: $\delta = 14.64$ (OCH₂CH₃), 36.67 (CH₂CO₂Et), 50.18, 54.95 [C(2), C(6)], 58.41, 61.17 (CH₂OH, OCH₂CH₃), 73.19, 75.43, 75.91 (3 CH₂Ph), 81.62, 82.49, 83.61 [C(3), C(4), C(5)], 127.9-132.3 (CHAr), 138.2, 138.3, 138.7 (3)CqAr), 172.5 (C=O) ppm. MS (MALDI-TOF): m/z = 521 [M +] H_{1}^{+} , 543 [M + Na]⁺, 559 [M + K]⁺. $C_{31}H_{37}NO_{6}$ (519.6): calcd. C 71.65, H 7.18, N 2.70; found C 71.31, H 6.99, N 2.90.

Ethyl [(2R,3S,4R,5R,6R)-3,4,5-Tris(benzyloxy)-6-(hydroxymethyl)piperidin-2-yllacetate (37): The reaction was carried out as described for the preparation of 36, starting from 21 (15 mg, 0.027 mmol) to afford 37 (14 mg, 100%) as a colorless oil. $[\alpha]_D^{20} =$ -9.4 (c = 1.0, CHCl₃). ¹H NMR: δ = 1.15 (t, ³ $J_{H,H}$ = 7.1 Hz, 3 H, OCH₂CH₃), 2.50 (dd, ${}^{2}J_{H,H} = 16.1$, ${}^{3}J_{H,H} = 10.2$ Hz, 1 H, $CHCO_2Et$), 2.63 (dd, ${}^2J_{H,H} = 16.1$, ${}^3J_{H,H} = 4.01 Hz$, 1 H, $CHCO_2Et$), 2.78–2.84 [m, 1 H, C(6)-H], 3.29 [br. t, ${}^3J_{H,H} = 9.0$ Hz, 1 H, C(5)-H], 3.52-3.63 [m, 4 H, C(3)-H, C(4)-H, CH₂OH], 3.68-3.73 [m, 1 H, C(2)-H], 3.98-4.70 (m, 2 H, OCH₂CH₃), 4.53 $(d, {}^{2}J_{H,H} = 11.0 \text{ Hz}, 1 \text{ H}, CHPh), 4.56 (s, 2 \text{ H}, CH₂Ph), 4.68 (d, 4.68)$ $^{2}J_{H,H} = 10.9 \text{ Hz}, 1 \text{ H}, \text{ C}H\text{Ph}), 4.82 \text{ (d, }^{2}J_{H,H} = 11.0 \text{ Hz}, 1 \text{ H},$ CHPh), 4.83 (d, ${}^{2}J_{H,H} = 10.9 \text{ Hz}$, 1 H, CHPh), 7.13–7.43 (m, 15 H, CHAr) ppm. 13 C NMR: $\delta = 14.64$ (OCH₂CH₃), 30.15 (CH₂CO₂Et), 51.09, 55.05 [C(2), C(6)], 60.97, 62.89 (CH₂OH, OCH₂CH₃), 72.91, 75.32, 75.69 (3 CH₂Ph), 79.51, 80.80, 82.72 [C(3), C(4), C(5)], 127.9–132.3 (CHAr), 138.3, 138.4, 138.8 (3 CqAr), 172.7 (C=O) ppm. MS (MALDI-TOF): m/z = 521 [M + H]⁺, 543 [M + Na]⁺, 559 [M + K]⁺. C₃₁H₃₇NO₆ (519.6): calcd. C71.65, H 7.18, N 2.70; found C 71.30, H 7.05, N 2.88.

Ethyl [(2*S*,3*S*,4*R*,5*R*,6*S*)-3,4,5-Trihydroxy-6-(hydroxymethyl)piperidin-2-yl]acetate (38): Compound 36 (24 mg, 0.046 mmol) was dissolved in CH₃OH (4 mL); a catalytic amount of Pd(OH)₂ and acetic acid (1 mL) were added and the reaction mixture was stirred under H₂ overnight. The catalyst was filtered through a Celite pad (eluent CH₃OH) and then the solvent was evaporated under reduced pressure to afford pure compound 38 (10 mg, 87% yield) as an amorphous solid. Compound 38 exists as a mixture of two conformers: $[\alpha]_D^{20} = -40.1$ (c = 1.0, H₂O). ¹H NMR (D₂O): δ = 1.10 (t, ${}^3J_{\text{H,H}} = 7.0$ Hz, 3 H, OCH₂CH₃), 2.28–2.52 (m, 1 H, CHCOOEt), 2.62–2.75 (m, 1 H, CHCOOEt), 2.96–3.12 [m, 2 H, C(2)-H, C(6)-H], 3.16–3.24 [m, 1 H, C(3)-H], 3.36 [t, ${}^3J_{\text{H,H}} = 8.8$ Hz, 1 H, C(5)-H], 3.58–3.70 [m, 2 H, CHOH, C(4)-H],

3.75-3.88 (m, 1 H, CHOH), 3.97-4.60 (m, 2 H, OC H_2 CH₃) ppm. 13 C NMR (D₂O): $\delta = 13.57$, 13.59 (OCH₂CH₃), 35.47, 36.81 (CH₂COOEt), 50.62, 55.71, 56.27, 57.16, 57.43, 62.32, 66.55, 69.56, 71.02, 72.47, 73.88, 74.18, 74.29 [C(2), C(3), C(4), C(5), C(6), CH₂OH, OCH₂CH₃], 173.7, 174.3 (C=O) ppm. MS (MALDITOF): m/z = 250 [M + H]⁺, 272 [M + Na]⁺. C_{10} H₁₉NO₆ (249.3): calcd. C 48.19, H 7.68, N 5.62; found C 47.95, H 7.81, N 5.39.

Ethyl [(2R,3S,4R,5R,6R)-3,4,5-Trihydroxy-6-(hydroxymethyl)piperidin-2-yl|acetate (39): Compound 37 (36 mg, 0.069 mmol) was dissolved in CH₃OH (5 mL); a catalytic amount of Pd(OH)₂ and acetic acid (1 mL) were added and the reaction mixture was stirred under H₂ overnight. The catalyst was filtered through a Celite pad (eluent CH₃OH) and then the solvent was evaporated under reduced pressure to afford pure compound 39 (17 mg, 98% yield) as an amorphous solid. $[\alpha]_D^{20} = 0.0$ (c = 0.8, H_2O). Major conformer: ¹H NMR (D₂O): $\delta = 1.10$ (t, ${}^{3}J_{H,H} = 7.0$ Hz, 3 H, OCH₂CH₃), $2.57 \text{ (dd, }^2 J_{H,H} = 17.4, ^3 J_{H,H} = 8.2 \text{ Hz}, 1 \text{ H, C} HCOOEt), 2.91 \text{ (dd,}$ $^{2}J_{H,H} = 17.4, ^{3}J_{H,H} = 3.7 \text{ Hz}, 1 \text{ H}, CHCOOEt}, 3.29 \text{ [br. t, } ^{3}J_{H,H} =$ 9.2 Hz, 1 H, C(3)-H], 3.45-3.62 [m, 3 H, C(2)-H, C(4)-H, C(5)-H], 3.70-3.80 [m, 3 H, CH_2OH , C(6)-H], 4.03 (q, ${}^3J_{H,H} = 7.0$ Hz, 2 H, OC H_2 CH₃) ppm. ¹³C NMR (D₂O): $\delta = 13.52$ (OCH₂CH₃), 34.18 (CH₂COOEt), 51.11, 55.22, 56.87, 62.72, 68.79, 71.45, 72.60 [C(2), C(3), C(4), C(5), C(6), CH₂OH, OCH₂CH₃], 172.3 (C=O)ppm. MS (MALDI-TOF): $m/z = 250 [M + H]^+, 272 [M + Na]^+.$ C₁₀H₁₉NO₆ (249.3): calcd. C 48.19, H 7.68, N 5.62; found C 48.02, H 7.94, N 5.45.

[(2S,3S,4R,5R,6S)-3,4,5-Trihydroxy-6-(hydroxymethyl)-1-propylpiperidin-2-yllacetic Acid (40): Compound 18b (100 mg, 0.161 mmol) was dissolved in CH₃OH/CH₂Cl₂ (5:3, 8 mL); a catalytic amount of Pd(OH)2 and acetic acid (1 mL) were added and the reaction mixture was stirred under H₂ overnight. The catalyst was filtered through a pad of Celite (eluent CH₃OH) and then the solvent was evaporated under reduced pressure to afford pure compound 40 (17 mg, 98% yield) as an amorphous solid. $[\alpha]_D^{20} = -62.5$ $(c = 0.4, H_2O)$. ¹H NMR (D_2O) : $\delta = 0.83$ [t, ³ $J_{H,H} = 7.0$ Hz, 3 H, N(CH₂)₃CH₃], 1.45-1.59 [m, 1 H, NCH₂CHCH₃], 1.60-1.73 [m, 1 H, NCH₂CH₂CH₃], 2.50-2.61 (m, 1 H, CHCOOH), 2.70-2.81 (m, 1 H, CHCOOH), 2.92-3.07 (m, 1 H, NCHCH₂CH₃), 3.09-3.29 (m, 1 H, NCHCH₂CH₃), 3.43-3.64 [m, 3 H, C(2)-H, C(5)-H, C(6)-H], 3.74–3.98 [m, 4 H, C(3)-H, C(4)-H, CH_2OH] ppm. 13 C NMR (D₂O): $\delta = 9.94$ [N(CH₂)₂CH₃], 19.12 (NCH₂CH₂CH₃), 32.00 (CH₂COOH), 49.07, 54.62, 56.98, 61.62, 66.49, 68.68, 73.38 [C(2), C(3), C(4), C(5), C(6), CH₂OH, $NCH_2CH_2CH_3$], 177.0 (C=O) ppm. MS (MALDI-TOF): m/z =264 [M + H] $^+$, 286 [M + Na] $^+$. $C_{11}H_{21}NO_6$ (263.3): calcd. C 50.18, H 8.04, N 5.32; found C 50.46, H 8.34, N 5.50.

Acknowledgments

This work was supported in part by the European Community's Human Potential Programme under contract HPRN-CT-2002-00173 (GLYCIDIC SCAFFOLDS) and, in part, by the Combigen Project.

^[1] See, for example: *Carbohydrate Mimics* (Ed.: Y. Chapleur), VCH, Weinheim, **1998**.

^[2] See, for example: Imino sugars as Glycosidase Inhibitors – Nojirimicin and Beyond (Ed.: A. Stütz), Wiley-VCH, Weinheim, 1998. For examples of recent reviews and papers on imino sugars SAR, see: [2a] N. Asano, R. J. Nash, R. J. Molyneux, G. W. J. Fleet, Tetrahedron: Asymmetry 2000, 11, 1645–1680. [2b] A. D. Elbein, R. J. Molyneux, in Comprehensive Natural Product Chemistry (Eds.: D. Barton, K. Nakanishi, O. Meth-Cohn), El-

- sevier, Oxford, **1999**, vol. 3, p. 129. [^{2cl}P. Sears, C.-H. Wong, *Chem. Commun.* **1998**, 1161–1170. [^{2dl} T. D. Butters, L. A. G. M. van der Broek, G. W. J. Fleet, T. M. Krulle, M. R. Wormald, R. A. Dwek, F. M. Platt, *Tetrahedron: Asymmetry* **2000**, *11*, 113–124. [^{2el} N. Asano, M. Nishida, A. Kato, H. Kizu, K. Matsui, Y. Shimada, A. A. Watson, R. J. Nash, P. M. de Q. Lilley, T. Itoh, M. Baba, G. W. J. Fleet, *J. Med. Chem.* **1998**, *41*, 2565–2571. [^{2fl} L. Cipolla, B. La Ferla, F. Nicotra, *Curr. Top. Med. Chem.* **2003**, *3*, 485–511.
- [3] [3a] M. D. H. Postema, C-Glycoside Synthesis, CRC Press, Boca Raton, 1995. [3b] Chemistry of C-glycosides (Eds: W. Levy, D. Chang), Elsevier, Cambridge, 1995. [3c]B. A. Johns, Y. T. Pan, A. D. Elbein, C. R. Johnson, J. Am. Chem. Soc. 1997, 119, 4856–4865.
- [4] S. Inoue, T. Tsuruoka, T. Niida, J. Antibiot. 1966, 19, 288.
- [5] [5a] J. P. Shilvock, J. R. Wheatley, B. Davis, R. J. Nash, R. C. Griffiths, M. G. Jones, M. Müller, S. Grook, D. J. Watkin, G. W. J. Fleet, *Tetrahedron Lett.* 1996, 37, 8569-8572. [5b] R. E. Lee, M. D. Smith, R. J. Nash, R. C. Griffiths, M. McNeil, R. K. Grewal, W. Yan, G. S. Besra, P. J. Brennan, G. W. J. Fleet, *Tetrahedron Lett.* 1997, 38, 6733-6736. [5c] E. W. Baxter, R. R. Allen, *J. Org. Chem.* 1994, 59, 3175-3185. [5d] G. Masson, P. Compain, O. R. Martin, *Org. Lett.* 2000, 2, 2971-2974.
- [6] See, for example: [6a] A. Karpas, G. W. J. Fleet, R. A. Dwek, S. Petursson, S. K. Namgoong, N. G. Ramsden, G. S. Jacob, T. W. Rademacher, *Proc. Natl. Acad. Sci. U. S. A.* 1988, 85, 9229. [6b] A. Tan, L. van den Broek, S. van Boeckel, H. Ploegh, J. Bolscher, *J. Biol. Chem.* 1991, 266, 14504–14510. [6c] G. B. Karlsson, T. D. Butters, R. A. Dwek, F. M. Platt, *J. Biol. Chem.* 1993, 268, 570–576. [6d] F. M. Platt, G. R. Neises, R. A. Dwek, T. D. Butters, *J. Biol. Chem.* 1994, 269, 8362–8365.
- [7] [7a] B. A. Johns, Y. T. Pan, A. D. Elbein, C. R. Johnson, J.

- Am. Chem. Soc. 1997, 119, 4856-4865. [7b] F. D'Andrea, G. Catelani, M. Mariani, B. Vecchi, Tetrahedron Lett. 2001, 42, 1139-1142, and references cited therein. [7c] H. Böshagen, W. Geiger, B. Junge, Angew. Chem. Int. Ed. Engl. 1981, 20, 806-807. [7d] S. Aoyagi, S. Fujimaki, C. Kibayashi, J. Chem. Soc., Chem. Commun. 1990, 1457. [7e] O. R. Martin, L. Liu, F. Yang, Tetrahedron Lett. 1996, 75, 1991-1994. [7f] T. K. Chakraborty, S. Jayaprakash, Tetrahedron Lett. 1997, 38, 8899-8902. [7g] T. Fuchss, H. Streicher, R. R. Schmidt, Liebigs Ann./Recl. 1997, 1315. [7h] O. M. Saavedra, O. R. Martin, J. Org. Chem. 1996, 61, 6987-6993. [7i] M. A. Leeuwenburgh, S. Picasso, H. O. Overkleeft, G. A. van der Marel, P. Vogel, J. H. van Boom, Eur. J. Org. Chem. 1999, 1185-1189. [7j] L. Cipolla, A. Palma, B. La Ferla, F. Nicotra, J. Chem. Soc., Perkin Trans. 1 2002, 2161-2165. [7k] G. Godin, P. Compain, O. R. Martin, Org. Lett. 2003, 5, 3269-3272. [71] A. Dondoni, D. Perrone, Tetrahedron 2003, 59, 4261-4273. [7m] P. J. Dransfield, P. M. Gore, M. Shipman, A. M. Z. Slawin, Chem. Commun. 2002, 2, 150-151. [7n] G. Godin, P. Compain, G. Masson, O. R. Martin, J. Org. Chem. 2002, 67, 6960-6970.
- [8] P. S. Liu, J. Org. Chem. 1987, 52, 4717-4721.
- [9] G. C. Kite, L. E. Fellows, G. W. J. Fleet, P. S. Liu, A. M. Scofield, N. G. Smith, *Tetrahedron Lett.* 1988, 29, 6483-6486.
- [10] S. G. Lemaire, F. Popowycz, E. Rodriguez-García, A. T. C. Asenjo, I. Robina, P. Vogel, *ChemBioChem* 2002, 3, 466–470.
- [11] C.-Y. Wu, C.-F. Chang, J. S.-Y. Chen, C.-H. Wong, C.-H. Lin, Angew. Chem. Int. Ed. 2003, 42, 4661—4664.
- [12] H. Paulsen, W. von Deyn, Liebigs Ann. Chem. 1987, 125-131.
- [13] A. Lohse, K. B. Jensen, B. Kenneth, M. Bols, *Tetrahedron Lett.* 1999, 40, 3033-3036.
- [14] T. Fuchs, R. R. Schmidt, Synthesis 2000, 2, 259-264.

Received December 22, 2004